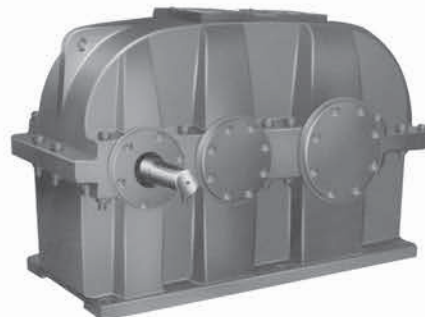


起重机减速器 Crane Decelerators

一、概述 Brief

QJ系列减速器适用于起重机各种运行机构，也广泛用于运输、冶金、矿山、化工、轻工等各种机械设备的传动机构中。

QJ series reducer is applicable for relative device of the crane, as well as for the driving gear of mechanical equipment used in transportation, metallurgy, chemical engineering, and light industry.



二、特点 Features

- 1、减速比范围宽，公称速比10~200；
- 2、机械传动效率高；二级达96%，三级达94%；
- 3、运转平稳，噪音低；
- 4、由于采用了42CrMo、35CrMo经锻造调质处理，分别制作齿轮轴和齿轮，所以使用寿命长，承载能力高；
- 5、易于拆检，易于安装。

1. Wide range of reduction ratio, nominal speed ratio 10–200%
2. High efficiency of mechanical drive with Class II up to 96% and class III up to 94%;
3. Running smoothly, low noise;
4. Gear wheel and gear shaft are made of 42CrMo, 35 CrMo and treated with forging, hardening and tempering for long service life and high carrying capacity;
5. Easy for dismounting and inspection, easy for installation.

三、适用条件 Applicable conditions

- 1、齿轮圆周速度不大于16m/s；Circumferential speed of gear wheel $\leq 16\text{m/s}$;
- 2、高速轴转速不大于1000r/min；Rotation speed of high-speed shaft $\leq 1000\text{r/min}$;
- 3、工作环境温度为-40~45℃；Operating ambient temperature: -40–45℃;
- 4、可正反两方向运转。Operable both forwards and backwards.

四、型号及速比 Type and speed ratio

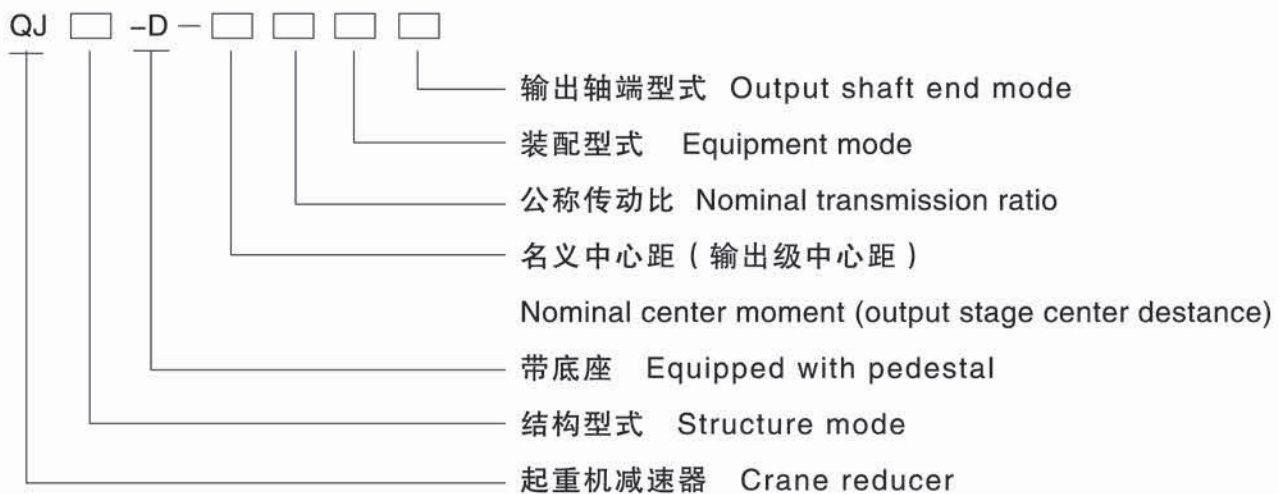
型 号 Type	速 比 Speed Ratio							
QJR QJR-D	10	12.5	16	20	25	31.5		
QJS, QJRS QJS-D, QJRS-D	40	50	63	80	100	125	160	200

五、标记 Earmark



标记示例：起重机减速器三级传动，名义中心距 $a_1=560\text{mm}$ ，公称传动比50，装配型式第Ⅲ种，输出轴为齿轮轴端，卧式安装则标记为：减速器QJS560-50-Ⅲ-CW

Type sample:3 stage transmission of crame decelerator.nominal center moment $a_1=560\text{mm}$ nominal transmission ratio is 50,installing is No.III,output shaft locates at the edge of gear shaft.the horizontal installation is:decelerator QJS560-50-Ⅲ-CW.

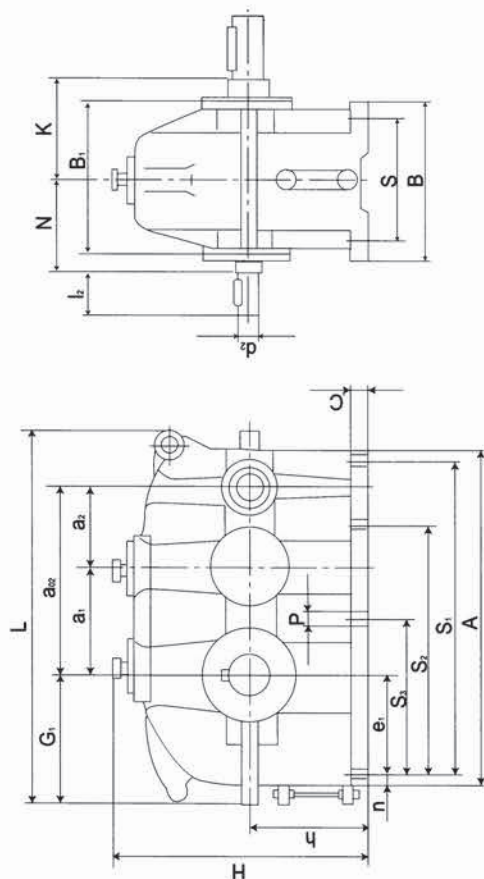


标记示例：起重机减速器的二级传动，名义中心距 $a_1=560\text{mm}$ ，公称传动比 $i=20$ ，装配型式第Ⅵ种，轴端型式为P型，则标记为：减速器QJR-D560-20-VIP

Type sample:if 2 stage transmission of crane decelerator,the nominal center moment $a_1=560\text{m}$, nominal transmission ratio is 20,the installing form is VIp type shaft edge.the type should be: decelerator QJR-D560-20-VIP.

六、减速器外形及安装尺寸表

(一) QJR-D (QJB-D) 减速器外形及尺寸表
Outlook and size of QJR-D(QJB-D) reducer

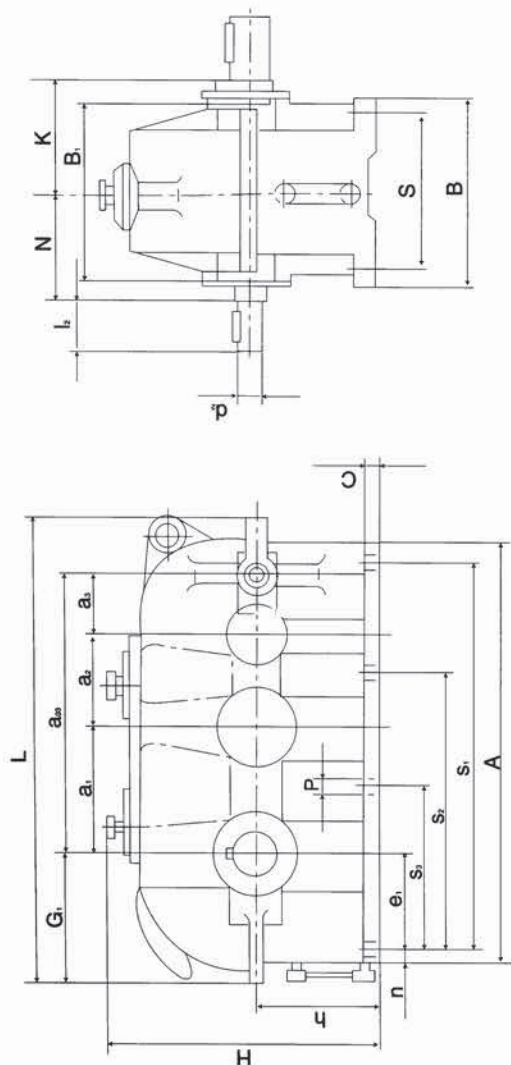


单位: mm

减速器外形及尺寸表 Outlook and size of reducer

名义 中心 距a ₁ nominal center space	a ₂	外形尺寸 size			中心高 h center height	输入轴端 input axle size			地脚安装尺寸 lower margin installing size								G ₁	n	e ₁	重量 kg weight		
		L	H	B		N	d ₂	l ₂	S	S ₁	S ₂	S ₃	C	P	孔数 hole (piece)	A					B ₁	
140	100	240	494	305	220	140	120	22	50	175	380		190	22	18	6	430	190	25	172	115	110
170	118	288	577	365	250	170	135	28	60	205	460		230	25	18	6	513	215	27	197	138	170
200	140	340	664	425	270	200	180	32	80	230	550		275	25	18	6	600	250	25	222	165	230
236	170	406	796	497	330	236	210	38	80	280	660		330	28	23	6	716	300	30	265	195	310
280	200	480	925	585	360	280	235	48	110	310	780		390	30	23	6	845	340	33	303	230	415
335	236	571	1100	695	430	335	266	55	110	370	940		450	35	27	6	1006	400	35	362	280	840
400	280	680	1380	830	510	400	285	65	140	450	1100		550	40	27	6	1195	490	50	422	325	1014
450	315	765	1462	930	590	450	310	80	170	490	1240	1000	600	40	33	8	1350	550	55	481	370	1360
500	355	855	1622	1030	640	500	350	90	170	540	1390	1120	670	45	33	8	1510	620	60	531	415	2250
560	400	960	1822	1160	710	560	385	100	210	600	1550	1250	750	50	39	8	1690	690	70	596	460	3325
630	450	1080	2037	1300	770	630	425	110	210	650	1750	1410	850	55	39	8	1905	770	80	666	520	4370
710	500	1210	2278	1460	860	710	450	120	210	740	1960	1580	950	60	45	8	2130	868	85	744	585	6140
800	560	1360	2538	1640	980	800	490	130	250	830	2195	1770	1060	65	45	8	2390	980	100	824	650	7840
900	630	1530	2860	1840	1100	900	540	150	250	950	2480	2000	1200	70	52	8	2700	1130	110	930	740	11280
1000	710	1710	3200	2040	1200	1000	610	170	300	1050	2750	2220	1320	75	52	8	3020	1220	135	1040	815	16380

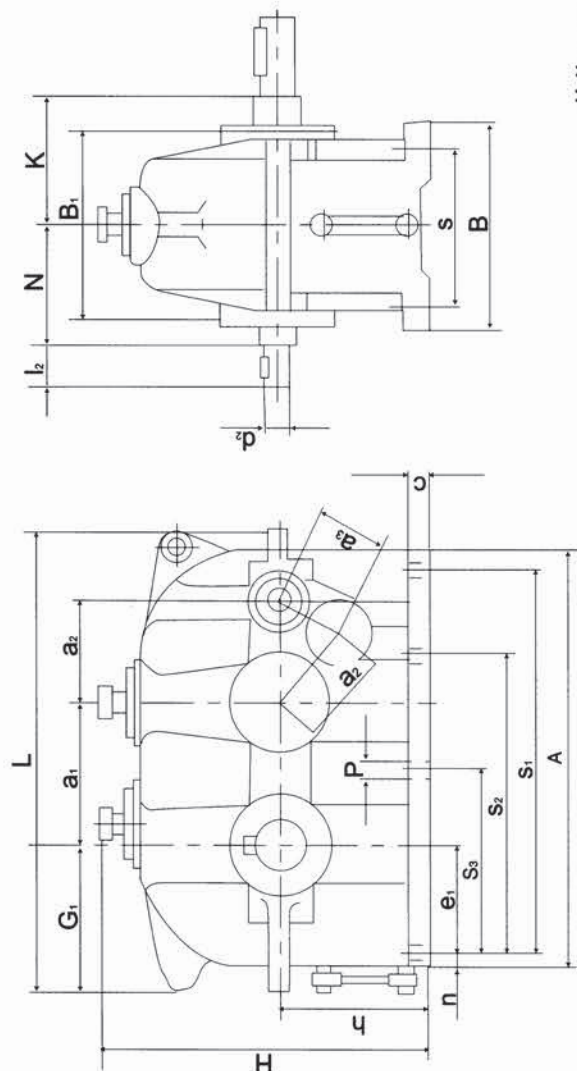
(二) QJS-D(QJC-D)减速器外形及尺寸表
Outlook and size of QJS-D(QJC-D)reducer



单位: mm

名义中心距a ₁	a ₂	a ₃	a ₀₃	外形尺寸 size			中心高 h center height	输入轴端 input axle size				地脚安装尺寸 lower margin installing size								A	B ₁	n	G ₁	e ₁	重量 kg weight
				L	H	B		N	d ₂	l ₂	S	S ₁	S ₂	S ₃	C	P	孔数 hole (piece)								
140	100	71	311	560	305	220	140	120	18	40	175	450		200	22	18	6	496	190	25	172	117	125		
170	118	85	373	652	365	250	170	135	22	50	205	535		235	25	18	6	588	215	27	197	138	180		
200	140	100	440	750	425	275	200	180	28	60	230	635		275	25	18	6	686	250	25	222	165	250		
236	170	118	524	896	497	330	236	210	32	80	280	750		330	28	23	6	816	300	30	265	195	370		
280	200	140	620	1045	585	360	280	235	38	80	310	900		390	30	23	6	965	340	33	303	230	650		
335	236	170	741	1245	695	430	335	255	45	110	370	1050	750	450	35	27	8	1151	400	35	362	280	965		
400	280	200	880	1461	830	510	400	285	50	110	450	1270	900	550	40	27	8	1367	490	50	422	325	1420		
450	315	224	989	1651	930	590	450	310	55	110	490	1425	1000	600	40	33	8	1539	550	55	481	370	1520		
500	355	250	1105	1832	1030	640	500	350	60	140	540	1600	1120	670	45	33	8	1720	620	60	531	415	2500		
560	400	280	1240	2062	1160	710	560	385	70	140	600	1780	1250	750	50	39	8	1930	690	70	596	460	3300		
630	450	315	1395	2307	1300	770	630	425	80	170	650	2010	1410	850	55	39	8	2175	770	80	666	520	4740		
710	500	355	1565	2583	1460	860	710	450	90	170	740	2265	1580	950	60	45	8	2435	868	85	744	585	6240		
800	560	400	1760	2883	1640	980	800	490	100	210	830	2535	1770	1060	65	45	8	2735	980	100	824	650	8730		
900	630	450	1980	3240	1840	1100	900	540	110	210	950	2860	2000	1200	70	52	8	3080	1130	110	930	740	11970		
1000	710	500	2210	3620	2040	1200	1000	610	130	250	1050	3170	2220	1320	75	52	8	3440	1220	135	1040	815	17000		

(三) QJRS-D(QJD-D)减速机外形及安装尺寸表
Outlook and size of QJRS-D(QJD-D) reducer

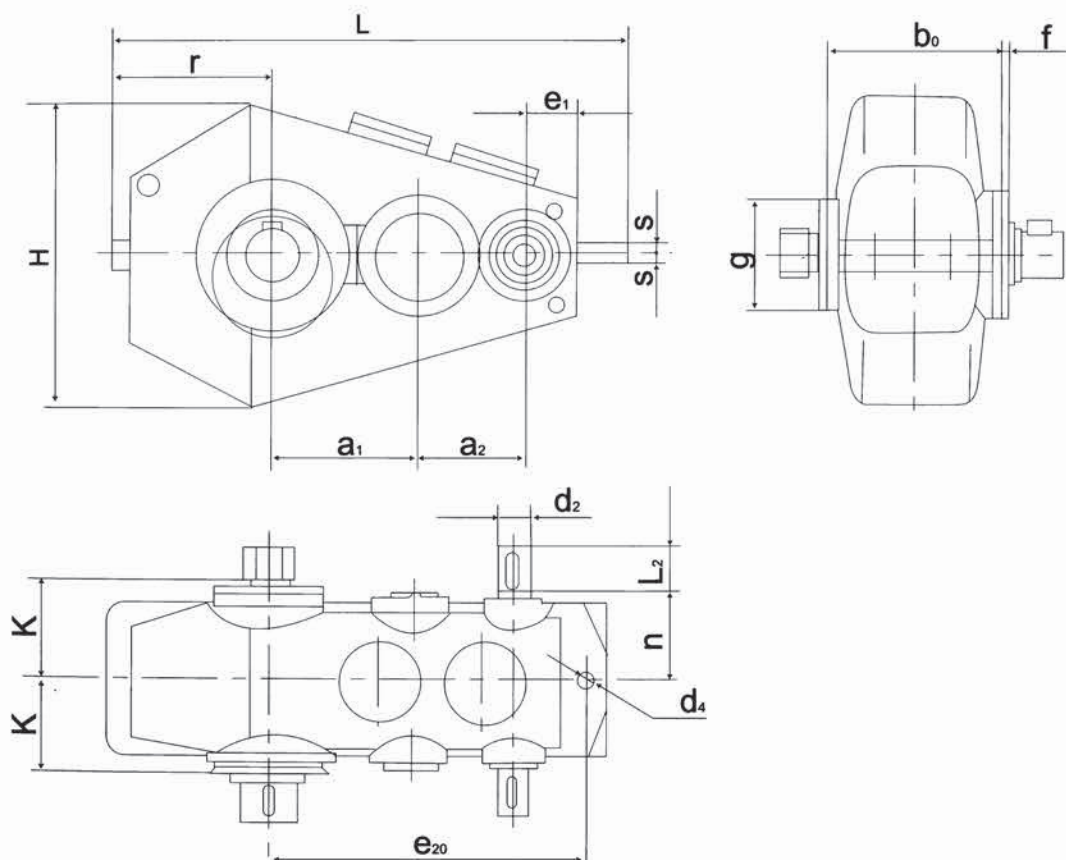


单位: mm

名义中心距 a ₁ nominal center space	a ₂	a ₃	外形尺寸 size			中心高 h center height	输入轴端 input axle size				地脚安装尺寸 lower margin installing size						A	B ₁	n	G ₁	e ₁	重量 kg weight
			L	H	B		N	d ₂	l ₂	S	S ₁	S ₂	S ₃	C	P	孔数 hole (piece)						
140	100	71	494	305	220	140	120	18	40	175	380		190	22	18	6	430	190	25	172	115	125
170	118	85	577	365	250	170	135	22	50	205	460		230	25	18	6	513	215	27	197	138	180
200	140	100	664	425	270	200	180	28	60	230	550		275	25	18	6	600	250	25	222	165	250
236	170	118	796	497	330	236	210	32	80	280	660		330	28	23	6	716	300	30	265	195	340
280	200	140	925	585	360	280	235	38	80	310	780		390	30	23	6	845	340	33	303	230	600
335	236	170	1100	695	430	335	266	45	110	370	940		450	35	27	6	1006	400	35	362	280	870
400	280	200	1380	830	510	400	285	50	110	450	1100		550	40	27	6	1195	490	50	422	325	1085
450	315	224	1462	930	590	450	310	55	110	490	1240	1000	600	40	33	8	1350	550	55	481	370	1420
500	355	250	1622	1030	640	500	350	60	140	540	1390	1120	670	45	33	8	1510	620	60	531	415	2380
560	400	280	1822	1160	710	560	385	70	140	600	1550	1250	750	50	39	8	1690	690	70	596	460	3511
630	450	315	2037	1300	770	630	425	80	170	650	1750	1410	850	55	39	8	1905	770	80	666	520	4740
710	500	355	2278	1460	860	710	450	90	170	740	1960	1580	950	60	45	8	2130	868	85	744	585	6240
800	560	400	2538	1640	980	800	490	100	210	830	2195	1770	1060	65	45	8	2390	980	100	824	650	8490
900	630	450	2860	1840	1100	900	540	110	210	950	2480	2000	1200	70	52	8	2700	1130	110	930	740	11700
1000	710	500	3200	2040	1200	1000	610	130	250	1050	2750	2220	1320	75	52	8	3020	1220	135	1040	815	16700

(四) QJR(QJB)减速器外形及尺寸表

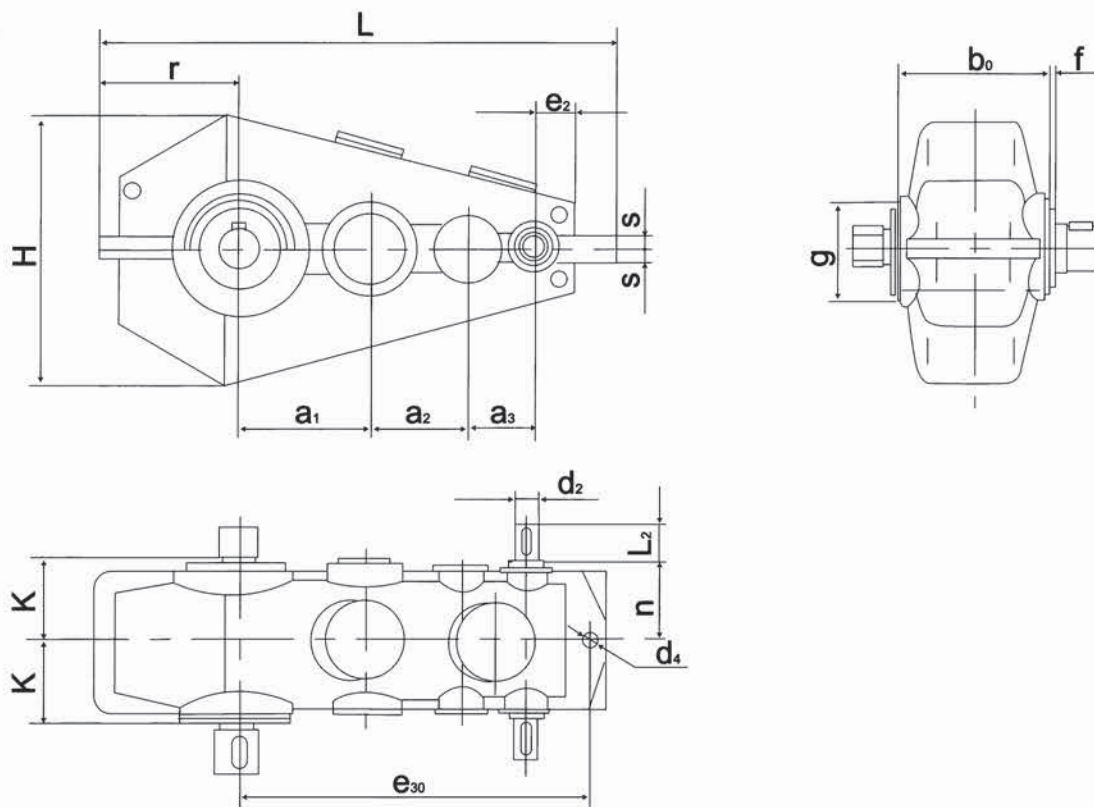
Outlook and size of QJR(QJB)reducer



名义中心距 a ₁ nominal center space	a ₂	输入轴端 input axle size		L	H	n	k	b ₀ 0 -0.5	f +0.1 0	g h _g	d ₄	e ₂₀	S	r	e ₁	重量 weight kg
		d ₂	L ₂													
140	100	22	50	505	320	120	130	190	16	130	12	320	12	170	50	59
170	118	28	60	600	386	135	140	215	18	150	15	380	14	202	60	85
200	140	32	80	707	455	180	195	250	20	170	18	450	17	232	70	133
236	170	38	80	828	518	210	225	300	20	200	18	530	17	272	85	240
280	200	48	110	974	584	235	250	335	25	240	22	630	22	314	100	330
335	236	55	110	1156	735	255	280	400	25	270	26	750	27	375	120	590
400	280	65	140	1387	867	285	340	475	30	320	33	900	27	447	140	850
450	315	80	170	1547	990	310	365	530	30	360	33	1000	32	506	160	1300
500	355	90	170	1720	1130	350	410	600	40	400	39	1120	32	554	180	1760
560	400	100	210	1922	1270	385	445	670	40	430	39	1250	37	626	200	2600
630	450	110	210	2156	1380	425	495	750	40	480	45	1400	37	704	225	3550
710	500	120	210	2433	1540	450	565	850	50	530	45	1600	42	781	250	4900
800	560	130	250	2739	1712	490	615	950	50	580	52	1800	42	880	280	6600
900	630	150	250	3043	1910	540	670	1060	50	650	62	2000	47	978	320	9200
1000	710	170	300	3384	2150	610	740	1180	60	720	70	2240	55	1074	360	12000

(五) QJS(QJC)减速器外形及尺寸表

Outlook and size of QJS(QJC)reducer

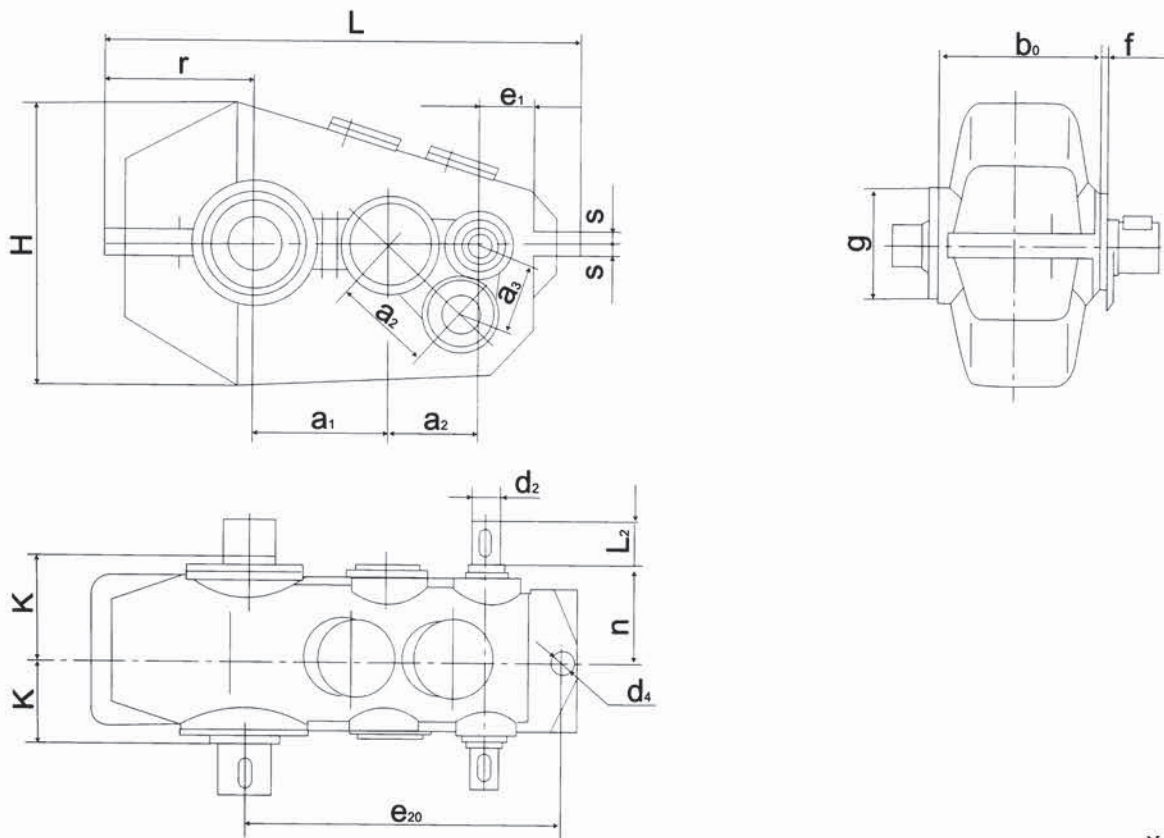


单位: mm

名义中心距a1 nominal center space	a ₂	a ₃	输入轴端 input axle size		L	H	n	k	b0 0 -0.5	f +0.1 0	g(h _g)	d ₄	e ₃₀	S	r	e ₂	重量 weight kg
			d ₂	L ₂													
140	100	71	18	40	567	320	120	130	190	16	130	12	380	12	170	40	64
170	118	85	22	50	673	386	135	140	215	18	150	15	450	14	202	48	95
200	140	100	28	60	793	455	180	195	250	20	170	18	530	17	232	56	170
236	170	118	32	80	928	518	210	225	300	20	200	18	630	17	272	67	256
280	200	140	38	80	1024	584	235	250	335	25	240	22	750	22	314	80	350
335	236	170	45	110	1301	735	255	280	400	25	270	26	900	27	375	95	654
400	280	200	50	110	1559	867	285	340	475	30	320	33	1060	27	447	112	940
450	315	224	55	110	1736	990	310	365	530	30	360	33	1180	32	506	125	1400
500	355	250	60	140	1930	1130	350	410	600	40	400	39	1320	32	554	140	1850
560	400	280	70	140	2162	1270	385	445	670	40	430	39	1500	37	626	160	2800
630	450	315	80	170	2468	1380	425	495	750	40	480	45	1700	37	704	180	3500
710	500	355	90	170	2738	1540	450	565	850	50	530	45	1900	42	781	200	4700
800	560	400	100	210	3084	1712	490	615	950	50	580	52	2120	42	880	225	6400
900	630	450	110	210	3423	1910	540	670	1060	50	650	62	2360	47	978	250	9000
1000	710	500	130	250	3804	2150	610	740	1180	60	720	70	2650	55	1074	280	11700

(六) QJRS(QJD)减速器外形及尺寸表

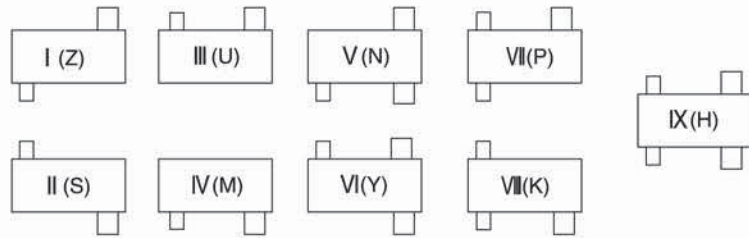
Outlook and size of QJRS(QJD)reducer



单位: mm

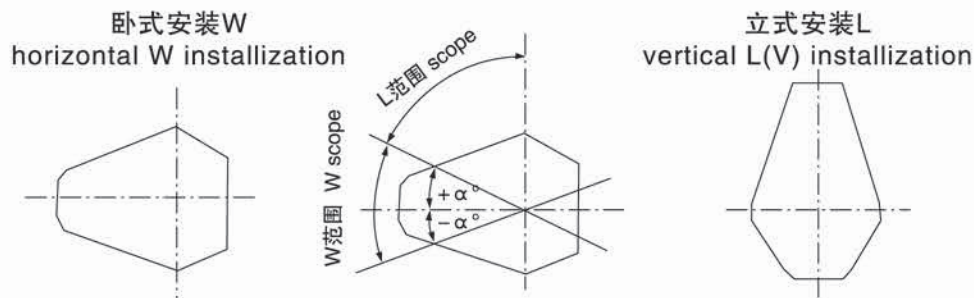
名义中心距a1 nominal center space	a ₂	a ₃	输入轴端 input axle size		L	H	n	k	$\begin{matrix} b0 \\ 0 \\ -0.5 \end{matrix}$	$\begin{matrix} f \\ +0.1 \\ 0 \end{matrix}$	g(h _g)	d ₄	e ₂₀	S	r	e ₁	重量 weight kg
			d ₂	L ₂													
140	100	71	18	40	505	298	120	130	190	16	130	12	320	12	170	50	64
170	118	85	22	50	600	375	135	140	215	18	150	15	380	14	202	60	94
200	140	100	28	60	707	440	180	195	250	20	170	18	450	17	232	70	185
236	170	118	32	80	828	500	210	225	300	20	200	18	530	17	272	85	284
280	200	140	38	80	974	562	235	250	335	25	240	22	630	22	314	100	380
335	236	170	45	110	1156	710	255	280	400	25	270	26	750	27	375	120	650
400	280	200	50	110	1387	836	285	340	475	30	320	33	900	27	447	140	930
450	315	224	55	110	1547	980	310	365	530	30	360	33	1000	32	506	160	1410
500	355	250	60	140	1720	1060	350	410	600	40	400	39	1120	32	554	180	1820
560	400	280	70	140	1922	1240	385	445	670	40	430	39	1250	37	626	200	2890
630	450	315	80	170	2156	1370	425	495	750	40	480	45	1400	37	704	225	3550
710	500	355	90	170	2433	1530	450	565	850	50	530	45	1600	42	781	250	4900
800	560	400	100	210	2739	1691	490	615	950	50	580	52	1800	42	880	280	6600
900	630	450	110	210	3043	1900	540	670	1060	50	650	62	2000	47	987	320	9200
1000	710	500	130	250	3384	2070	610	740	1180	60	720	70	2240	55	1074	360	12000

七、装配型式及安装型式 Installing and assembling form



减速器装配型式
installing form of reducers

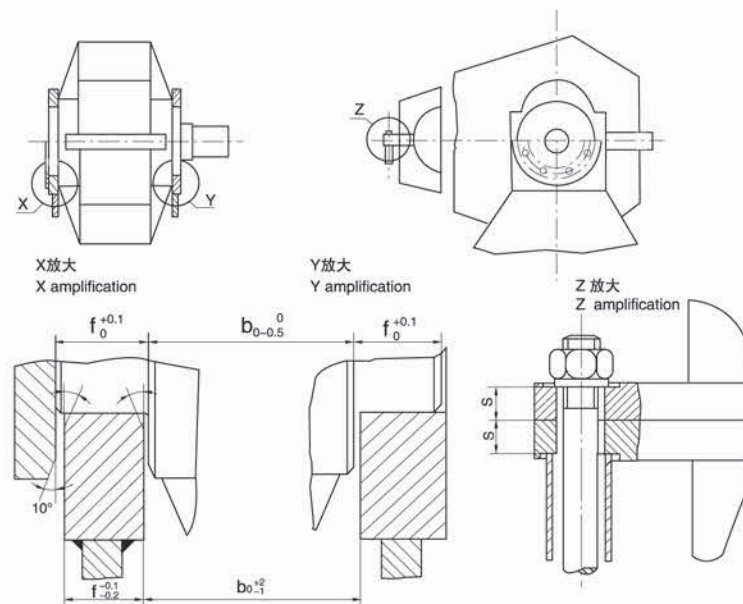
QJR、QJS、QJRS型安装型式：卧式W或立式L（V）在偏转角 $\pm \alpha^\circ$ 范围内，为卧式安装，L范围内为立式安装。
Installing forms of QJR,QJS,QJRS reducers are horizontal or vertical L(V)when deflection angle rangig from $\pm \alpha^\circ$, vertical installization is applied.



减速器安装型式
assembling form of reducers

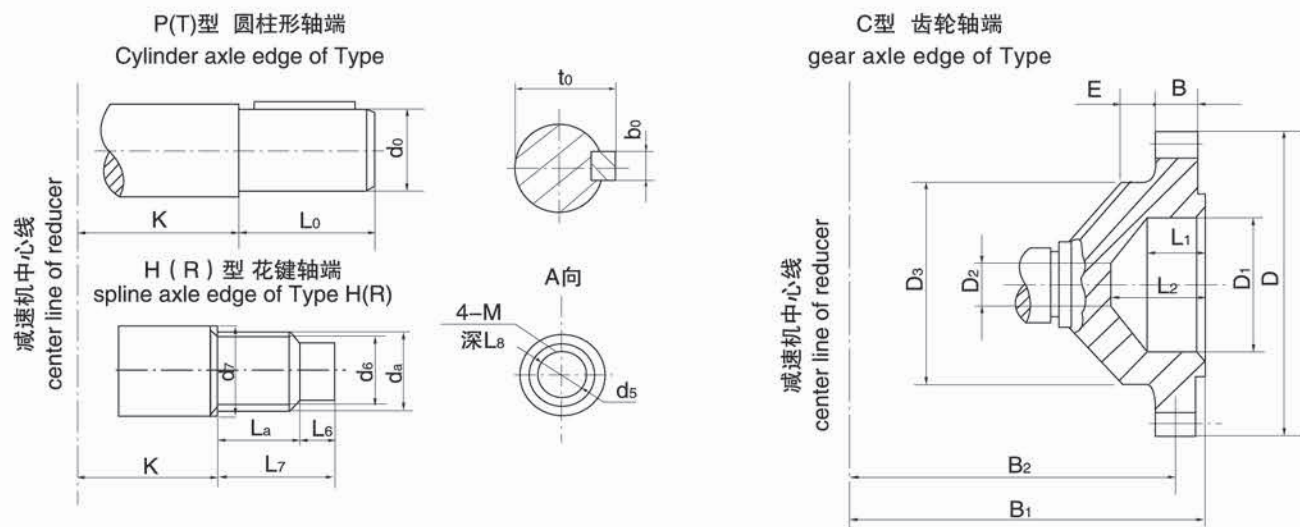
注： α 角的度数与传动比有关，当减速器倾斜 α 角时，应保证使中间级大齿轮沾油1~2个齿高深度。
Annotation:the value of angle is velevant to the transmission ratio,It's necessary to guarantee one or two gear height into the oil of middle big gear when reducer has an angle of indication.

QJR、QJS、QJRS型为三支点支承型式，如图所示：
The QJR,QJS,QJRS reducers are three-flucrum sustaining.type.



减速器三支点支承型式， three-flucrum sustaining type reducer

八、（一）输出轴端型式及尺寸表（QJR、QJS、QJRS） Type and size of input axle edge(QJR,QJS,QJRS)



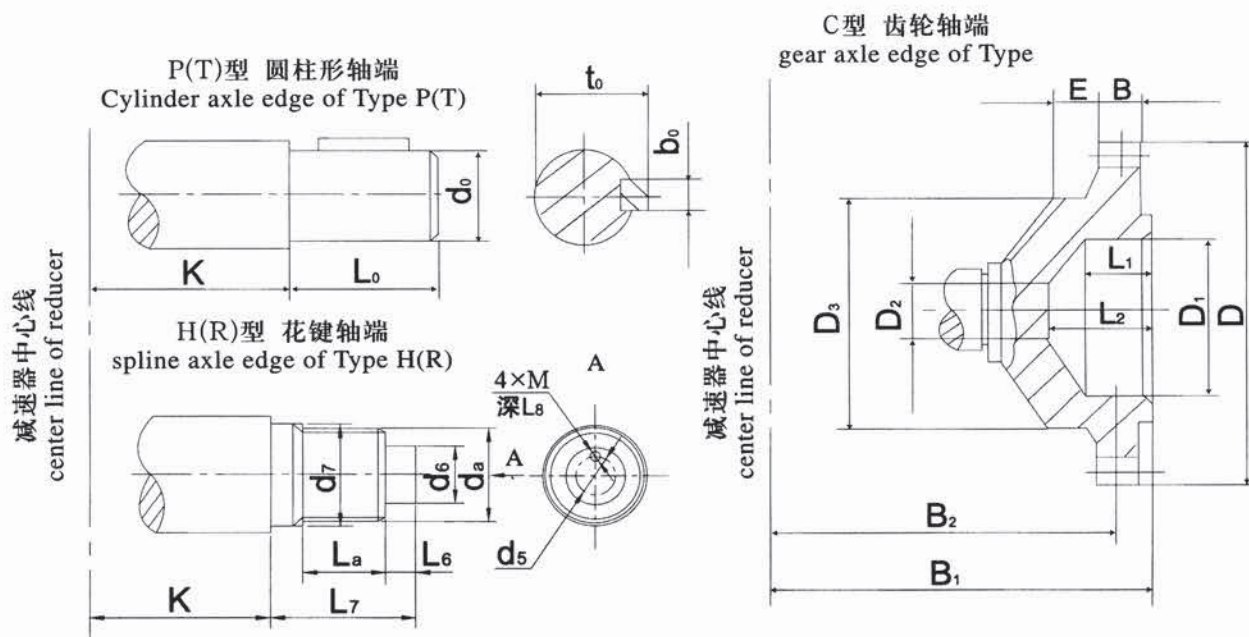
名义中心距a1 nominal center space	P型 Type P				C型 Type C												H型 Type H											
	d ₀	L ₀	b ₀	t ₀	MXZ	D	D ₁ (F ₈)	D ₂	D ₃	B ₁	B ₂	B	E	L ₁	L ₂	MXZ (h ₆)	d _a (h ₁₁)	L _a	d ₆ (k ₆)	L ₆	d ₇ (k ₆)	L ₇	d ₅	M	L _a			
140	48	82	14	51.5												3x15	48	35	40	23	50	78	25	6	12			
170	55	82	16	59												3x18	57	35	50	27	60	82	30	6	12			
200	65	105	18	69												3x22	69	40	60	30	70	90	40	8	16			
236	80	130	22	85	3x56	174	90	40	135	279.5	253	25	25	45	60	3x27	84	45	70	30	85	95	50	8	16			
280	90	130	25	95	4x56	232	120	40	170	302.5	271	35	25	50	75	5x18	95	55	80	35	100	125	60	8	16			
335	110	165	28	116	4x56	232	120	40	170	339.5	308	35	25	50	75	5x22	115	60	100	40	120	135	70	10	20			
400	130 (140)	200	32 (36)	137 (148)	6x56	348	170	45	260	402	370	40	32	76	100	5x26	135	75	120	45	140	155	90	10	20			
450	150	200	36	158	6x56	348	170	45	260	429	397	40	32	76	100	5x30	155	80	140	50	160	165	100	12	25			
500	170 (180)	240	40 (45)	179 (190)	8x54	448	200	105	260	482	442	50	32	78	100	5x34	175	90	160	55	180	180	120	12	25			
560	190 (220)	280	45	200 (210)	10x48	500	200	105	280	570	505	60	35	78	110	5x38	195	100	180	55	200	190	140	12	25			
630	220	280	50	231	10x54	560	250	140	380	620	550	65	40	80	120	8x26	216	110	190	60	222	205	160	12	25			
710	250 (260)	330	56	262 (272)	12x48	600	270	150	420	700	620	75	45	95	130	8x30	248	125	220	60	254	220	180	16	32			
800	280	380	63	292	12x54	672	290	170	480	776	696	75	45	95	130	8x34	280	140	250	60	286	235	200	16	32			
900	320	380	70	334	12x58	720	310	180	560	850	770	85	60	105	140	8x38	312	155	280	70	318	260	220	20	40			
1000	360	450	80	375	12x64	792	330	230	620	970	895	100	80	140	180	8x44	360	175	320	75	366	285	250	20	40			

QJR、QJS、QJRS与QJR-D、QJS-D、QJRS-D型K值对比

Contrasting graph of valve K betiwn QJR,QJS,QJRS and QJR-D,QJS-D and QJRS-D reducers

K 型 号Type	中心距 center space	140	170	200	236	280	335	400	450	500	560	630	710	800	900	1000
		R, RS, S	130	140	195	225	250	280	340	365	410	445	495	565	615	740
		R-D, RS-D, S-D	130	150	175	200	220	260	310	335	370	410	450	510	570	700

八、(二) 输出轴端型式及尺寸表 (QJR-D、QJS-D、QJRS-D)
Type and size of input axle edge(QJR-D,QJS-D,QJRS-D)



名义中心距a1 nominal center space	P型 Type P				C型 Type C												H型 Type H											
	d ₀	L ₀	b ₀	t ₀	mxz	D	D ₁ (F ₈)	D ₂	D ₃	B ₁	B ₂	B	E	L ₁	L ₂	mxz (h ₆)	d _a (h ₁₁)	L _a	d ₆ (k ₆)	L ₆	d ₇ (k ₆)	L ₇	d ₅	M	L ₈			
140	48	82	14	51.5												3x15	48	35	40	23	50	78	25	6	12			
170	55	82	16	59												3x18	57	35	50	27	60	82	30	6	12			
200	65	105	18	69												3x22	69	40	60	30	70	90	40	8	16			
236	80	130	22	85	3x56	174	90	40	135	279.5	253	25	25	45	60	3x27	84	45	70	30	85	95	50	8	16			
280	90	130	25	95	4x56	232	120	40	170	302.5	271	35	25	50	75	5x18	95	55	80	35	100	125	60	8	16			
335	110	165	28	116	4x56	232	120	40	170	339.5	308	35	25	50	75	5x22	115	60	100	40	120	135	70	10	20			
400	130 (140)	200	32 (36)	137 (148)	6x56	348	170	45	260	402	370	40	32	76	100	5x26	135	75	120	45	140	155	90	10	20			
450	150	200	36	158	6x56	348	170	45	260	429	397	40	32	76	100	5x30	155	80	140	50	160	165	100	12	25			
500	170 (180)	240	40 (45)	179 (190)	8x54	448	200	105	260	482	442	50	32	78	100	5x34	175	90	160	55	180	180	120	12	25			
560	190 (200)	280	45	200 (210)	10x48	500	200	105	280	570	505	60	35	78	110	5x38	195	100	180	55	200	190	140	12	25			
630	220	280	50	231	10x54	560	250	140	380	620	550	65	40	80	120	8x26	215	110	190	60	222	205	160	12	25			
710	250 (260)	330	56	262 (272)	12x48	600	270	150	420	700	620	75	45	95	130	8x30	248	125	220	60	254	220	180	16	32			
800	280	380	63	292	12x54	672	290	170	480	776	696	75	45	95	130	8x34	280	140	250	60	286	235	200	16	32			
900	320	380	70	334	12x58	720	310	180	560	850	770	85	60	105	140	8x38	312	155	280	70	318	260	220	20	40			
1000	360	450	80	375	12x64	792	380	230	620	970	895	100	80	140	180	8x44	360	175	320	75	366	285	250	20	40			

九、减速器输出轴端允许的最大径向载荷（当 $n=950\text{r/min}$ ）见表

Allowde maximum radial load fo reducer output shaft end is shown in the table.

单位：N

名义中心距 a_1 Nominal center distance		140	170	200	236	280	335	400	450	500	560	630	710	800	900	1000
最大允许 径向载荷 Allowable maximum radial load	R级	5000	7000	9000	15000	21000	28000	35000	55000	60000	75000	100000	107000	120000	150000	200000
	S级 RS级	5000	8000	10000	15000	30000	37000	55000	64000	93000	120000	150000	170000	200000	240000	270000

十、承载能力

Carrying capacity

(一) QJR、QJR-D减速器的承载能力表

Allowed power and output torque of QJR,QJR-D reducer

工作级别 M₅
Operation level M₅

输入轴速度 r/min input shaft speed	名义中心距 a,mm Nominal center distance	输出扭矩 Nm Output torque moment	公称传动比 Nominal transmission ratio					
			10	12.5	16	20	25	31.5
			高速轴许用功率kW Allowed power tor high-speed shaft					
570	140	820	5.3	4.3	3.4	2.7	2.1	1.6
	170	1360	9.0	7.2	5.7	4.5	3.5	2.8
	200	2650	15.5	12.4	9.7	7.8	6.2	4.9
	236	4500	26.0	21.0	16.5	13.2	10.5	8.4
	280	7500	44.0	35.0	27.0	22.0	17.6	13.9
	335	12500	73.0	59.0	46.0	37.0	29.0	23.0
	400	21200	124.0	99.0	78.0	62.0	50.0	39.0
	450	30000	176.0	141.0	110.0	88.0	70.0	56.0
	500	42500	249.0	199.0	155.0	124.0	100.0	79.0
	560	60000	351.0	281.0	220.0	176.0	141.0	112.0
	630	85000	497.0	398.0	311.0	249.0	199.0	158.0
	710	118000	691.0	552.0	432.0	345.0	276.0	219.0
	800	170000	995.0	796.0	622.0	497.0	398.0	316.0
	900	236000	1381.0	1105.0	863.0	691.0	552.0	438.0
	1000	335000	1961.0	1568.0	1225.0	980.0	784.0	622.0
710	140	820	6.4	5.2	4.1	3.3	2.6	2.0
	170	1360	10.7	8.8	7.0	5.7	4.5	3.4
	200	2650	19.3	15.5	12.1	9.7	7.7	6.1
	236	4500	33.0	20.0	21.0	16.4	13.1	10.4
	280	7500	55.0	44.0	34.0	27.0	22.0	17.4
	335	12500	91.0	73.0	57.0	46.0	36.0	29.0
	400	21200	155.0	124.0	97.0	77.0	62.0	49.0
	450	30000	219.0	175.0	137.0	109.0	88.0	69.0
	500	42500	310.0	248.0	194.0	155.0	124.0	98.0
	560	60000	437.0	350.0	274.0	219.0	175.0	139.0
	630	85000	620.0	496.0	387.0	310.0	248.0	197.0
	710	118000	860.0	688.0	538.0	430.0	344.0	273.0
	800	170000	1239.0	991.0	775.0	620.0	496.0	393.0
	900	236000	1720.0	1376.0	1075.0	860.0	688.0	546.0
	1000	335000	2442.0	1954.0	1526.0	1221.0	977.0	775.0
950	140	820	7.9	6.5	5.2	4.2	3.3	2.6
	170	1360	13.2	10.9	8.7	7.1	5.7	4.4
	200	2650	26.0	21.0	16.2	12.9	10.3	8.2
	236	4500	44.0	35.0	27.0	22.0	17.6	13.9
	280	7500	73.0	59.0	46.0	37.0	29.0	23.0
	335	12500	122.0	98.0	76.0	61.0	49.0	39.0
	400	21200	207.0	165.0	129.0	103.0	83.0	66.0
	450	30000	293.0	234.0	183.0	146.0	117.0	93.0
	500	42500	415.0	332.0	259.0	207.0	166.0	132.0
	560	60000	585.0	468.0	366.0	293.0	234.0	186.0
	630	85000	829.0	663.0	518.0	415.0	332.0	263.0
	710	118000	1151.0	921.0	719.0	576.0	460.0	365.0
	800	170000	1658.0	1327.0	1036.0	829.0	663.0	526.0
	900	236000	2302.0	1842.0	1439.0	1151.0	921.0	731.0
	1000	335000	3268.0	2641.0	2012.2	1634.0	1307.0	1037.0

连续工作型
Continuous operation type

输入轴速度 r/min input shaft speed	名义中心距 a ₁ mm Nominal center distance	输出扭矩 Nm Output torque moment	公称传动比 Nominal transmission ratio					
			10	12.5	16	20	25	31.5
			高速轴许用功率kW Allowed power tor high-speed shaft					
570	140	410	2.7	2.2	1.7	1.4	1.1	0.8
	170	680	4.5	3.6	2.9	2.3	1.8	1.4
	200	1325	7.8	6.2	4.9	3.9	3.1	2.5
	236	2250	13.0	10.5	8.3	6.6	5.3	4
	280	3750	22.0	17.5	13.5	11.0	8.8	7.0
	335	6250	36.5	29.5	23.0	18.5	14.5	11.5
	400	10600	62.0	49.5	39.0	31.0	25.0	19.5
	450	15000	88.0	70.5	55.0	44.0	35.0	28.0
	500	21250	124.5	99.5	77.5	62.0	50.0	39.5
	560	30000	175.5	140.5	110.0	88.0	70.5	56.0
	630	42500	248.5	199.0	155.5	124.5	99.5	79.5
	710	59000	345.5	276.0	216.0	172.5	138.0	109.0
	800	85000	497.5	398.0	311.0	248.5	199.0	158.0
	900	118000	690.5	552.5	431.5	345.5	276.0	219.0
	1000	167500	980.5	784.0	612.5	490.0	392.0	311.0
710	140	410	3.2	2.6	2.1	1.7	1.3	1.0
	170	680	5.4	4.4	3.5	2.9	2.3	1.7
	200	1325	9.7	7.8	6.1	4.9	3.9	3.1
	236	2250	16.5	13.0	10.5	8.2	6.6	5.2
	280	3750	27.5	22.0	17.0	13.5	11.0	8.7
	335	6250	45.5	36.5	28.5	23.0	18.0	14.5
	400	10600	77.5	62.0	48.5	38.5	31.0	24.5
	450	15000	109.5	87.5	68.5	54.5	44.0	34.5
	500	21250	155.0	124.0	97.0	77.5	62.0	49.0
	560	30000	218.5	175.0	136.5	109.5	87.5	69.5
	630	42500	310.0	298.0	198.5	155.0	124.0	98.0
	710	59000	430.0	344.0	269.0	215.0	172.0	136.5
	800	85000	619.0	495.5	387.5	310.0	248.0	196.5
	900	118000	860.0	688.0	537.5	430.0	344.0	273.0
	1000	167500	1221.0	977.0	763.0	610.5	488.5	387.5
950	140	410	3.9	3.2	2.6	2.1	1.6	1.3
	170	680	6.6	5.4	4.3	3.5	2.8	2.2
	200	1325	13.0	10.5	8.1	6.4	5.1	4.1
	236	2250	22.0	17.5	13.5	11.0	8.5	6.9
	280	3750	36.5	29.5	23.0	18.5	14.5	11.5
	335	6250	61.0	49.5	38.0	30.5	24.5	19.5
	400	10000	103.5	82.5	64.5	51.5	41.5	33.0
	450	15000	146.5	117.0	91.5	73.0	58.5	46.5
	500	21250	207.5	166.0	129.5	103.5	83.0	66.0
	560	30000	292.5	234.0	183.0	146.0	117.0	93.0
	630	42500	414.5	331.5	259.0	207.5	166.0	131.5
	710	59000	575.5	460.5	359.5	288.0	230.0	182.5
	800	85000	829.0	663.5	518.0	414.5	331.5	263.0
	900	118000	1151.0	921.0	719.5	575.5	460.5	365.5
	1000	167500	1634.0	1307.0	1021.0	817.0	653.5	518.5

(二) QJS、QJRS、QJS-D、QJRS-D承载能力表

Allowed power and output torque of QJS,QJRS,QJS-D,QJRS-D

工作级别 M₅
Operation level M₅

输入轴速度 r/min input shaft speed	名义中心距 a:mm Nominal center distance	输出扭矩 Nm Output torque moment	公称传动比 Nominal transmission ratio							
			40	50	63	80	100	125	160	200
			高速轴许用功率kW Allowed power tor high-speed shaft							
570	140	820	1.5	1.4	1.0	0.8	0.6	0.5	0.4	0.3
	170	1360	2.5	2.1	1.6	1.3	1.0	0.8	0.6	0.5
	200	2650	3.9	3.1	2.5	1.9	1.6	1.2	1.0	0.8
	236	4500	6.6	5.3	4.2	3.3	2.6	2.1	1.7	1.3
	280	7500	11.0	8.8	7.0	5.5	4.4	2.5	2.7	2.2
	335	12500	18.3	14.6	11.6	9.1	7.3	5.9	4.6	3.7
	400	21200	31.0	25.0	19.7	15.5	12.4	9.9	7.8	6.7
	450	30000	44.0	35.0	28.0	22.0	17.6	14.1	11.0	8.8
	500	42500	62.0	50.0	40.0	31.0	25.0	19.1	15.6	12.4
	560	60000	88.0	70.0	56.0	44.0	35.0	28.0	22.0	17.6
	630	85000	124.0	100.0	79.0	62.0	50.0	40.0	31.0	25.0
	710	118000	173.0	138.0	110.0	86.0	69.0	55.0	43.0	35.0
	800	170000	249.0	199.0	158.0	124.0	100.0	80.0	62.0	50.0
	900	236000	345.0	276.0	219.0	173.0	138.0	110.0	86.0	69.0
	1000	335000	490.0	392.0	311.0	245.0	196.0	157.0	123.0	98.0
710	140	820	1.8	1.5	1.2	1.0	0.8	0.6	0.5	0.4
	170	1360	3.1	2.6	2.0	1.6	1.3	1.0	0.8	0.6
	200	2650	4.8	3.9	3.1	2.4	1.9	1.6	1.2	1.0
	236	4500	8.2	6.6	5.2	4.1	3.3	2.6	2.1	1.6
	280	7500	13.7	10.9	8.7	6.8	5.5	4.4	3.4	2.7
	335	12500	23.0	18.2	14.5	11.4	9.1	7.3	5.7	4.6
	400	21200	39.0	31.0	25.0	19.3	15.5	12.4	9.7	7.7
	450	30000	55.0	44.0	35.0	27.0	22.0	17.5	13.7	10.9
	500	42500	78.0	62.0	49.0	39.0	31.0	25.0	19.4	15.5
	560	60000	109.0	88.0	69.0	55.0	44.0	35.0	27.0	22.0
	630	85000	155.0	124.0	98.0	78.0	62.0	50.0	39.0	31.0
	710	118000	215.0	172.0	137.0	108.0	86.0	69.0	54.0	43.0
	800	170000	310.0	248.0	197.0	155.0	124.0	99.0	78.0	62.0
	900	236000	430.0	344.0	273.0	215.0	172.0	138.0	108.0	86.0
	1000	335000	611.0	488.0	388.0	305.0	244.0	195.0	153.0	122.0
950	140	820	2.3	1.9	1.5	1.2	1.0	0.8	0.6	0.5
	170	1360	3.9	3.2	2.6	2.1	1.7	1.3	1.0	0.8
	200	2650	6.5	5.2	4.1	3.2	2.6	2.1	1.6	1.3
	236	4500	11.0	8.8	7.0	5.5	10.4	3.5	2.7	2.2
	280	7500	18.3	14.6	11.6	9.1	7.3	5.9	4.2	3.7
	335	12500	31.0	24.0	19.4	15.2	12.2	9.8	7.6	6.1
	400	21200	52.0	41.0	33.0	26.0	21.0	16.5	12.9	10.3
	450	30000	73.0	59.0	47.0	37.0	29.0	23.0	18.3	14.6
	500	42500	104.0	83.0	66.0	52.0	42.0	33.0	26.0	21.0
	560	60000	146.0	117.0	93.0	73.0	59.0	47.0	37.0	29.0
	630	85000	207.0	166.0	132.0	104.0	83.0	66.0	52.0	42.0
	710	118000	288.0	230.0	183.0	144.0	115.0	92.0	72.0	53.0
	800	170000	415.0	332.0	263.0	207.0	166.0	133.0	104.0	83.0
	900	236000	576.0	460.0	365.0	288.0	230.0	184.0	144.0	115.0
	1000	335000	817.0	654.0	519.0	408.0	237.0	261.0	204.0	163.0

连续工作型
Continuous operation type

输入轴速度 r/min input shaft speed	名义中心距 a:mm Nominal center distance	输出扭矩 Nm Output torque moment	公称传动比 Nominal transmission ratio							
			40	50	63	80	100	125	160	200
			高速轴许用功率kW Allowed power tor high-speed shaft							
570	140	410	0.8	0.7	0.5	0.4	0.3	0.3	0.2	0.1
	170	680	1.3	1.1	0.8	0.7	0.5	0.4	0.3	0.2
	200	1325	2.0	1.6	1.3	1.0	0.8	0.6	0.5	0.4
	236	2250	3.3	2.7	2.1	1.7	1.3	1.1	0.9	0.7
	280	3750	5.5	4.4	3.5	2.8	2.2	1.8	1.4	1.1
	335	6250	9.2	7.3	5.8	4.6	3.7	3.0	2.3	1.9
	400	10600	15.5	12.5	9.9	7.8	6.2	5.0	3.9	3.4
	450	15000	22.0	17.5	14.0	11.0	8.8	7.1	5.5	4.4
	500	21250	31.0	25.0	20.0	15.5	12.5	10.0	7.8	6.2
	560	30000	44.0	35.0	28.0	22.0	17.5	14.0	11.0	8.8
	630	42500	62.0	50.0	39.5	31.0	25.0	20.0	15.5	12.5
	710	59000	86.5	69.0	55.0	43.0	34.5	27.5	21.5	17.5
	800	85000	124.5	99.5	79.0	62.0	50.0	40.0	31.0	25.0
	900	118000	172.5	138.0	109.5	86.5	69.0	55.5	43.0	34.5
	1000	167500	245.0	196.0	155.5	122.5	98.0	78.5	61.5	49.0
710	140	410	0.9	0.8	0.6	0.5	0.4	0.3	0.2	0.1
	170	680	1.6	1.3	1.0	0.8	0.7	0.5	0.4	0.3
	200	1325	2.4	2.0	1.6	1.2	1.0	0.8	0.6	0.5
	236	2250	4.1	3.3	2.6	2.1	1.7	1.3	1.1	0.8
	280	3750	6.9	5.5	4.4	3.4	2.8	2.2	1.7	1.3
	335	6250	11.5	9.1	7.3	5.7	4.6	3.7	2.9	2.3
	400	10600	19.5	15.5	12.5	9.7	7.8	6.2	4.9	3.9
	450	15000	27.5	22.0	17.5	13.5	11.0	8.8	6.9	5.5
	500	21250	39.0	31.0	24.5	19.5	15.5	12.5	9.7	7.8
	560	30000	54.5	44.0	34.6	27.5	22.0	17.5	13.5	11.0
	630	42500	77.5	62.0	49.0	39.0	31.0	25.0	19.5	15.5
	710	59000	107.5	86.0	68.5	54.0	43.0	34.5	27.0	21.5
	800	85000	155.0	124.0	98.5	77.5	62.0	49.5	39.0	31.0
	900	118000	215.0	172.0	136.5	107.5	86.0	69.0	54.0	43.0
	1000	167500	305.5	244.0	194.0	152.5	122.0	97.5	76.5	61.0
950	140	410	1.1	0.9	0.7	0.6	0.5	0.4	0.3	0.2
	170	680	1.9	1.6	1.3	1.0	0.8	0.6	0.5	0.4
	200	1325	3.2	2.6	2.0	1.6	1.3	1.0	0.8	0.6
	236	2250	5.5	4.4	3.5	2.7	2.2	1.7	1.3	1.1
	280	3750	9.1	7.3	5.8	4.5	3.6	2.9	2.3	1.8
	335	6250	15.5	12.0	9.7	7.6	6.1	4.9	3.8	3.0
	400	10600	26.0	20.5	16.5	13.0	10.5	8.2	6.4	5.1
	450	15000	36.0	29.5	23.5	18.5	14.5	11.5	9.1	7.3
	500	21250	52.0	41.5	33.0	26.0	21.0	16.5	13.0	10.5
	560	30000	73.0	58.5	46.5	36.5	29.5	23.5	18.5	14.5
	630	42500	103.5	83.0	66.0	52.0	41.5	33.0	26.0	21.0
	710	59000	144.0	115.0	91.5	72.0	57.5	46.0	36.0	29.0
	800	85000	207.5	166.0	131.5	103.5	83.0	66.5	52.0	41.5
	900	118000	288.0	230.0	182.5	144.0	115.0	92.0	72.0	57.5
	1000	167500	408.5	327.0	259.5	204.0	163.5	130.5	102.0	81.5

十一、减速器的选用及润滑 Selection and Lubrication of Reducer

1、起重机各机构的工作级别分为M1~M8八种，表列M5工作级别的功率值，若用在其它工作级别时，应按公式 $P_{m5}=P_{mi} \times 1.12^{(i-5)}$ 换算。

There are 8 types of operation level available for each device of the crane. Power value for operation level M5 is listed in the table, and if it is used for other operation level, the proper conversion should be made with formula $P_{m5}=P_{mi} \times 1.12^{(i-5)}$

式中： P_{m5} — 功率表中的数值（kW） Value in the power table, kw

i—工作级别1-8

P_{mi} —相对Mi工作级别的功率值（kW）

选用时，可以根据起重机各机构疲劳计算基本载荷 $M_{max}=\Phi \cdot M_n$ ，再与转速换算出功率值

$$P_{mi} = \frac{M_{max.n}}{9550}$$

For the selection, the basic load is calculated according to each crane device fatigur:

$M_{max}=\Phi \cdot M_n$, which together with rotation speed may deduce power value: $P_{mi} = \frac{M_{max.n}}{9550}$

2、选用时，亦可根据计算载荷除以表系数K，再从相应表选用

For the selection, multiply calculated load by factor K, and the choose from the corresponding table.

减速器平均每天运转时间h average running time per day	~3	~1	3~6	1~3	~1	>6	3~6	1~3	>6	>3
平均负荷 Average load	轻 light	中 middle	轻 light	中 middle	额定 rated	轻 light	中 middle	额定 rated	中 middle	额定 rated
起重机载荷状态 Crane load status	Q1		Q2			Q3			Q4	
系数K Factor K	1.25		1			0.80			0.63	

3、起重机载荷状态Q，见下表 Crane load statued Q is shown in the table below:

载荷状态 Load status	名义载荷系数 Nominal load factor	说 明 Remarks
Q1—轻 light	0.125	很少起升额定负荷，一般起升微载荷 Seldom hoist rated load, usually hoist slight load
Q2—中 middle	0.25	有时起升额定载荷，一般起升1/3额定载荷 Sometimes hoist rated load, usually hoist 1/3 rated load
Q3—重 heavy	0.5	经常起升额定载荷，一般起升2/3额定载荷 Often hoist rated load, usually hoist 2/3 load
Q4—特重 serious	1.0	频繁起升额定载荷 Frequent hoist rated load

4、减速器的润滑 Reducer lubrication

卧式减速器采用油池飞溅润滑，立式减速器应采用循环喷油润滑。润滑油选用GB/T5903中的L-CKC100、L-CKC150或L-CKC220。

当环境温度低于0℃时，用户应有润滑油加热装置；采用油池飞溅润滑时，油温应高于0℃时启动；采用喷油润滑时，油温应高于5℃时才能启动。

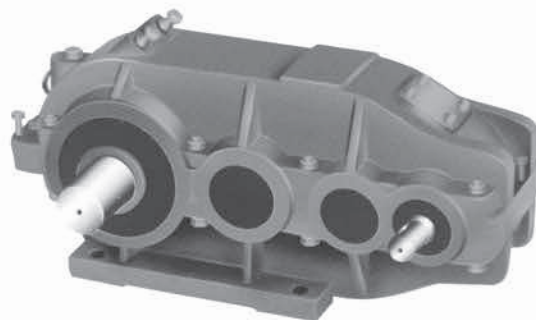
Oil sump slashing is used to lubricate horizontal reducer. L-CKC100, L-CKC150 or L-CKC220 is selected from GB/T5903 for lubrication.

When ambient temperature is below 0℃, lubricant heating device should be available for user. If oil sump splashing is used for lubrication, reducer is started only when oil temperature above 0℃. If oil spray is used for lubrication, reducer is started only when oil temperature is above 5℃.

QJ-L QJ-T型起重机立式减速器 QJ-L QJ-T Crane Vertical Decelerators

一、概述 Brief

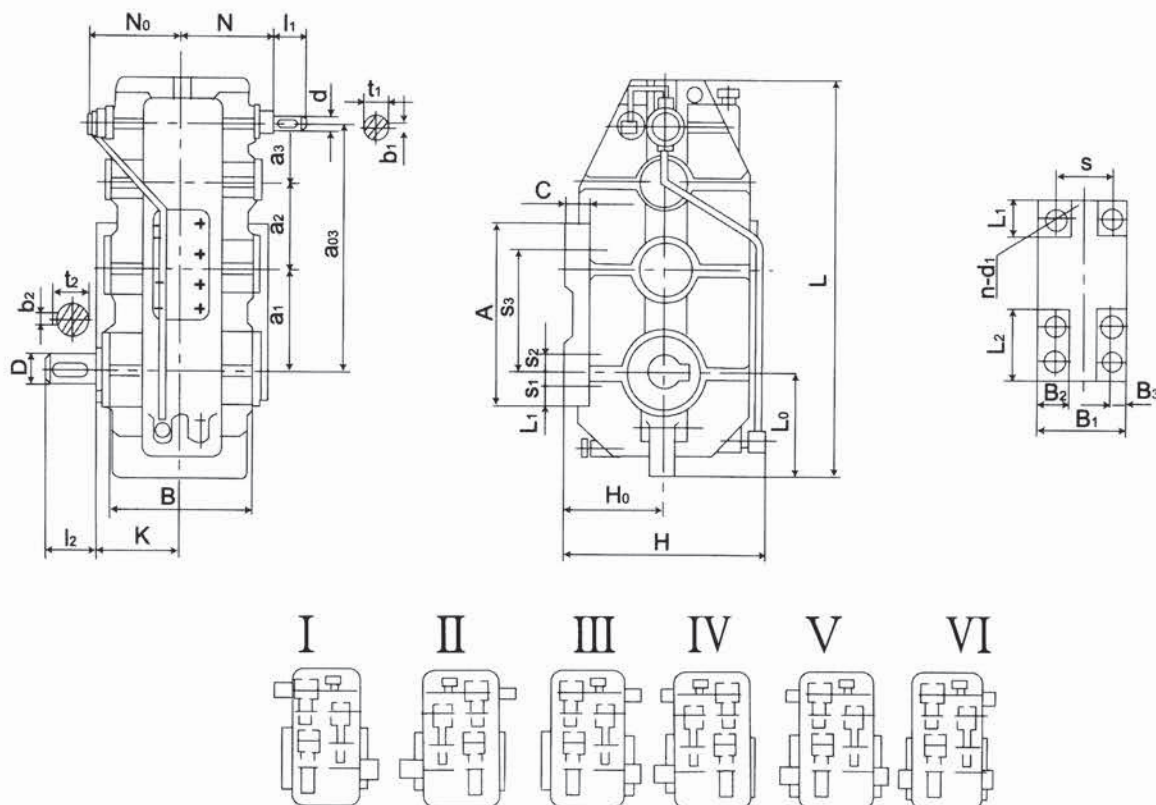
起重机立式减速器部分分为QJ-L, QJ-T两个系列, 主要用于起重机运行机构, 也可用于运输、冶金、矿山、化工、轻工等各种机械设备的运行机构中。齿轮、齿轮轴采用中碳合金钢中硬齿面, 具有结构紧凑、承载能力较高等优点, 是我厂继ZSC型、ZSC(A)型减速器之后推出的又一代新产品。



The Crane vertical decelerator has two series, type QJ-L and type QJ-T. They are the operating mechanism of crane and other machinery in transportation, metallurgy, mining, chemical industry and light Industry. The gear and axle are made of middle carbon alloy steel and middle carbide-faced, which are fastened structure with high carrying capacity. Such kind of reducers are our updated decelerators after ZSC and ZSC(A) reducers.

二、QJ-L型减速器外形、尺寸及装配型式

Outlook, assembling size and installing form of QJ-L reducer

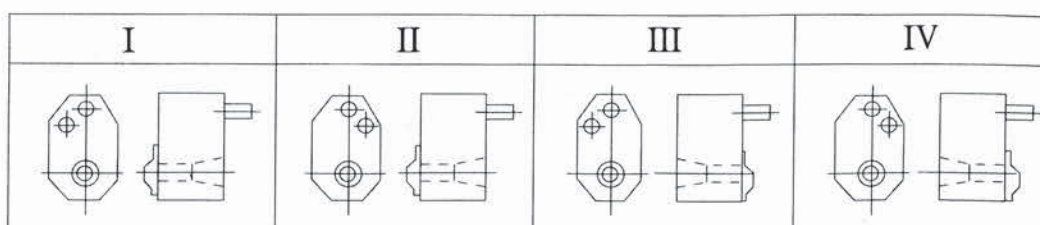
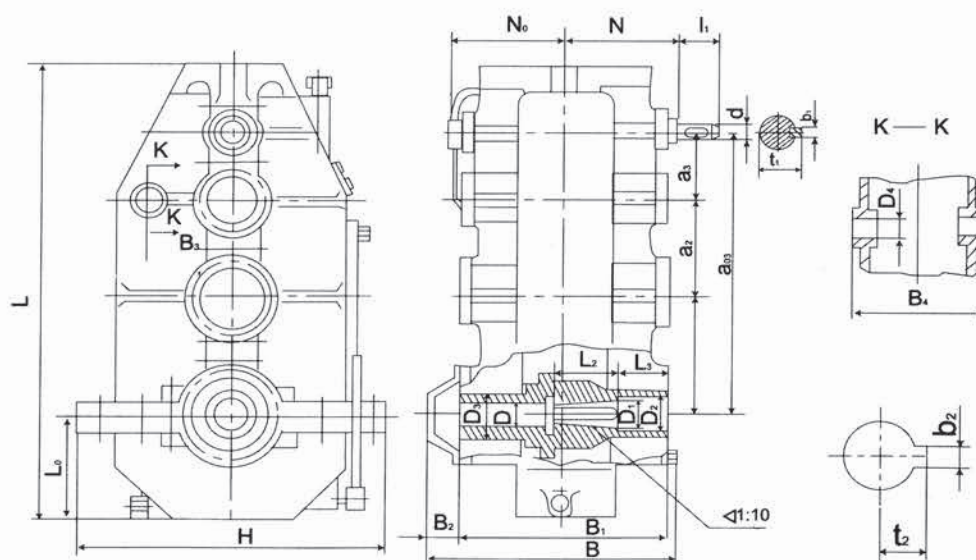


型号 type	尺寸 size	中心距 center space				主动轴 driving shaft					被动轴 passive shaft					外形尺寸 Outer size				
		a ₁	a ₂	a ₃	a ₀₃	d	l ₁	N	b ₁	t ₁	D	l ₂	K	b ₂	t ₂	H	B	L	L ₀	N ₀
QJ-L140		140	100	71	311	20	52	115	6	22.5	48	112	92	14	51.5	296	180	560	167	143
QJ-L170		170	118	85	373	20	50	125	6	22.5	55	110	135	16	59	330	190	638	180	143
QJ-L200		200	140	100	440	25	60	140	8	28	65	140	150	18	69	370	215	735	205	165
QJ-L236		236	170	118	524	30	80	160	8	33	80	170	170	22	85	430	250	871	242	183
QJ-L280		280	200	140	620	35	80	175	10	38	90	170	185	25	95	505	275	1015	280	200
QJ-L335		335	236	170	741	45	110	200	14	48.5	110	210	215	28	116	605	325	1211	335	225
QJ-L400		400	280	200	880	50	110	240	14	53.5	130	250	250	32	137	710	395	1430	395	260

尺寸size 型号type	安装尺寸 assembling size															重量(kg) weight
	H ₀	A	S	S ₁	S ₂	S ₃	B ₁	B ₂	B ₃	L ₁	L ₂	L ₃	C	d ₁	孔数 n hole	
QJ-L140	135	260	180	0	0	180	245	40	20	40	80	80	20	21	4	87
QJ-L170	160	290	195	35	0	205	255	60	30	25	110	110	25	21	4	117
QJ-L200	185	340	220	40	0	240	280	60	30	30	120	120	25	21	4	163
QJ-L236	215	405	235	55	55	290	305	70	35	30	185	110	30	21	6	231
QJ-L280	255	480	265	60	60	340	335	70	35	40	195	120	30	21	6	351
QJ-L335	315	550	365	60	60	410	445	80	40	40	200	120	35	25	6	592
QJ-L400	360	680	365	70	70	510	455	90	45	50	240	140	40	31	6	895

三、QJ-T型减速器外形、安装尺寸及装配形式

Outlook, assembling size and installing form of QJ-T reducer



型号 type	尺寸 size	中心距 center space				主动轴 driving shaft					被动轴 passive shaft							
		a ₁	a ₂	a ₃	a ₀₃	d	l ₁	N	b ₁	t ₁	D	D ₁	D ₂	D ₃	l ₂	l ₃	b ₂	t ₂
QJ-T140		140	100	71	311	20	52	115	6	22.5	35	39.5	47	60	82	50	10	21.25
QJ-T170		170	118	85	373	20	50	125	6	22.5	40	44.5	55	70	82	60	12	23.75
QJ-T200		200	140	100	440	25	60	140	8	28	55	64.5	75	90	105	65	16	34.18
QJ-T236		236	170	118	524	30	80	160	8	33	70	79	90	110	130	70	20	41.65
QJ-T280		280	200	140	620	35	80	175	10	38	80	89.5	100	120	130	75	22	47.15
QJ-T335		335	236	170	741	45	110	200	14	48.5	85	99.5	110	140	165	85	25	51.28
QJ-T400		400	280	200	880	55	110	240	14	53.5	105	119.5	135	160	165	100	28	62.28

型号 type	尺寸 size	外形尺寸 Outer size					安装尺寸 assembling size				重量 (kg)weight	
		H	B	B ₁	L	L ₀	N ₀	B ₂	B ₃	B ₄		D ₄
QJ-T140		310	252	194	513	127	143	50	85	120	25	82
QJ-T170		360	272	214	606	148	153	50	100	140	25	111
QJ-T200		410	303	243	703	173	165	50	125	170	25	155
QJ-T236		484	372	286	831	202	183	75	140	200	28	219
QJ-T280		560	397	311	975	240	200	75	180	225	28	333
QJ-T335		670	447	361	1164	288	225	75	220	265	32	572
QJ-T400		790	524	435	1374	339	260	75	275	315	40	850

四、QJ-L、QJ-T型减速器承载能力表

Allowed power and output torque of QJ-L,QJ-T reducer

输入轴 速度 r/min input shaft speed	名义中 心距 a ₁ mm Nominal center distance	输出扭矩 Nm Output torque moment	公称传动比 Nominal transmission ratio																
			16.0	18.0	20.0	22.4	25.0	28.0	31.5	35.5	40.0	45.0	50.0	56.0	63.0	71.0	80.0	90.0	100.0
			高速轴许用功率kW Allowed power for high-speed shaft																
600	140	308	1.3	1.1	1.0	0.9	0.8	0.8	0.7	0.6	0.6	0.5	0.5	0.4	0.4	0.34	0.30	0.25	0.22
	170	510	2.2	1.9	1.7	1.5	1.4	1.2	1.1	1.0	0.9	0.8	0.75	0.65	0.6	0.55	0.5	0.4	0.4
	200	993	3.6	3.2	2.9	2.6	2.3	2.0	1.8	1.6	1.4	1.3	1.1	1.0	0.9	0.8	0.7	0.65	0.6
	236	1686	6.1	5.4	4.8	4.3	3.8	3.4	3.1	2.7	2.4	2.1	1.9	1.7	1.5	1.3	1.2	1.0	0.9
	280	2813	10.1	9.0	8.0	7.2	6.4	5.7	5.1	4.5	4.1	3.6	3.3	2.9	2.6	2.3	2.0	1.8	1.6
	335	4688	16.9	15.1	13.5	12.0	10.7	9.6	8.6	7.6	6.8	6.1	5.4	4.8	4.3	3.8	3.4	3.0	2.7
	400	7950	28.7	25.6	22.9	20.4	18.2	16.3	14.5	13.0	11.6	10.3	9.3	8.3	7.3	6.5	5.8	5.1	4.6
750	140	308	1.6	1.4	1.3	1.1	1.0	0.9	0.8	0.7	0.7	0.6	0.6	0.5	0.5	0.4	0.35	0.3	0.3
	170	510	2.8	2.5	2.2	2.0	1.8	1.6	1.4	1.3	1.2	1.0	0.9	0.85	0.75	0.65	0.6	0.55	0.5
	200	993	4.5	4.0	3.5	3.2	2.9	2.6	2.3	2.0	1.8	1.8	1.5	1.3	1.2	1.0	0.9	0.8	0.7
	236	1686	7.6	6.8	6.0	5.4	4.8	4.3	3.9	3.4	3.1	2.7	2.5	2.2	1.9	1.8	1.5	1.3	1.2
	280	2813	12.6	11.2	10.1	9.0	8.0	7.2	6.4	5.7	5.1	4.6	4.1	3.6	3.3	2.9	2.6	2.3	2.1
	335	4688	21.3	19.0	17.0	15.2	13.6	12.1	10.8	9.7	8.6	7.7	6.8	6.1	5.4	4.8	4.3	3.8	3.4
	400	7950	36.1	32.3	28.8	25.8	23.0	20.5	18.3	16.4	14.6	13.0	11.6	10.3	9.4	8.3	7.2	6.4	5.8
1000	140	308	2.1	1.9	1.7	1.5	1.3	1.2	1.1	1.0	0.9	0.8	0.7	0.6	0.55	0.5	0.45	0.4	0.4
	170	510	3.6	3.2	2.9	2.6	2.3	2.0	1.8	1.6	1.5	1.3	1.2	1.1	1.0	0.9	0.8	0.65	0.6
	200	993	5.9	5.3	4.8	4.3	3.8	3.4	3.0	2.7	2.4	2.1	1.9	1.7	1.5	1.3	1.2	1.1	1.0
	236	1686	10.1	9.1	8.1	7.2	6.5	5.8	5.2	4.6	4.1	3.8	3.3	2.9	2.6	2.3	2.1	1.8	1.6
	280	2813	17.0	15.2	13.6	12.1	10.8	9.7	8.6	7.7	6.9	6.1	5.5	4.9	4.3	3.9	3.4	3.1	2.7
	335	4688	28.7	25.7	22.9	20.5	18.3	16.3	14.6	13.0	11.6	10.3	9.0	8.0	7.3	6.5	5.7	5.1	4.6
	400	7950	48.3	43.1	38.5	34.4	30.7	27.4	24.5	21.8	19.5	17.4	15.4	13.7	12.4	10.9	9.8	8.7	7.8
1500	140	308	3.2	2.8	2.5	2.2	1.9	1.7	1.6	1.4	1.3	1.1	1.0	0.9	0.8	0.75	0.65	0.6	0.55
	170	510	5.3	4.8	4.3	3.8	3.4	3.0	2.7	2.4	2.1	1.9	1.8	1.6	1.4	1.3	1.1	0.95	0.9
	200	993	8.9	7.9	7.1	6.4	5.7	5.0	4.5	4.0	3.6	3.2	2.9	2.6	2.3	1.9	1.8	1.6	1.4
	236	1686	15.2	13.5	12.1	10.8	9.7	8.6	7.7	6.9	6.1	5.5	4.9	4.4	3.9	3.5	3.0	2.7	2.5
	280	2813	25.4	22.7	20.3	18.0	16.2	14.5	12.9	11.5	10.3	9.2	8.2	7.3	6.5	5.8	5.1	4.5	4.0
	335	4688	43.1	38.5	34.4	30.6	27.4	24.5	21.8	19.5	17.4	15.5	13.5	12.0	10.9	9.7	8.6	7.5	6.8
	400	7950	72.5	64.7	57.8	51.5	46.1	41.1	36.6	32.7	29.3	26.0	23.0	20.5	18.5	16.4	14.6	12.5	11.7

根据国家标准JB/T8905.3-1999生产QJG-L型减速器主要用于起重机的小车运行机构和部位立式起重机、装卸桥等大桥运行机构中，也可用于其它需要立式安装的设备传动。

Which are produced on basis of JB/T8905-3-1999,are mainly applied in craning,parts craning and Loading-unloading bridge.Also they can be applied in other vertical installing machines.

特点 Property:

- 1、QJG-L型减速器采用铸铁箱体，底座式侧面安装立式减速器；
- 2、三级传动，速比为16-100；
- 3、该系列有7种规格，名义中心距为140-400mm；
- 4、小规格减速器为油浴式润滑，280以上的减速器采用集中喷油润滑。

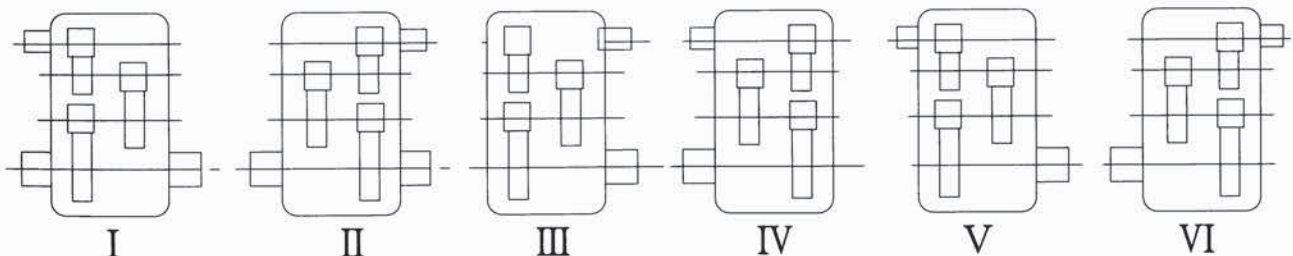
其它特点同QJ型减速器。

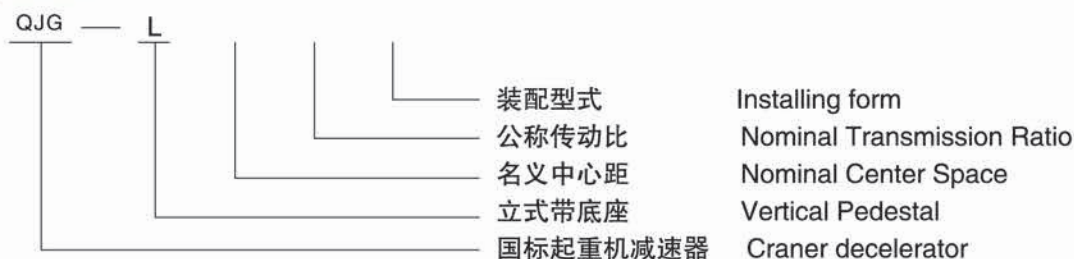
- 1 .Casting iron box is applied in QJG-L type decelerator and at side of pedestal the vertiral decelerator is installed;
- 2.Three stage transmission with speed ratio of 16-100;
- 3.Seven rinds of spacs for QJG-L series and nominal center space of 140-400mm:
- 4.Oil bathing lubrication for small size machines and central oil spuring lubrication for machines over 280,

型式 Type

- 1、结构形式：QJG-L型减速器为三级立式带底座减速器。
- 2、装配型式：QJG-L型减速器共有六种装配形式，见图。

- 1.Structure type:three stage vertical reducers with pedestal.
- 2.Installing type:There are six Installing types for QJG-L type reducers which are showed below.





标记示例

起重机立式减速器，名义中心距为200mm，公称传动比为40，装配型式为第Ⅲ种，标记为：
减速器QJ-L200-40-Ⅲ

Vertical cranes decelerator with nominal center space of 200mm,nominal transmission ratio of 40 and installing type of Ⅲ ,the symbol should be QJG-L200-40-Ⅲ

主要技术参数 Main tech data

1、中心距 Center space QJG-L 型减速器的中心距表 Chart of center space of QJG-L type decelerator

减速机型号 Type	QJG-L140	QJG-L170	QJG-L200	QJG-L236	QJG-L280	QJG-L335	QJG-L400
低速级 a ₁ low speed	140	170	200	236	280	335	400
中速级 a ₂ Middle speed	100	118	140	170	200	236	280
高速级 a ₃ High speed	71	85	100	118	140	170	200
总中心距a ₀₃ Total center space	311	373	440	524	620	741	880

2、传动比 QJG-L型减速器的传动比见表。其公称传动比与实际传动比的极限偏差为 ± 5%

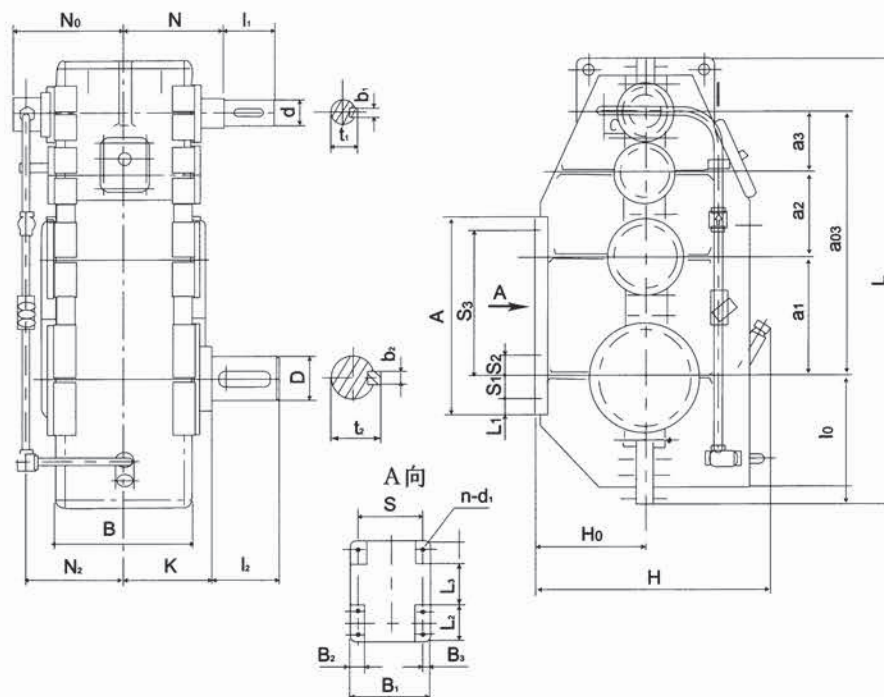
Transmission ratio:The transmission ratio of QJG-L type decelerator pleses see table below
avariation between nominal and aotual transmisson ratio is ± 5%

传动比 规格 Specs	公称传动比 Nominal Transmission Ratio																
	16	18	20	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90	100
	实际传动比 Actual Transmission Ratio																
140	15.57	17.92	19.96	23.13	24.46	28.59	32.15	35.83	40.30	45.72	49.26	55.20	63.09	68.25	78.00	90.88	103.87
170	15.82	17.86	19.95	22.64	25.44	27.78	31.45	35.22	39.87	43.34	49.21	56.39	64.04	72.06	81.82	89.29	101.39
200	15.78	18.10	20.22	22.23	24.98	27.57	31.21	35.99	40.75	44.03	49.95	55.73	63.22	68.12	77.28	86.10	97.67
236	15.68	18.07	20.21	22.28	25.09	27.77	31.53	34.37	41.13	43.95	50.21	53.36	64.92	71.00	81.11	85.83	98.05
280	16.51	18.19	20.26	22.39	23.69	27.72	31.18	34.83	39.15	44.41	50.76	53.69	61.36	71.84	82.11	90.04	102.91
335	15.70	17.98	20.20	22.18	25.11	27.64	31.58	35.76	40.00	45.70	48.76	58.43	62.35	72.82	83.19	93.75	100.04
400	15.78	18.10	20.22	22.23	24.98	27.57	31.21	36.00	40.75	44.03	49.95	55.73	63.22	68.12	77.28	86.10	97.67

(四) 外形及安装尺寸 Outlook and installing size

QJG-L型减速器的外形及安装尺寸见图和表

The outlook and installing size of QJG-L type decelerator are shown in graph and chart below.



QJG-L型减速器的外形及安装尺寸

Outlook and installing size of QJG-L type decelerator

尺寸 型号 Type	中心距 Center space				主动轴 drive shaft					被动轴 passive shaft					外型尺寸 size					
	a_1	a_2	a_3	a_{03}	d	l_1	N	b_1	t_1	D	l_2	K	b_2	t_2	H	B	L	L_0	N_0	N_2
QJG-L140	140	100	71	311	20	50	120	6	22.5	48	82	130	14	51.5	300	190	558	167	103	107
QJG-L170	170	118	85	373	25	50	135	8	28	55	82	150	16	59	355	215	650	192	115	120
QJG-L200	200	140	100	440	28	60	180	8	31	65	105	175	18	69	405	250	747	217	133	137
QJG-L236	236	170	118	524	35	80	210	10	38	80	130	200	22	85	475	300	894	260	158	164
QJG-L280	280	200	140	620	40	110	235	12	43	90	130	220	25	95	557	340	1035	295	277	211
QJG-L335	335	236	170	741	45	110	255	14	48.5	110	165	260	28	116	654	400	1243	357	307	241
QJG-L400	400	280	200	880	55	110	285	16	59	130	200	310	32	137	778	490	1443	412	352	286

尺寸型号 Type	安装尺寸 Installing size															重量 weight (kg)
	H_0	A	S	S_1	S_2	S_3	B_1	B_2	B_3	L_1	L_2	L_3	C	d_1	孔数 Hole	
QJG-L140	138	260	185	30	0	170	245	60	30	30	80	80	20	21	4	77
QJG-L170	168	290	205	35	0	205	265	60	30	25	110	110	25	21	4	112
QJG-L200	193	340	235	40	0	240	295	60	30	30	120	120	25	21	4	165
QJG-L236	230	405	270	55	55	290	330	60	30	30	180	120	30	21	6	249
QJG-L280	265	480	320	60	60	340	400	80	40	40	195	120	30	25	6	364
QJG-L335	315	550	365	60	60	410	445	80	40	40	200	120	35	25	6	647
QJG-L400	380	680	430	70	70	510	520	90	45	50	240	140	40	31	6	1048

承载能力 Carrying Capacity

QJG-L型减速器当工作级别为M5时的输出转矩和高速轴的许用功率见表

The output torque and high-speed shaft allowed power for QJG-L type decelerator under working stage of M5 please check table below.

QJG-L型减速器的输出转矩和高速轴许用功率（工作级别为M5）

Output torque and high-speed shaft allowed power of QJG-L type decelerator(working stage of M5)

输入轴转速 input shaft wheeling speed r/min	名义中心距 nominal center space a1 mm	输出 扭矩 output torque Nm	公称传动比 i Nominal Transmission Ratio																
			16.0	18.0	20.0	22.4	25.0	28.0	31.5	35.5	40.0	45.0	50.0	56.0	63.0	71.0	80.0	90.0	100.0
			高速轴许用功率 kw High-speed shaft allowed power																
600	140	820	3.1	2.7	2.5	2.2	2.0	1.8	1.6	1.4	1.2	1.1	0.98	0.87	0.78	0.69	0.61	0.54	0.52
	170	1360	5.1	4.5	4.1	3.6	3.3	2.9	2.6	2.3	2.0	1.8	1.6	1.5	1.3	1.1	1.1	0.9	0.81
	200	2650	9.9	8.8	7.9	7.1	6.3	5.7	5	4.5	4.0	3.5	3.2	2.8	2.5	2.2	2.0	1.8	1.6
	236	4500	16.7	14.9	13.4	11.9	10.7	9.5	8.5	7.5	6.7	5.9	5.3	4.8	4.2	3.7	3.3	2.9	2.6
	280	7500	27.9	24.8	22.3	19.9	17.9	15.9	14.2	12.6	11.1	9.9	8.9	7.9	7.1	6.3	5.6	4.9	4.4
	335	12500	46.6	41.4	37.3	33.3	29.8	26.6	23.6	21	18.6	16.5	14.9	13.3	11.8	10.5	9.3	8.8	7.4
750	400	21200	79.0	70.3	63.2	56.4	50.6	45.2	40.1	35.6	31.6	28.1	25.3	22.6	20	17.8	15.8	14	12.6
	140	820	3.8	3.4	3.1	2.7	2.4	2.2	1.9	1.7	1.5	1.4	1.2	1.1	0.97	0.86	0.76	0.68	0.61
	170	1360	6.3	5.6	5.1	4.5	4.0	3.6	3.2	2.9	2.5	2.3	2.0	1.8	1.6	1.4	1.3	1.1	1.0
	200	2650	12.3	11.0	9.9	8.8	7.9	7.0	6.3	5.6	4.9	4.4	3.9	3.5	3.1	2.8	2.5	2.2	2.0
	236	4500	20.9	18.5	16.7	14.9	13.3	11.9	10.6	9.4	8.3	7.4	6.6	5.9	5.3	4.7	4.1	3.7	3.3
	280	7500	34.8	30.9	27.8	24.9	22.3	19.9	17.7	15.7	13.9	12.3	11.1	9.9	8.8	7.8	6.9	6.5	5.5
1000	335	12500	58.0	51.6	46.4	41.4	37.1	31.1	29.5	26.1	23.2	20.6	18.5	16.6	14.7	13	11.6	10.3	9.2
	400	21200	98.5	87.5	78.8	70.3	63	56.3	50	44.4	39.4	35	31.5	28.1	25	22.2	19.7	17.5	15.7
	140	820	5.1	4.5	4.1	3.6	3.3	2.9	2.6	2.3	2.0	1.8	1.6	1.5	1.3	1.2	1.0	0.91	0.82
	170	1360	8.5	7.5	6.8	6.0	5.4	4.8	4.3	3.8	3.4	3.0	2.7	2.4	2.2	1.9	1.7	1.5	1.4
	200	2650	16.5	14.7	13.2	11.8	10.6	9.4	8.4	7.4	6.6	5.9	5.3	4.7	4.2	3.7	3.3	2.9	2.6
	236	4500	28.0	24.8	22.3	19.9	17.9	15.9	14.2	12.6	11.1	9.9	8.9	7.9	7.1	6.3	5.6	4.9	4.4
1500	280	7500	46.6	41.4	37.3	33.3	29.8	26.6	23.6	21	18.6	16.5	14.9	13.3	11.8	10.5	9.3	8.2	7.4
	335	12500	77.7	69.5	62.1	55.5	49.7	44.4	39.4	35	31	27.6	24.8	22.2	19.7	17.5	15.5	13.8	12.4
	400	21200	131.8	117.1	105.4	94.1	84.3	75.3	66.9	59.4	52.7	46.8	42.1	37.6	33.4	29.7	26.3	23.4	21
	140	820	7.5	6.7	6.0	5.4	4.8	4.3	3.8	3.4	3.0	2.7	2.7	2.4	2.3	2.1	1.8	1.6	1.4
	170	1360	12.5	11.1	10.0	8.9	8.0	7.1	6.3	5.6	5.0	4.4	4.0	3.8	3.4	3.0	2.6	2.4	2.1
	200	2650	24.3	21.6	19.4	17.3	15.5	13.9	12.3	10.9	9.7	8.6	7.8	7.0	6.6	5.8	5.2	4.6	4.2
1500	236	4500	41.2	36.6	32.9	29.4	26.3	23.5	20.9	18.5	16.4	14.6	13.2	11.7	10.4	9.2	8.2	7.3	6.6
	280	7500	68.7	61.0	54.9	49.0	43.9	39.2	34.9	30.9	27.4	24.4	21.9	19.6	17.4	15.4	13.7	12.2	11.0
	335	12500	114.5	101.8	91.6	81.8	73.3	65.4	58.1	51.6	45.8	40.7	36.6	32.7	29	25.8	22.9	20.3	18.3
	400	21200	194.2	172.6	155.4	138.7	124.3	111.0	98.6	87.5	77.7	69	62.1	55.5	49.3	43.7	38.8	34.5	31.0

QJG-L型减速器为连续工作时的输出转矩和高速轴的许用功率（见下页）

Output torque and high-speed shaft allowed power of continuous QJG-L type decelerator

减速器输出轴端的瞬时允许转矩为额定转矩的2.7倍。

QJ-T型起重机套装式减速器

QJG-T型减速器是在QJG-L型减速器的基础上派生的，主要用于起重机的运行机构，也可用于其它机械需要立式套装的传动中，用以代替ZSC(A)型减速器。

The temporary allowed torque of output shaft edge is 2.7 times of rated torque.

QJG-T craning decelerator

QJG-T craning decelerator, derived from QJG-L type decelerator, is mainly used in Craning and other machines with vertical set-installing operation to replace ZSC(A) type reducer.

特点: Property

QJG-T型减速器的输出端为圆锥套，减速器就套在主机的被动轴上，将其端部固定，减速器的重量也支承在该轴上。在箱体上部设有安装孔，通过销轴固定在支架上。

With cypinder output edge, the QJG-L reducer is installed on passive shaft. The weight is there after sustaines. the upper of case locates some holes to fastened onto shelf with screw shaft.

QJG-L型减速器的输出转矩和高速轴许用功率（连续型）

Output torque and high-speed shaft allowed power of QJG-L reducer(continuous type)

输入 轴转速 input shaft wheeling speed r/min	名义 中心距 nominal center space a ₁ mm	输出 扭矩 output torque Nm	公称传动比 i Nominal Transmission Ratio																
			16.0	18.0	20.0	22.4	25.0	28.0	31.5	35.5	40.0	45.0	50.0	56.0	63.0	71.0	80.0	90.0	100.0
			高速轴许用功率 kw High-speed shaft allowed power																
600	140	410	1.5	1.3	1.2	1.0	0.98	0.87	0.78	0.69	0.61	0.54	0.49	0.44	0.39	0.34	0.31	0.27	0.24
	170	680	2.5	2.2	2.0	1.8	1.6	1.4	1.2	1.1	1	0.9	0.81	0.72	0.64	0.57	0.51	0.45	0.41
	200	1325	4.9	4.3	3.9	3.5	3.1	2.8	2.5	2.2	1.9	1.7	1.5	1.4	1.2	1.1	0.99	0.88	0.79
	236	2250	8.3	7.4	6.7	6.0	5.3	4.8	4.2	3.7	3.3	2.9	2.6	2.4	2.1	1.8	1.6	1.4	1.3
	280	3750	13.9	12.4	11.1	9.9	8.9	7.9	7.1	6.3	5.6	4.9	4.4	4.0	3.5	3.1	2.8	2.4	2.2
	335	6250	23.3	20.7	18.6	16.6	14.9	13.3	11.8	10.5	9.3	8.2	7.4	6.6	5.9	5.2	4.6	4.1	3.7
750	400	10600	39.5	35.1	31.6	28.2	25.3	22.6	20.0	17.8	15.8	14	12.6	11.3	10.0	8.9	7.9	7.0	6.3
	140	410	1.9	1.6	1.5	1.3	1.2	1.0	0.97	0.86	0.76	0.68	0.61	0.54	0.48	0.43	0.38	0.34	0.3
	170	680	3.1	2.8	2.5	2.2	2.0	1.8	1.6	1.4	1.2	1.1	1.0	0.9	0.8	0.71	0.63	0.56	0.51
	200	1325	6.1	5.4	4.9	4.4	3.9	3.5	3.1	2.7	2.4	2.1	1.9	1.7	1.5	1.3	1.2	1.0	0.99
	236	2250	10.4	9.2	8.3	7.4	6.6	5.9	5.3	4.7	4.1	3.7	3.3	2.9	2.6	2.3	2.0	1.8	1.6
	280	3750	17.4	15.4	13.9	12.4	11.1	9.9	8.8	7.8	6.9	6.2	5.5	4.9	4.4	3.9	3.4	3.1	2.7
1000	335	6250	20	25.8	23.2	20.7	18.5	16.6	14.7	13	11.6	10.3	9.2	8.3	7.3	6.5	5.8	5.1	4.6
	400	10600	49.2	43.7	39.4	35.1	31.5	28.1	25.0	22.2	19.7	17.5	15.7	14.0	12.5	11.1	9.8	8.7	7.8
	140	410	2.5	2.2	2.0	1.8	1.6	1.4	1.2	1.1	1.0	0.91	0.82	0.73	0.65	0.57	0.51	0.45	0.41
	170	680	4.2	3.7	3.3	3.0	2.7	2.4	2.1	1.9	1.6	1.5	1.3	1.2	1.0	0.95	0.85	0.75	0.68
	200	1325	8.2	7.3	6.5	5.8	5.2	4.7	4.1	3.7	3.3	2.9	2.6	2.3	2.2	1.8	1.5	1.4	1.3
	236	2250	13.9	12.4	11.1	9.9	8.9	7.9	7.1	6.3	5.6	4.9	4.4	4.0	3.5	3.1	2.8	2.4	2.2
1500	280	3750	23.3	20.7	18.6	16.6	14.9	13.3	11.8	10.5	9.3	8.2	7.4	6.6	5.9	5.2	4.6	4.1	3.7
	335	6250	38.8	34.5	31	27.7	24.8	22.2	19.7	17.5	15.5	13.8	12.4	11.1	9.8	8.7	7.7	6.9	6.2
	400	10600	65.9	58.9	52.7	47	42.1	37.6	33.4	29.7	26.3	23.4	21	18.8	16.7	14.8	13.1	11.7	10.5
	140	410	3.7	3.3	3.0	2.6	2.4	2.1	1.9	1.6	1.5	1.3	1.2	1.0	0.95	0.85	0.75	0.67	0.6
	170	680	6.2	5.5	4.9	4.4	3.9	3.5	3.1	2.8	2.4	2.2	1.9	1.7	1.5	1.4	1.2	1.1	1.0
	200	1325	12.1	10.7	9.7	8.6	7.7	6.9	6.1	5.4	4.8	4.3	3.8	3.4	3	2.7	2.4	2.1	1.9
1500	236	2250	20.6	18.3	16.4	14.7	13.2	11.7	10.4	9.2	8.2	7.3	6.6	5.8	5.2	4.6	4.1	3.6	3.3
	280	3750	34.3	30.5	27.4	24.5	21.9	19.6	17.4	15.4	13.7	12.2	11.0	9.8	8.7	7.7	6.8	6.1	5.5
	335	6250	57.2	50.9	45.8	40.9	36.6	32.7	29.0	25.8	22.9	20.3	18.3	16.3	14.5	12.9	11.4	10.1	9.1
	400	10600	97.1	86.3	77.7	69.3	62.1	55.5	49.3	43.7	38.8	34.5	31.0	27.7	24.6	21.8	19.4	17.2	15.5

箱体分三部分，剖分成“上”形，作立式减速器使用，下箱体油不易渗漏，输出轴中心线到下端极限位置尺寸比较小。其它特点同QJG-L型减速器。

The case is made up by three parts and some are shaed as vertical decelerator .The size between center line of output shaft ad end position is rather small.other prooerties are the same as that of QJG-L reducers.

型式 Type

1、装配型式 QJG-T型减速器的装配型式有四种，见图

2、轴端型式 高速轴采用圆柱形轴伸，平键联接，低速轴采用空心轴套，锥形轴孔，平键联接。

1.Installing type:There are four types for QJG-L type decelerator showed below

2.Shaft edge type:Cylinder extension for high-speed shaft and shaft connection.

型号标记示例 Symbol example

起重机套装式减速器，名义中心距a₁=200，公称传动比i=40，装配型式第Ⅲ种，标记为：

减速QJG-T200-40-Ⅲ

Craning reducer,nominal center space a₁=200,nominal transmission ratio i=40,installing form is Ⅲ,the subol is:reducer QJG-T200-40-Ⅲ

主要技术参数 Main tech data

QJG-T型减速器的中心距和传动比与QJG-L型减速器相同。

Center space and transmission ratio of QJG-T redeucer are the same as those of QJG-L reducers.

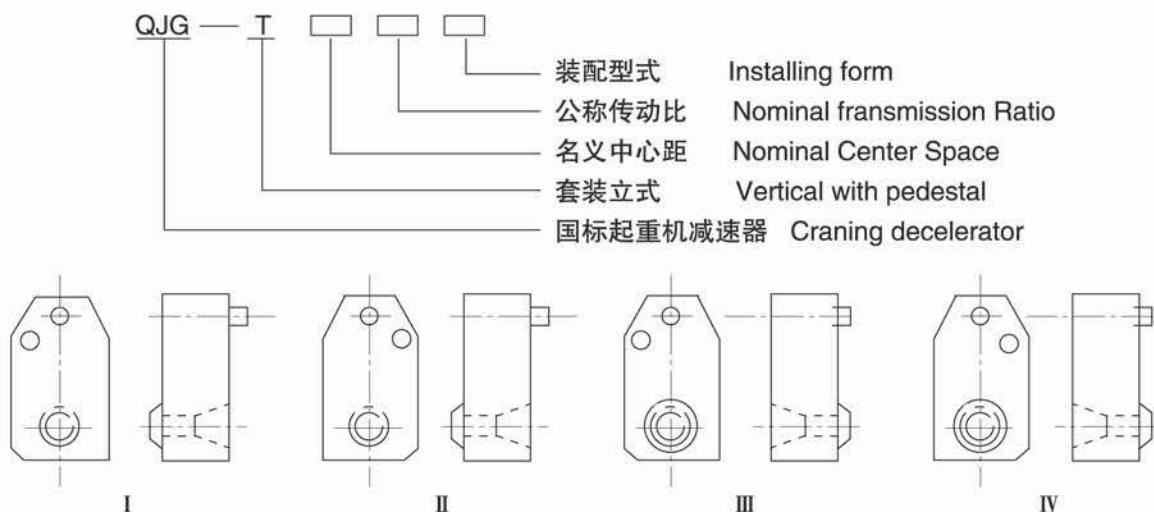


图2-14 QJG-T 型减速器装配型式
Graph 2-14 Installing form of QJG-T type decelerator

外形及安装尺寸 Contour and installing size

QJG-T型减速器的外形及安装尺寸见表2-15和表2-20。

The contour and installing size of QJG-T type decelerator are shown in table 2-15 and 2-20

承载能力 Loading capacity

QJG-T型减速器的输出转矩和高速轴的许用功率与QJ-L型减速器相同，见表2-18 QJG

The output torque and high-speed shaft allowed power of QJG-T decelerator and QJG-L decelerator the related values art listed in table 2-18 QJG

选择方法 Selection method

选择原则 Selection principle

1、在选择减速器时，首先要满足工作条件。即高转速、最大齿轮圆周速度，环境温度和转向等。
2、满足机械强度的要求，如输入轴的功率（或输出轴的转矩）、轴伸的最大径向力和瞬时最大转矩等。对于连续使用的减速器还要满足热功率。

3、满足转速要求，根据原动机的转速和工作机械的要求转速选择最接近的传动比（最好是减速器的实际传动比，如果未给实际传动比用公称传动比代替），一般两者极限偏差2级为 $\pm 4\%$ ，3级为 $\pm 5\%$ 。如有特殊要求，可与我公司联系特殊配制。

4、根据主机要求减速器的安装位置，界限尺寸、联接部位、传动性能的要求，确定减速器的结构形式，安装型式和装配形式。

5、根据输入和输出的联接方式，选择轴端型式。

6、考虑使用和维修方便，选择注油口，排油口的位置，润滑方式、散热等。

1) the operating condition must be qualified when select decelerator, for example, the high speed rotation, max gear circle velocity, ambient temperature and rotation.

2) To meet mechanical intensity, for example—the input shaft power (or output shaft torque), max radial force of shaft extension and intermittent max torque. Also the heat power of continuous decelerator.

3) To meet rotating speed the most favorable transmission ratio should be selected according to the given rotating speed and required rotating speed (the actual transmission ratio, if not that, nominal transmission ratio is favorable). Usually the difference between them is 4% for 2 stage, 5% for 3 stage. If there's any special requirement, please contact us.

4) To determine structure mode, installing form and assembling type according to installing position, margin size, connecting place and driving property of decelerator.

5) To select connecting mode of input and output, to select shaft edge type,

6) To select oil inlet and outlet position, lubricating mode and radiating.

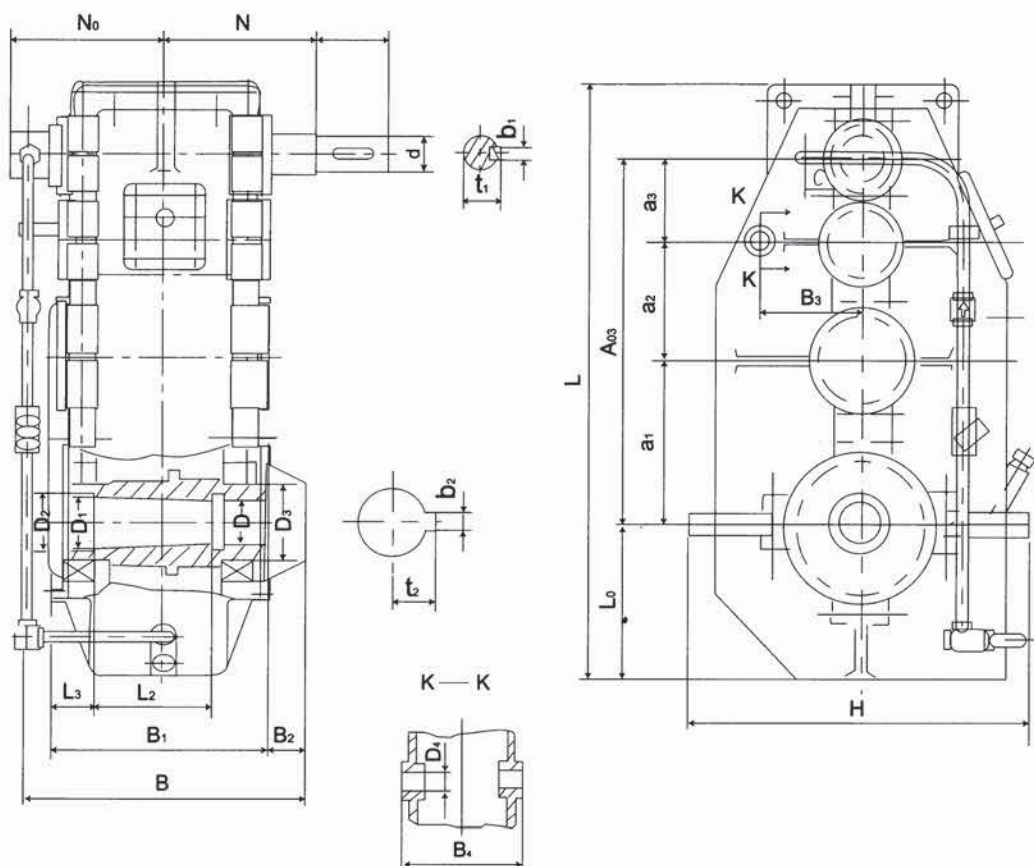


表2-15 QJG-T型减速器外形及安装尺寸
Graph 2-15 Outlook and installing size of QJG-T type decelerator

尺寸 型号 Type	中心距 Center space				主动轴 drive shaft					被动轴 passive shaft							
	a ₁	a ₂	a ₃	a ₀₃	d	l ₁	N	b ₁	t ₁	D	D ₁	D ₂	D ₃	L ₂	L ₃	b ₂	t ₂
QJG-T140	140	100	71	311	20	50	120	6	22.5	40	50	55	70	105	50	14	26.2
QJG-T170	170	118	85	373	25	50	135	8	28	50	60	65	80	105	55	16	31.7
QJG-T200	200	140	100	440	28	60	180	8	31	55	65	70	90	105	60	18	34.3
QJG-T236	236	170	118	524	35	80	210	10	38	70	85	90	120	155	70	22	44
QJG-T280	280	200	140	620	40	110	235	12	43	75	95	100	130	205	75	22	47.8
QJG-T335	335	236	170	741	45	110	255	14	48.5	90	110	120	160	205	85	28	56.3
QJG-T400	400	280	200	880	55	110	285	16	59	100	120	130	180	255	105	28	60.03

尺寸 型号 Type	外 型 尺 寸 size							安装尺寸 Installing size			重量 weight kg
	H	B	B ₁	L	L ₀	N ₀	B ₂	B ₃	B ₄	D ₄	
QJG-T140	324	256	214	526	135	103	35	85	150	25	76
QJG-T170	376	281	239	618	160	115	35	105	170	25	108
QJG-T200	426	333	274	715	185	133	50	135	200	25	153
QJG-T236	510	387	328	854	220	158	50	155	245	28	247
QJG-T280	580	460	368	995	255	277	65	190	270	28	364
QJG-T335	689	524	436	1196	310	307	65	225	330	32	593
QJG-T400	807	624	526	1396	365	352	75	280	390	40	938

选择计算 Selecting calculation

1) QJ型 (包括QJ-D/QJG-L, QJ-T) 以及ZQA型减速器, 用于起重机各机构时, 根据GB3811《起重机设计规范》(以下简称《规范》)的规定, 起重机构的工作级别分为M1-M8八种, 本手册所列的承载能力为M5工作级别, 要用在其它工作级别时应按公式进行折算

$$P_{M5} = P_{Mi} \times 1.12^{i-5} \text{KW}$$

式中: P_{M5} ——减速器承载能力表中的高速轴许用功率值(KW)

P_{Mi} ——相对Mi工作级别的功率值, KW

i——工作级别数 1~8

1)when QJ decelerator (including QJ-DJG-T,QJ-L type)and ZQA decelerator are applied in craning equipments,according to GB3811<design stipulation of craning>,there are eight working series M1-M8,the enclised loading capacity is M5,if other series is applied,the followed formula is applied

Where P_{M5} ——the high-speed shaft alloned akkiwed powered power in loading capacity table(KW)

P_{Mi} ——the powe of mi series(KW)

i —— the working series 1~8

2) 起重机各机构疲劳计算基本载荷 M_{max}

2)the basic leak load of craning M_{max}

a)起升和非平衡变幅机构;

a)lofting and unbalanced structure

$$M_{max} = \Phi_6 M_n \quad N_M \quad \Phi_6 = 1/2 (1 + \Phi_2)$$

Φ_6 ——动载系数 Φ_6 ——load factor

M_n ——电动机额定转矩(Nm) M_n ——motor rated torque(Nm)

Φ_2 ——起升载荷系数, $\Phi_2=1-2$, 当起升速度高, 系统刚度大, 操作猛时, Φ_2 取较大值。见<规范>附录B0

Φ_2 ——lifting load factor, $\Phi_2=1-2$, If lifting speed is high, large ragidity and heavy strike,

the larger value is preferable in < stipulation >appedix B0

b)运行和回转机构; openation and back-turning mechanism

$$M_{max} = \Phi_5 \times \Phi_8 M_n$$

式中 Where: Φ_5 ——弹性振动增大系数, $\Phi_5=1.5-1.7$ — stretching vibrant arising factor

Φ_8 ——刚性动载系数, $\Phi_8=1.2-2.0$ — rigid loading factor

Φ_8 与电动机的驱动特性和计算零件两侧的转动量的比值有关。见《规范》附录P0

the value of 8 is related to ratio between driving character and moment of inertia.please see appendix po

c)平衡变幅机构 Balance changing structure

疲劳计算基本载荷取为该零件承受的等效变幅静阻力矩, 其它零件取为电动机额定力矩传到该计算零件力矩的1.3~1.4倍。当瞬时最大扭矩低于2.7倍的额定转矩时, 可以进行静强度校核, 当超过此值时, 应验算零件的静强度, 或者选大机座号的减速器。

In leak calculation the basic load is determined by loaded resistance torque of the parts, for otenr parts,the basic load is 1.3-1.4 times of torque from motor rated torque to this related parts.You can check under silent intensyty should be checked and larger type cf decelerator should be selected.

3、根据疲劳计算基本载荷和转速可算出该工作级别的功率值 P_{Mi}

3. The related power of this series can be calculated according to basic leak load and torque

$$P_{Mi} = M_{\max} \times n / 9550 (\text{kW})$$

式中: n — 减速器输入轴转速 (r/min)

Where: n —input shaft rotating speed(r/min)

如果工作级别不是M5,可按式(2-1)换算至M5工作级别的功率 P_{M5} ,然后再根据 P_{M5} 、输入转速 n 和公称传动比 i 选择减速器。

If the series is not M5,the series power P_m can be calculated according to formula 2-1,and the decelerator can be selected on P_m ,input rotating speed and nominal transmission ratio i .

选用实例 Selecting example

1)选一台起重量为32t,跨度为25.5m的桥式起重机,其起升机构的电机额定功率为60kW,转速为750r/min,起升速度为8m/min,机构工作级别为M₆,选择减速器(减速器的传动比为40,要求第Ⅲ种装配型式,齿轮轴端)。

1)bridge crane with weight of 32ton and span of 25.5m, the lifting structure power is 60Kw, the rotating speed is 750r/min, the lifting speed is 8m/min, the working series in M₆.the related decelerator should be selected (transmission ratio is 40, the third installing form,gear shaft edge),

电机的额定转矩 Rated torque: $M_n = 9550p/n = 9550 \times 60/750 = 764.8 \text{ N}\cdot\text{m}$

根据《规范》附录B,起升载荷分配系数 $\Phi_2 = 1 + 0.71V = 1 + 0.71 \times 8/60 = 1.1$

According to < stipulation > B, lift load factor $\Phi_2 = 1 + 0.71V = 1 + 0.71 \times 8/60 = 1.1$

式中: V —起升速度(m/s)

Where: V —lifting speed(m/s)

动载系数: $\Phi_6 = 1/2 (1 + \Phi_2) = (1 + 1.1)/2 = 1.05$

loading factor: $\Phi_6 = 1/2 (1 + \Phi_2) = (1 + 1.1)/2 = 1.05$

疲劳计算基本载荷: $M_{\max} = \Phi_6 \cdot M_n = 1.05 \times 764.8 = 803 \text{ N}\cdot\text{m}$

相对于M₆工作级别的功率 M_6 'S power:

$$P_{MB} = M_{\max} \times n / 9550 = 803 \times 750 / 9550 = 63 \text{ KW}$$

折算成M₅时的功率 related M5 power:

$$P_{M5} = P_{M6} \times 1.12^{(6-5)} = 63 \times 1.12 = 70.65 \text{ Kw}$$

查表2-8,当 $n=710 \text{ r/min}$, $i=40$ 时,高速轴许用功率为78Kw,相对应的减速器为:

Check table 2-8,if $n=710 \text{ r/min}$, $i=40$ the allowed high-speed shaft power is 78Kw,the related decelerator is:

QJS200-40 III C或QJS-D500-40 III C型减速器。要求三支点用前者,要求带底座的用后者。

QJS200-40 III C or QJS-D500-40 III C the former is for three-point sustaining and later is for machine with stand

2) 一台双梁门式起重机, 其大车运行机构为两套, 一套电动机的额定功率为7.5Kw, 转速 $n=1000\text{r/min}$, 工作级别为M7, 选择起重机套装式减速器, (传动比为 $i=35.5$, 第 II 种装配型式)。

2)a double-door crane,the operating structure is two sets,of which the motor power is 7. 5Kw,the rotating speed is $n=1000\text{ r/min}$,worhmg series is M7,to select a craning set decelerator(lransmission ratio of 35.5 the second installing form)

电动机的额定转矩 Motor rated torque

$$M_n=9550p/n=9550 \times 7.5/1000=71.7\text{ N.m}$$

疲劳计算基本转矩 basic leale torque

$$M_{\max}=\Phi_5 \cdot \Phi_8 \times M_n$$

取 $\Phi_5=1.5$, 取 $\Phi_8=1.4$

$$M_{\max}=1.5 \times 1.4 \times 71.7=150.57$$

相对于M7工作级别的计算功率 calculated power for M7 series

$$P_{M7}=M_{\max} \times n/9550=150.57 \times 1000/9550=15.75\text{Kw}$$

折算成M5时的功率 related power for M5

$$P_{M5}=P_{M7} \times 1.12^{(7-5)}=15.75 \times 1.12^2=19.75\text{Kw}$$

查表2-18, 当 $n=1000\text{r/min}$, $i=35.5$ 时, 高速轴的许用功率 $P_{M5}=21\text{Kw}$, 相对应的减速器为QJG-T280-355 II 满足要求。

Check taber 2-18,when $n=1000\text{r/min}$, $i=35.5$,the allowed power of high-speed shaft $P_{M5}=21\text{Kw}$,the related reducer QJG-T280-355 II can meets demands.

ZQA系列中硬齿面圆柱齿轮减速器

ZQA Series Of Middle Carbies-Faced Cylindrcal Gear Decelerators

一、概述 Brief

ZQA型减速器主要用于起重、矿山、通用化工、纺织、轻工等行业。其适用条件如下：

The ZQA type reducers are mainly applicabl to craning,mining, general chemistry,textiling and light industry.The appllable conditions are as follwes:

- 1、齿轮传动圆周速度不大于16米/秒；
- 2、高速轴的转速不大于1500转/分；
- 3、工作环境温度为一40℃到+45℃；
- 4、可用于正反两向运转。
- 5、减速器有九种传动比，九种配置型式和三种低速轴轴端型式。

The gear transmission circle velocity no more than 16m/s

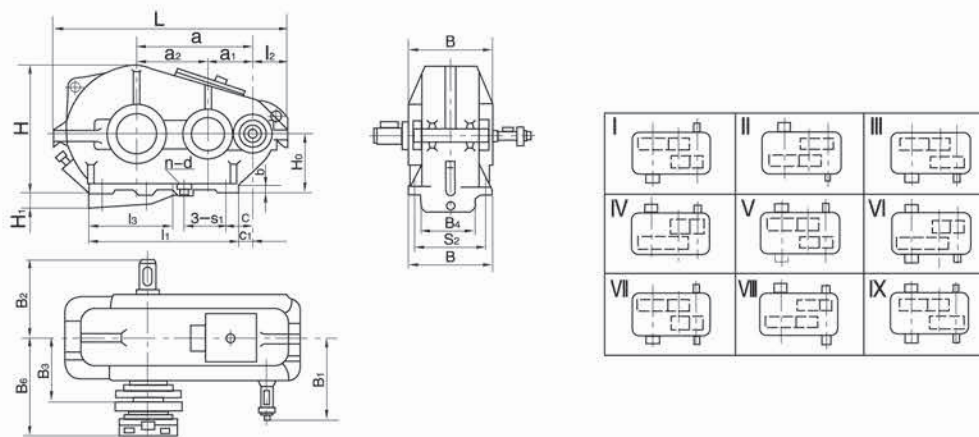
The wneeling speed of high-speed axle no more than 1500r.p.m.

The ambient temperature ranging from-40℃~45℃

The reducer being applied to right and reverse direction

二、ZQA减速器外形、安装尺寸及装配形式

Outlook assembling size and installing form of ZQA type-reducer



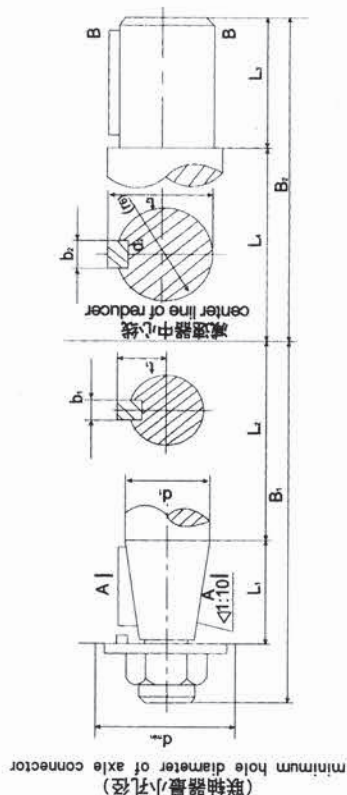
型 号 Type	中 心 距 center space			中心高 center height	最大外形尺寸 maximum outer space			轴端尺寸 axle edge size				l ₁	l ₂	l ₃	B ₄	H ₁	b	安装尺寸 assembling size						减速器最大质量kg maximum weight of reducer(kg)
	a	a ₁	a ₂	H ₀	L	B	H	高速轴 high speed axle	低速轴 low speed axle									C	C ₁	孔 距 hole space		孔径 hole diameter d	孔数 n hole n	
								B ₁	B ₂	B ₆	B ₃									S ₁	S ₂			
ZQA25	250	100	150	160 ⁺⁰ _{-1.5}	540	230	315	200	217	170	164.5	345	101	-	-	-	20	60	28	235	190	17	4	103
ZQA35	350	150	200	200 ⁺⁰ _{-1.5}	730	290	400	260	270	222	214	470	132	-	-	-	25	100	40	310	250	17	4	189
ZQA40	400	150	250	250 ⁺⁰ _{-1.5}	826	310	490	270	305	250	234	490	133	-	-	-	25	110	80	370	270	17	4	253
ZQA50	500	200	300	300 ⁺⁰ _{-1.5}	986	350	592	330	335	290	270	620	148	-	-	-	25	130	80	240	310	17	6	385
ZQA65	650	250	400	320 ⁺⁰ _{-1.5}	1278	470	697	430	430	370	342	830	183	495	318	95	35	160	85	215	410	25	8	878
ZQA75	750	300	450	320 ⁺⁰ _{-1.5}	1448	510	745	450	450	410	362	1020	207	620	362	130	35	155	55	275	450	25	8	1000
ZQA85	850	350	500	400 ⁺⁰ _{-1.5}	1632	580	875	510	525	480	403	1100	236	610	418	105	40	155	75	300	520	32	8	1462
ZQA100	1000	400	600	400 ⁺⁰ _{-1.5}	1896	660	965	550	565	495	507	1350	257	870	490	200	40	200	100	350	590	32	8	2140

轴端部尺寸
axle edge size

轴端部尺寸
axle edge size

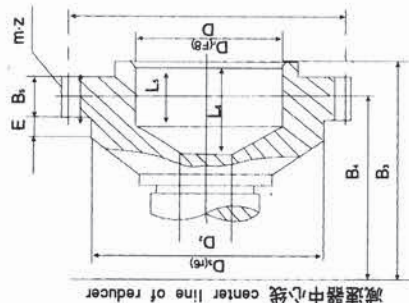
高速轴端
high speed axle edge

Z型圆柱形轴端
cylinder axle edge of Type Z

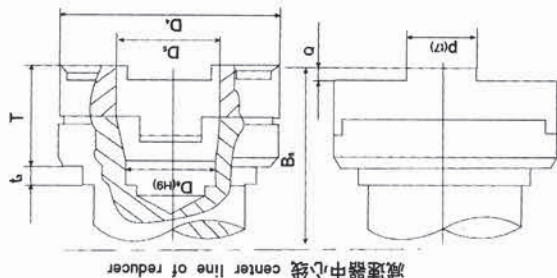


低速轴端
low speed axle edge

C型齿形轴端
gear axle edge of Type C



F型浮动盘式轴端
floating-plate axle edge of Type F



型号 Type	高速轴端 high speed axle edge										低速轴端 low speed axle edge																					
	Z 型 Type Z										C 型 Type C																					
	d1	L1	L2	B1	d2 min	b1	t1	d3	L3	L4	B2	b2	t2	m	Z	D	D2	D3	B3	B4	B5	E	L5	L6	D4	D5	D6	P	B6	T	t3	
ZQA25	30	60	120	200	55	5	15.2	55	85	135	217	16	58.5	3	40	120	65	40	100	164.5	154.5	20	24.5	35	40	100	50	40	25	170	50	25
ZQA35	40	85	150	260	75	10	20.9	55	85	165	270	16	58.5	3	48	144	90	40	110	214	189.5	25	27	45	60	120	60	45	30	222	72	30
ZQA40	40	85	160	270	75	10	20.9	80	125	175	305	24	85	3	56	168	90	40	140	234	207.5	25	35	45	60	150	60	45	35	250	0	30
ZQA50	50	85	220	330	85	12	25.9	80	125	200	335	24	85	4	56	224	120	40	170	270	238.5	35	25	50	75	200	80	60	50	290	110	40
ZQA65	60	110	290	430	110	16	31.4	110	165	265	430	32	116.5	6	56	336	170	45	260	342	310	40	32	68	95	250	110	70	60	370	130	45
ZQA75	60	110	310	450	110	16	31.4	110	165	285	450	32	116.5	6	56	336	170	45	260	362	330	40	32	68	95	275	110	75	75	410	150	50
ZQA85	90	135	340	510	150	22	46.7	130	200	325	525	36	137.2	8	54	432	200	105	260	403	363	50	22	78	100	300	120	75	75	480	180	50
ZQA100	90	135	380	550	150	22	46.7	150	240	365	565	40	158.5	10	48	480	200	90	320	507	442	60	45	98	126	325	130	80	80	495	180	60

三、ZQA减速机的传动比 Transmission ratio of ZQA reducer

公称传动比 nominal transmission	50	40	31.5	25.0	20	16	12.5	10	8
实际传动比 actual transmission ratio	48.57	40.17	31.5	25.02	20.49	15.75	12.64	10.35	8.23

表3-8 ZQA型减速器的承载能力表

Graph3-8 Allowed carrying capacity of ZQA reducer

工作级别M5
Operation level M5

输入轴转速 r/min input shaft speed	名义 中心距 a1 mm nominal center distance	输出 扭矩 Nm output torque	公称传动比 Nominal transmission ratio								
			8.0	10.0	12.5	16.0	20.0	25.0	31.5	40.0	50.0
			高速轴许用功率KW Allowed power tor high-speed shaft								
600	ZQA250	564	5.3	4.5	3.8	3.0	2.2	1.7	1.0	0.8	0.6
	ZQA350	2141	15.6	13.0	11.1	9.3	6.4	5.5	4.4	3.1	2.7
	ZQA400	2623.9	23.1	19.3	16.6	13.7	9.5	7.3	4.7	3.9	2.9
	ZQA500	6210.3	44.3	37.1	31.6	26.6	18.3	15.6	13.0	9.3	7.7
	ZQA650	11381.9	118.4	98.5	82.7	58.1	46.7	31.4	20.7	17.0	12.7
	ZQA750	21712	175.0	145.3	123.5	109.8	72.6	61.4	37.8	32.4	25.0
	ZQA850	34344	246.7	205.0	174.4	145.4	102.6	87.0	66.5	49.9	41.2
	ZQA1000	59307	442.5	368.7	313.6	285.1	185.6	167.1	107.0	89.4	67.4
750	ZQA250	564	6.6	5.6	4.8	3.7	2.7	2.1	1.3	1.0	0.8
	ZQA350	2141	19.4	16.2	13.9	11.6	8.0	6.8	5.5	3.8	3.4
	ZQA400	2623.9	28.7	24.1	20.6	17.1	11.8	9.1	5.9	4.9	3.6
	ZQA500	6210.3	55.1	46.2	39.4	33.1	22.8	19.4	16.2	11.6	9.6
	ZQA650	11381.9	147.5	122.7	103.0	72.4	58.2	39.1	25.7	21.2	15.8
	ZQA750	21712	218.0	180.9	153.8	136.7	90.5	76.5	47.1	40.4	31.2
	ZQA850	34344	307.3	255.4	217.3	181.1	127.8	108.3	82.9	62.1	51.3
	ZQA1000	59307	551.2	459.3	390.6	355.2	230.9	208.1	133.3	111.4	83.9
1000	ZQA250	564	8.9	7.5	6.4	4.9	3.6	2.8	1.7	1.4	1.0
	ZQA350	2141	25.9	21.7	18.6	15.6	10.7	9.1	7.4	5.1	4.5
	ZQA400	2623.9	38.5	32.2	27.6	22.9	15.8	12.1	7.9	6.5	4.9
	ZQA500	6210.3	73.8	61.8	52.7	44.3	30.5	26.0	21.7	15.5	12.8
	ZQA650	11381.9	197.4	164.2	137.8	96.9	77.9	52.3	34.4	28.3	21.2
	ZQA750	21712	291.6	242.1	205.8	183.0	121.0	102.4	63.0	54.0	41.7
	ZQA850	34344	411.1	341.7	290.7	242.3	171.0	144.9	110.9	83.1	68.7
	ZQA1000	59307	737.5	614.5	522.6	475.2	308.9	278.4	178.3	149.0	112.3
1500	ZQA250	564	13.1	11.0	9.4	7.3	5.4	4.1	2.5	2.1	1.5
	ZQA350	2141	38.2	32.0	27.4	23.0	15.7	13.4	10.8	7.5	6.6
	ZQA400	2623.9	56.7	47.5	40.7	33.7	23.3	17.8	11.6	9.6	7.2
	ZQA500	6210.3	108.7	91.1	77.6	65.2	44.9	38.3	31.9	22.9	18.8
	ZQA650	11381.9	290.9	242.0	203.1	142.8	114.7	77.1	50.7	41.7	31.2
	ZQA750	21712	429.8	356.8	303.2	269.6	178.4	150.9	92.8	79.6	61.5
	ZQA850	34344	605.9	503.5	428.4	357.0	252.0	213.6	163.4	122.5	101.2
	ZQA1000	59307	1086.9	905.6	770.1	700.3	455.2	410.3	212.6	192.6	165.5

表3-9 ZQA型减速器的承载能力表

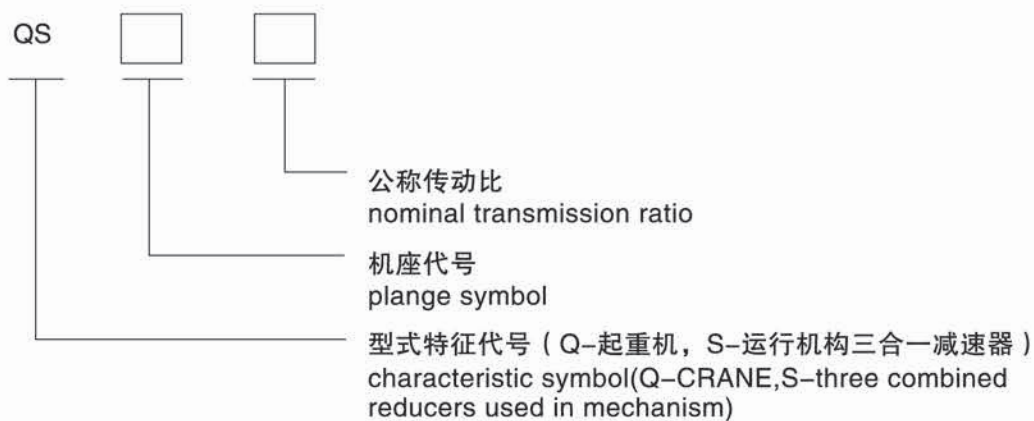
Graph3-9 Allowed carrying capacity of ZQA reducer

连续工作型
Continuous operation type

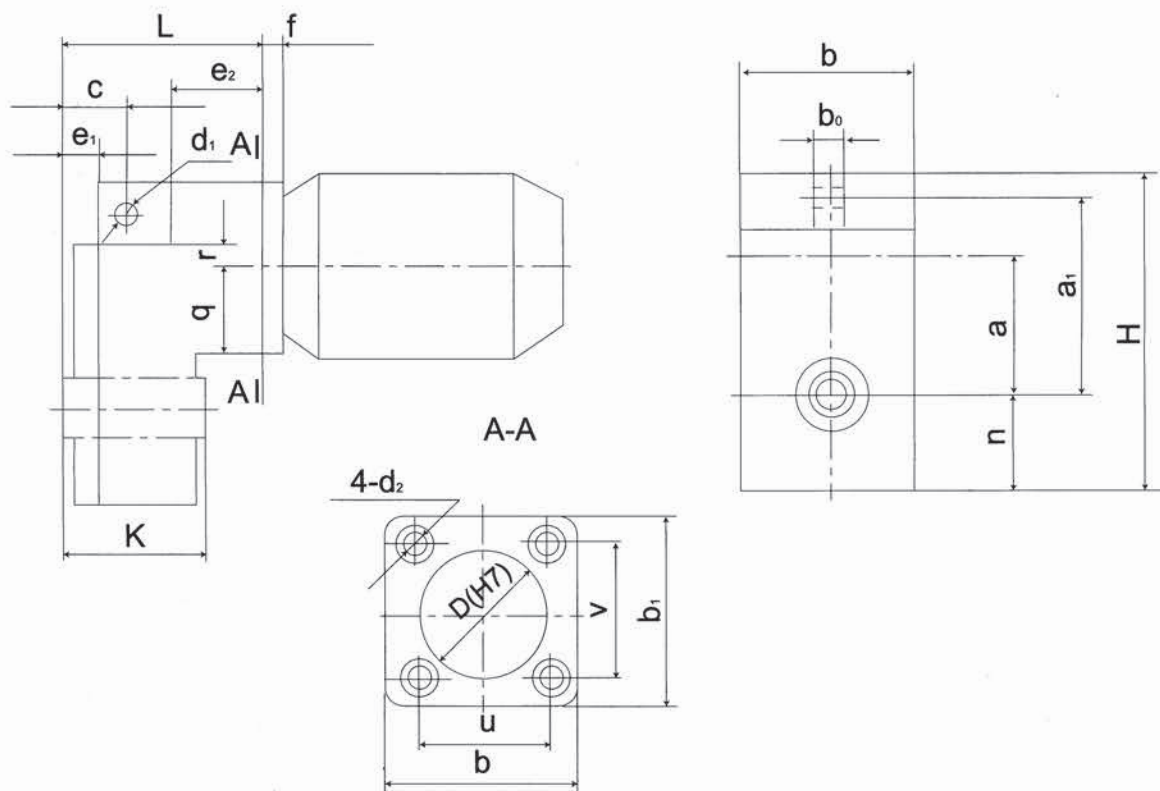
输入轴转速 r/min input shaft speed	名义 中心距 a: mm nominal center distance	输出 扭矩 Nm output torque	公称传动比 Nominal transmission ratio								
			8	10	12.5	16	20	25	31.5	40	50
			高速轴许用功率KW Allowed power for high-speed shaft								
600	ZQA250	282	2.7	2.2	1.9	1.5	1.1	0.8	0.5	0.4	0.3
	ZQA350	1071	7.8	6.5	5.6	4.7	3.2	2.7	2.2	1.5	1.3
	ZQA400	1312	11.5	9.7	8.3	6.9	4.8	3.6	2.4	2.0	1.5
	ZQA500	3105.2	22.1	18.5	15.8	13.3	9.1	7.8	6.5	4.7	3.8
	ZQA650	5691	59.2	49.3	41.4	29.1	23.4	15.7	10.3	8.5	6.3
	ZQA750	10856	87.5	72.6	61.7	54.9	36.3	30.7	18.9	16.2	12.5
	ZQA850	17172	123.3	102.5	87.2	72.7	51.3	43.5	33.3	24.9	20.6
	ZQA1000	29654	221.3	184.4	156.8	142.6	92.7	83.5	53.5	44.7	33.7
750	ZQA250	282	3.3	2.8	2.4	1.8	1.4	1.1	0.6	0.5	0.4
	ZQA350	1071	9.7	8.1	6.9	5.8	4.0	3.4	2.7	1.9	0.7
	ZQA400	1312	14.4	12.0	10.3	8.6	5.9	4.5	3.0	2.4	1.8
	ZQA500	3105.2	27.6	23.1	19.7	16.5	11.4	9.7	8.1	5.8	4.8
	ZQA650	5691	73.8	61.4	51.5	36.2	29.1	19.6	12.9	10.6	7.9
	ZQA750	10856	109	90.5	76.9	68.4	45.2	38.3	23.5	20.2	15.6
	ZQA850	17172	153.6	127.7	108.6	90.5	63.9	54.2	41.4	31.3	25.7
	ZQA1000	29654	275.6	229.6	195.3	177.6	115.4	104.0	66.6	55.7	42
1000	ZQA250	282	4.4	3.7	3.2	2.5	1.8	1.4	0.9	0.7	0.5
	ZQA350	1071	13	10.8	9.3	7.8	5.3	4.6	3.7	2.5	2.2
	ZQA400	1312	19.2	16.1	13.8	11.4	7.9	6.1	4.0	3.3	2.4
	ZQA500	3105.2	36.9	30.9	26.3	22.1	15.2	13.0	10.8	7.8	6.4
	ZQA650	5691	98.7	82.1	68.9	48.4	38.9	26.2	17.2	14.2	10.6
	ZQA750	10856	145.8	121.1	102.9	91.5	60.5	51.2	31.5	27.0	20.9
	ZQA850	17172	205.6	170.8	145.4	121.0	85.5	72.5	55.4	41.6	34.3
	ZQA1000	29654	368.8	307.3	261.3	237.6	154.5	139.2	89.2	74.5	56.1
1500	ZQA250	282	6.5	5.5	4.7	3.6	2.7	2.1	1.3	1.0	0.8
	ZQA350	1071	19.1	16	13.7	11.5	7.8	6.7	5.4	3.8	3.3
	ZQA400	1312	28.3	23.7	20.3	16.9	11.7	8.9	5.8	4.8	3.6
	ZQA500	3105.2	54.4	45.5	38.8	32.6	22.5	19.2	16.0	11.5	9.4
	ZQA650	5691	145.4	121.0	101.6	71.4	57.4	38.6	25.4	20.9	15.6
	ZQA750	10856	214.9	178.4	151.6	134.8	89.2	75.7	46.4	39.8	30.7
	ZQA850	17172	302.9	251.8	214.2	178.5	126.0	106.8	81.7	61.3	50.6
	ZQA1000	29654	543.4	452.8	385.1	350.2	227.6	205.2	131.4	101.8	82.7

QS三合一减速器 THREE-IN-ONE Declerators

一、标注示例 Symbol sample

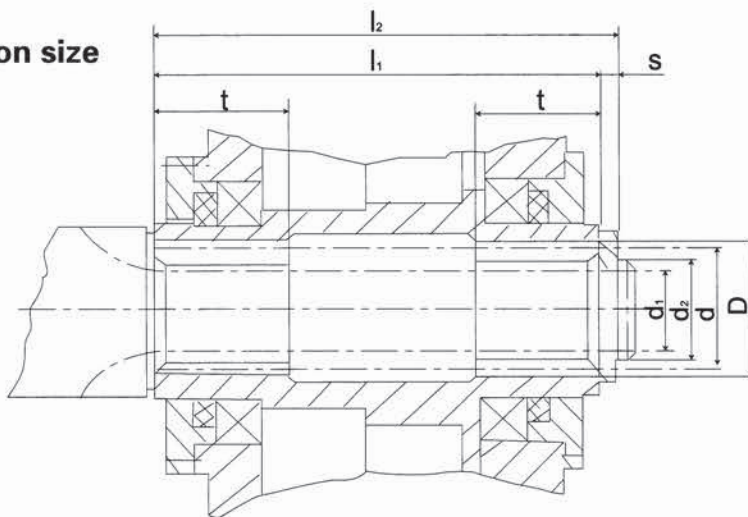


二、QS外形及安装尺寸表 Outlook and installing size of reducer



机座代号 pedestal type	a	H	a ₁	b	b ₀	b ₁	c	D (H7)	d ₁	d ₂	L	K	e ₁	e ₂	f	n	q	r	u	v	重量 weight (kg)
6	125	285	175	168	20	160	67	Φ148	Φ14	M10	215	161	42	80	24 23 17	80	70	29	128	120	27.1
8	160	358	230	210	20	200	82.75	Φ170	Φ20	M10	235.75	188	73.5	47.75	37 49	96	100	40	154	154	42.6
10	200	452	297	274	25	250	88	Φ226	Φ22	M12	261	208	84	53	31.5 44.5 46	127	125	51	210	186	72.8
12	250	566	360	346	30	312	92.25	Φ286	Φ22	M16	307.75	255	88	61.25	39.5 55.5 57 76.5	160	156	55	274	240	143.3
16	315	705	440	400	40	340	115.75	Φ280	Φ40	M16	331.25	264	100	65.75	59 76	220	170	75	320	260	210.0
20	400	820	525	500	50	340	127.75	Φ280	Φ40	M16	385.25	318	104	67.75	76	250	170	80	320	260	320
25	500	1050	667	620	70	560	137.75	Φ320	Φ40	M20	429.75	356.5	112	75.75	92	310	280	95	380	360	780

三、内花键轴及联接尺寸表 Inner spline axle and connection size



机座代号 pedestal type	花键副 spline size	内花键 大径D inner spline diameter	外花键 大径d outer spline diameter	d ₁	d ₂	l ₁	l ₂	s	t
06	INT/EXT21Z × 2m × 30P × 6H/6h GB3478.1-83	45	44	39	40	161	162.5	1.5	50
08	INT/EXT24Z × 2m × 30P × 6H/6h GB3478.1-83	51	50	46.19	42	188	189.5	1.5	55
10	INT/EXT31Z × 2m × 30P × 6H/6h GB3478.1-83	65	64	59	62	208	210	2	60
12	INT/EXT27Z × 3m × 30P × 6H/6h GB3478.1-83	85.5	84	78.5	82	255	257.5	2.5	65
16 20 25	INT/EXT35Z × 3m × 30P × 6H/6h GB3478.1-83	109.5	108	96.5	100	264 318 356.5	266.5 320.5 359	2.5	75

四、减速器的许用功率及输出扭矩表 allowing power and output torque of reducer

输入轴转速为1400 r/min，工作级别M6 Annotation:input velocity is 1400r/min,actuation type M₆.

机座代号 pelcie stal type	中心距 center space	公称传动比 nominal transmission ratio 功率、扭矩 power turning moment	14	16	18	20	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90	100
06	125	输入轴许用功率 kw input axle allowing power	4.473	3.956	3.586	3.330	3.061	2.708	2.422	2.134	1.831	1.694	1.516	1.264	1.204	1.080	0.970	0.766	0.690	0.647
		输出扭矩 N>M output turning momet	418	438	440	442	454	455	462	458	447	452	459	437	470	470	457	470	426	420
08	160	输入轴许用功率 kw input axle allowing power	6.220	5.793	5.575	5.132	4.906	4.448	4.215	3.981	3.744	3.211	3.046	2.568	2.274	2.017	1.897	1.551	1.45	1.248
		输出扭矩 N>M output turning momet	609	655	699	708	753	756	801	844	892	860	918	879	887	887	891	899	848	908
10	200	输入轴许用功率 kw input axle allowing power	12.141	11.322	10.480	10.051	9.176	8.731	7.825	7.557	6.902	6.211	5.352	5.065	4.316	3.923	3.641	3.036	2.827	2.5
		输出扭矩 N>M output turning momet	1145	1225	1307	1383	1391	1468	1461	1624	1687	1702	1650	1776	1695	1650	1650	1722	1644	1749
12	250	输入轴许用功率 kw input axle allowing power	31.937	29.857	28.313	25.387	22.821	21.582	19.250	17.905	15.292	13.477	12.050	10.847	9.435	8.421	7.948	6.721	5.621	5.19
		输出扭矩 N>M output turning momet	2980	3295	3482	3514	3573	3602	3598	3803	3707	3775	3645	3703	3647	3647	3667	3696	3548	3386
16	315	输入轴许用功率 kw input axle allowing power	54.710	48.439	45.267	42.086	38.914	34.975	30.314	27.475	25.824	22.935	19.854	19.558	16.301	15.133	12.965	10.989	9.215	8.603
		输出扭矩 N>M output turning momet	5288	5254	5503	5751	5973	6062	5955	6112	6165	6269	6117	6174	6275	6275	6340	6168	5907	5742
20	400	输入轴许用功率 kw input axle allowing power	101.5	100	96	91	81	71	67	59	51	41	37	35	27	25	22	17	16	13
		输出扭矩 N>M output turning momet	9684	9164	11549	12378	32401	12362	12386	12361	12235	12063	10888	11163	10498	10498	10455	10622	8920	9797
25	500	输入轴许用功率 kw input axle allowing power	154	143	132	121	113	90	87	82	73	69	61	57	46	41	41	37	32	29
		输出扭矩 N>M output turning momet	14700	15319	15925	16513	7304	16831	17270	17257	17593	18733	19066	19097	18146	18146	18241	19526	20643	20014

注：配套电机功率：Nn（容许功率÷2-2.5） Note: the mate motor power Nn(allowed power ÷2-2.5)

输入轴转速为1400 r/min，连续工作型 Annotation:input axle velocity is 1400r/min,for actuation type .

机座代号 pelcie stal type	中心距 center space	公称传动比 nominal transmission ratio 功率、扭矩 power turning moment	14	16	18	20	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90	100
06	125	输入轴许用功率 kW input axle allowing power	3.17	2.78	2.94	2.49	2.08	1.82	1.62	1.41	1.19	1.10	0.97	0.83	0.80	0.67	0.60	0.47	0.42	0.39
		输出扭矩 N>M output turning momet	296	307	308	305	309	306	309	302	291	294	293	277	296	283	289	260	259	262
08	160	输入轴许用功率 kW input axle allowing power	4.39	4.06	3.85	3.50	3.32	2.99	2.81	2.60	2.45	2.07	1.94	1.63	1.43	1.26	1.18	0.95	0.88	0.75
		输出扭矩 N>M output turning momet	430	459	482	483	510	509	533	522	583	555	586	556	558	557	557	522	550	506
10	200	输入轴许用功率 kW input axle allowing power	8.63	7.91	7.29	6.96	6.28	5.89	5.26	5.19	4.55	4.04	3.44	3.21	2.71	2.43	2.24	1.85	1.70	1.49
		输出扭矩 N>M output turning momet	814	856	910	967	951	991	982	1077	1112	1106	1059	1124	1064	1023	1059	1004	1053	985
12	250	输入轴许用功率 kW input axle allowing power	23.28	21.50	20.07	17.82	15.84	15.18	13.05	11.53	10.18	8.88	7.83	7.00	6.01	5.23	4.95	4.13	3.89	3.13
		输出扭矩 N>M output turning momet	2172	2372	2496	2467	2480	2471	2439	2548	24.69	2488	2369	2388	2323	2318	2303	2178	2056	2118
16	315	输入轴许用功率 kW input axle allowing power	33.90	34.05	31.46	28.91	23.68	23.57	20.13	18.16	16.99	15.10	12.91	12.06	10.43	9.56	8.08	6.85	5.74	5.24
		输出扭矩 N>M output turning momet	3760	3694	3825	3951	4050	4086	3990	4040	4057	4125	3976	4013	4016	4007	3843	3717	3577	3529
20	400	输入轴许用功率 kW input axle allowing power	60.83	60	57.6	54.6	48.6	42.6	40.2	35.4	30.6	24.6	22.2	21	16.2	15	13.2	10.2	9.6	7.8
		输出扭矩 N>M output turning momet	5810	5498	6929	7426	7440	7417	7421	7416	7341	7239	6532	6698	6298	6273	6367	5352	5878	5192
25	500	输入轴许用功率 kW input axle allowing power	92.4	85	79	72	67	57	52	49	43	41	36	34	27	24	24	22	19	17
		输出扭矩 N>M output turning momet	8820	9191	9555	9907	10382	10098	10332	10354	10555	10239	11438	11458	10887	10944	11715	12385	12008	12288

注：配套电机功率：Nn (容 许 功 率 ÷ 2-2.5) Note: the mate motor power Nn(allowed power ÷ 2-2.5)

QSC垂直式三合一减速器

QSC Series vertical "Three-in-one" Decelerators

QSC系列“三合一”减速机为垂直轴式减速机，主要用于门式起重机运行机构。该系列产品亦可用于运输、冶金、石油、化工、建筑、铁路、港口、国防工程、轻纺工业等各种机械设备的传动机构。

The QSC series "THREE-IN-ONE" speed-damper machine is of the vertical-axis type in the operation Unit of cranes. The products of QS and QSC can also be used as drive mechanism of machine in areas of transport, metallurgy, mining petroleum, chemical industry, building, railing defence and textile industry.



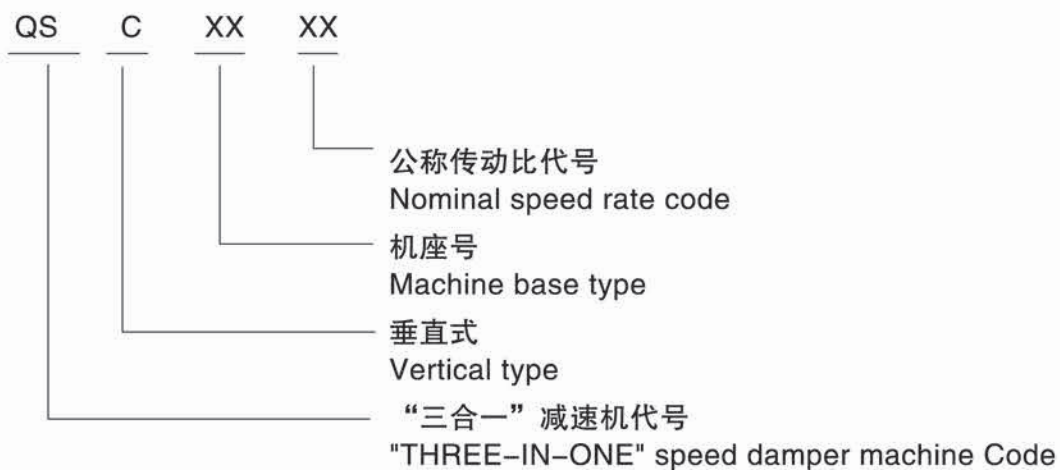
一、适用条件 Specifications

- 1、齿轮圆周速度 $\leq 20\text{m/s}$
- 2、高速轴转速 $\leq 1500\text{r/min}$
- 3、工作环境温度为 $-40\sim+45^{\circ}\text{C}$
- 4、可正反两方向运转
1. Gear circle velocity $\leq 20\text{m/s}$
2. High speed Shaft rotation Velocity $\leq 1500\text{mr/min}$
3. Enviromental ternperature $-40^{\circ}\text{C}\sim+45^{\circ}\text{C}$
4. Progressive and retrogressive rotation

二、主要特点 main features

- 1、配套功率范围大，减速范围广。
- 2、装配及调整快速简单。
- 3、输出轴可两面装配，用于单独驱动或集中驱动。
- 4、结构紧凑、美观、体积小、重量轻。
- 5、运转平稳、噪音低。
1. Big power and speed damping range.
2. Assemble and adjust easily.
3. The output shatf assimbles in two dircetions, and used to drive singles or units.
4. Compact structure and small volume with light weight.
5. Operate smoothly with low noise

型号说明 THREE-IN-ONE Decelerators



外型及联接尺寸 shape and size of connection

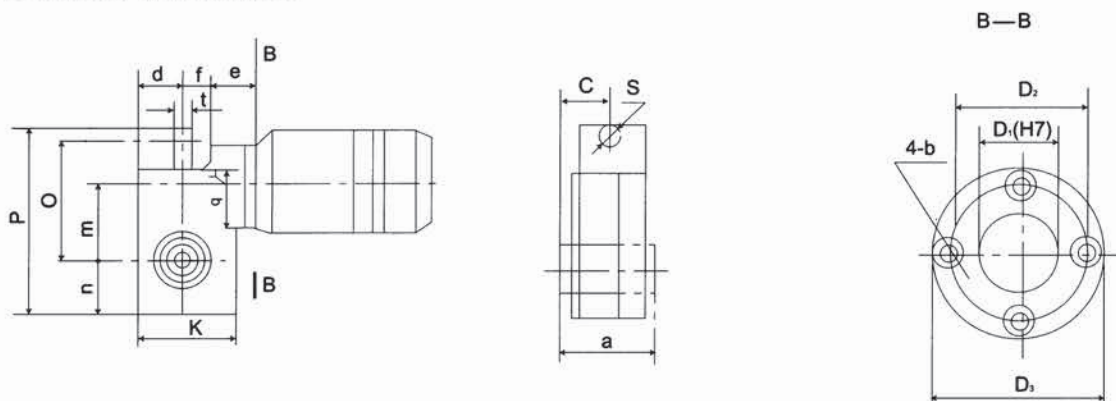


图6 figure 6

机座号 Machine base type	a	c	d	e	f	k	m	n	o	p	q	r	s	t	D ₁ (H7)	D ₂	D ₃	b	重量 weight kg
QSC10	208	104	137	40	125	274	225	127	325	490	86	56	Φ22	26	Φ132	Φ152	Φ172	M12	72.25
QSC12	255	127.5	173	45	150	346	280	160	406	612	101.5	70	Φ26	36	Φ160	Φ180	Φ203	M16	141.32
QSC16	264	132	200	55	180	400	355	220	485	760	104	85	Φ34	46	Φ160	Φ180	Φ208	M16	210
QSC20	318	159	250	55	220	500	470	250	625	930	140	100	Φ40	50	Φ210	Φ240	Φ280	M16	350
QSC25	356.5	178.25	310	75	275	620	580	310	777	1160	180	125	Φ40	70	Φ240	Φ280	Φ320	M20	820

四、输入轴容许功率及输出扭矩

Permissible Power of the input shaft and the output torque

输入轴转速1400r/min，工作级别为M5（可配920r/min）

Rotation velocity of the input shaft is 1400r/min(or 920r/min), working status is M5.

容许功率: kW (Allowed Power)

输出扭矩: N.m output torque

机座代号 pelcle stal type	中心距 the diantance in the centra	公称传动比 Nominal drive ratio r/min	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90	100	114	128	144	160
QSC10	225	容许功率 输出扭矩 permisibie power the output torque	9.176	8.371	7.825	7.825	6.902	6.211	5.353	5.065	4.316	3.923	3.641	3.036	2.827	2.5	2.28	1.89	1.76	1.5
		输出扭矩 The output torque	1391	1468	1461	1624	1687	1651	1776	1695	1650	1722	1644	1749	1653	1571	1685	1576	1587	1556
QSC12	280	容许功率 permisibie power the output torque	22.821	21.58	19.25	17.9	15.29	13.47	12.05	10.84	9.43	8.42	7.04	6.72	5.62	5.19	4.96	4.2	3.51	3.24
		输出扭矩 The output torque	3573	3602	3595	3803	3703	3775	3645	3703	3647	3667	3697	3550	3387	3507	3666	3485	3277	3361
QSC16	355	容许功率 permisibie power the output torque	38.91	34.97	30.31	27.41	25.82	22.95	19.85	19.55	16.3	15.13	12.96	10.98	9.21	8.6	8.1	6.86	5.76	5.38
		输出扭矩 The output torque	5793	6062	5955	6111	6165	6269	6117	6179	6275	6340	6168	5967	5742	5795	5669	5693	5377	5931
QSC20	470	容许功率 permisibie power the output torque	81	71	67	59	51	41	37	35	27	25	22	17	16	13	12	10.6	9.5	8.12
		输出扭矩 The output torque	12001	12362	12386	12361	12235	12065	10888	11763	10498	10455	10662	8920	9797	8654	8963	8889	8963	8512
QSC25	580	容许功率 permisibie power the output torque	96	89	82	75	70	60	54	51	45	43	38	35	28	21	25	23	20	18
		输出扭矩 The output torque	14100	15319	15925	16513	17304	15390	17220	17257	17393	18733	19088	19037	19648	18741	19523	20843	20014	20478

注：配套电机功率：Nn<容许功率÷2-2.5 Notes: the mate motor power Nn<allowed power ÷ 2-2.5

输入轴转速1400r/min，连续工作型

Rotation velocity of input shaft is 1400r/min,

容许功率: kW (Allowed Power)

输出扭矩: N.m(The Theoutput torque)

机座代号 pelcle stal type	中心距 the diantance in the centra	公称传动比 Nominal drive ratio r/min	容许功率 permisibie power the output torque	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90	100	114	128	144	160
		容许功率 permisibie power the output torque	22.4	25	28	31.5	35.5	40	45	50	56	63	71	80	90	100	114	128	144	160	
QSC10	225	容许功率 permisibie power the output torque	6.28	5.89	5.26	5.19	4.55	4.04	3.44	3.21	2.71	2.43	2.24	1.85	1.7	1.49	1.4	1.16	1.06	0.93	
		输出扭矩 The output torque	951	991	982	1077	1112	1106	1059	1124	1064	1023	1059	1004	1053	985	1034	962	989	984	
QSC12	280	容许功率 permisibie power the output torque	15.84	15.18	13.05	11.53	10.18	8.88	7.83	7.00	6.01	5.32	4.95	4.13	3.89	3.13	3.09	2.58	2.43	1.96	
		输出扭矩 The output torque	2480	2471	2439	3548	2469	2488	2369	2388	2323	2318	2303	2178	2065	2118	2283	2141	2268	2033	
QSC16	355	容许功率 permisibie power the output torque	23.68	23.57	20.31	18.16	16.99	15.1	12.91	12.06	10.43	9.56	8.08	6.85	5.74	5.24	5.05	4.28	3.59	3.28	
		输出扭矩 The output torque	4050	4086	3990	4040	4057	4125	3976	4013	4016	4007	3843	3717	3577	3529	3732	3552	3351	3402	
QSC20	470	容许功率 permisibie power the output torque	48.6	42.6	40.0	35.4	30.6	24.6	22.2	21	16.2	15	13.2	10.2	9.6	7.8	7.2	6.36	5.7	4.87	
		输出扭矩 The output torque	7440	7417	7431	7416	7341	7239	6532	6698	6298	6273	6397	5352	5878	5912	5373	5333	5377	5107	
QSC25	580	容许功率 permisibie power the output torque	57.6	53.4	49.1	45	42	36	32.4	30.6	27	25.3	21.8	21	16.3	15	15	13.8	12	10.8	
		输出扭矩 The output torque	8820	9198	9555	9907	10882	10068	10332	10354	10345	11239	11238	11439	10887	10944	11715	12853	12008	12288	

注：配套电机功率：Nn(容许功率÷2-2.5) Notes: the mate motor power Nn (allowed power ÷ 2-2.5)

输出花键轴的联接 The output-spline connection

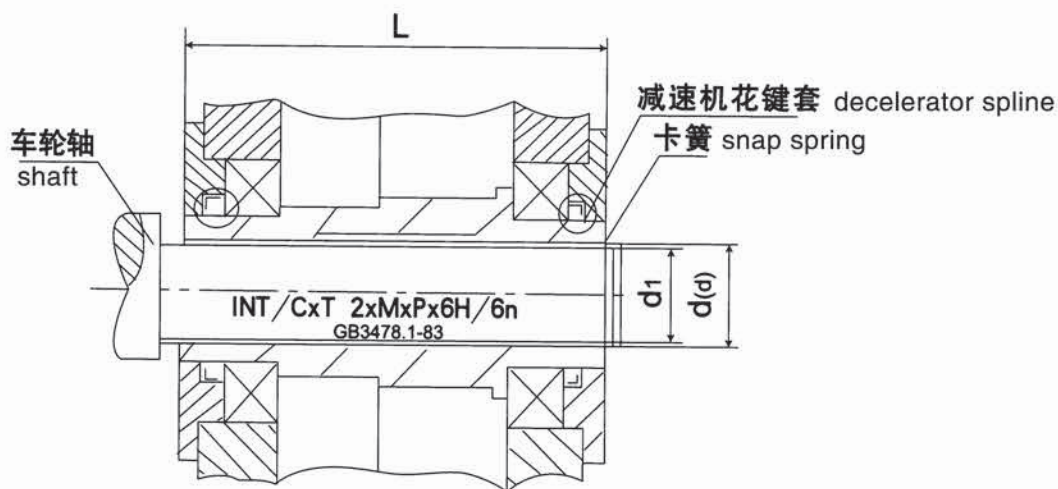


图 7 figure 7

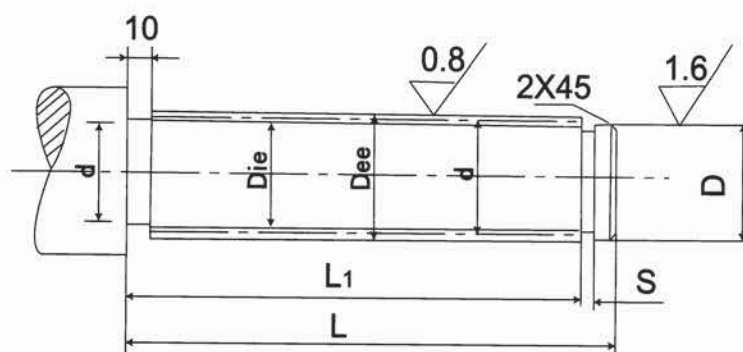


图8 调质处理HB245-280 材料40Cr
figure 8 Heat treatment HB245-280 Materia 140Cr

机座代号 pedestal type	花键副 spline size	内花键大径D The big diameter of out - splines	外花键大径d The small diameter of out - splines	L	L1	d	s
QSC10	INT/EXT31Z × 2M × 30P × 6H/6h GB3478.1-83	Φ64 ^{-0.10} _{-0.20}	Φ59 ^{-0.80} _{-0.15}	215	208	Φ57	2.2
QSC12	INT/EXT27Z × 3M × 30P × 6H/6h GB3478.1-83	Φ84 ^{-0.10} _{-0.25}	Φ76.5 ^{-0.10} _{-0.18}	262	255	Φ75	2.7
QSC16	INT/EXT35Z × 3M × 30P × 6H/6h GB3478.1-83	Φ108 ^{-0.15} _{-0.30}	Φ100.5 ^{-0.10} _{-0.20}	272	264	Φ96.5	2.7
QSC20	INT/EXT35Z × 3M × 30P × 6H/6h GB3478.1-83			326	318		
QSC25	INT/EXT35Z × 3M × 30P × 6H/6h GB3478.1-83			365	365.5		

QSC系列“三合一”减速机配套电机主要技术参数

Specifications for the motors of the QSC serice"THREE-IN-ONE"speed-damper machine

型号 Model	参数 Parameters	功率 (Kw) power	转速 (r/min) Rotation speed	额定 电流 (A) Rated electricity	最大 转矩 额定 转矩 Max. torque rated torque	效率 (n) Efficiency	功率 因素 Power factor	绝缘 等级 Insula- tion Grade	制动 扭矩 (N.m) Brade torque	转子 开路 电压 (V) The open voltage of the rotator	转子 电流 (A) Popor Durrent	基准 工作 制(JC) Standard word rule	外形尺寸 DXL measurement of the shape	注 Notes
ZDR12 4		1.5	1350	4.5	3	0.7	0.75	B	10.8	131	9.5	25%	218X488	电阻器 由用户 选配 resistor to be selected by user
ZDR112L ₁ 4		2.2	1350	5.6	3	0.79	0.8	F	15.7	131	12	40%	218X507.5	
ZDR112L ₂ 4		3	1350	7.5	3	0.8	0.8	F	19.6	131	16	40%	218X507.5	
ZDR125 4		4.6	1380	13	2.5	0.73	0.64	F	35.2	175	18	40%	249 X 52.5	
ZDR140 4		8	1380	25.5	2.5	0.77	0.63	F	62.0	168	31	40%	274 X 297	
YZRE112M ₁ 4		0.8	1400	2.4	2.5	0.65	0.78	F	27	100	8	40%	250X513	
YZRE112M ₂ 4		1.5	1410	4.5	2.5	0.68	0.79	F	30	100	12.5	40%	250X513	
YZRE112M ₃ 4		2.2	1410	6	2.5	0.72	0.76	F	30	132	12.6	40%	250X513	
YZRE132M ₁ 4		3.7	1410	9.2	2.7	0.77	0.77	F	50	187	14.5	40%	300 X 548	
YZRE132 M ₂ 4		5.5	1410	15	2.7	0.77	0.78	F	50	139	25.7	40%	300 X 598	
YZRE132M ₃ 4		7.5	1420	17	3	0.8	0.82	F	50	185	26.5	40%	300X618	
YZRE160M ₁ 4		7.5	1420	17	3	0.8	0.82	F	80	185	26.5	40%	350 X 667	
YZRE160M ₁ 4		11	1420	24.5	3	0.82	0.825	F	80	252	27.6	40%	350 X 712	
YZRE160L 4		15	1420	33	3	0.85	0.825	F	80	218	46	40%	350 X 782	
ZDY ₁ 21 4		0.8	1380	2.4	2.51	0.7	0.72	B	8.036				217X329	
ZDY ₁ 22 4		1.5	1380	4.3	2.5	0.72	0.74	B	19.6				235 X 355	
YEJ80 4		0.75	1500	2.0		0.75	0.78	F	10				200 X 385	
YEJ90L 4		1.5	1500	3.6		0.78	0.82	F	20				200 X 425	
YEJ100L ₂ 4		3	1500	6.65		0.825	0.83	F	38				250 X 465	
YEJ112M 4		4	1500	8.6		0.84	0.84	F	50				250X495	
YEJ123S 4		5.5	1500	11.5		0.845	0.87	F	95				250 X 575	
YEJ132M 4		7.5	1500	15.5		0.865	0.86	F	95				300X620	
YEJ160M 4		11	1500	22		0.875	0.86	F	190				350X710	
YEJ160L 4		15	1500	30		0.88	0.86	F	190				350 X 755	

注：1、额定电压为380伏，频率50赫兹。 Note:1.rated voltage is 380v and frequency 50HZ.

ZQ (H) 系列圆柱齿轮减速器 ZQ (H) Cylindrical Gear Decelerators

ZQ (H) 型减速器主要用于起重、矿山、通用化工、纺织、轻工等行业。其适用条件如下：

减速器齿轮传动圆周速度不大于4米/秒

减速器高速轴的转速不大于1500转/分

减速器用于正反两向运转。当带逆止器时，以正对输出轴端看的方向为准。

减速器工作环境温度为-40℃到40℃

减速器有九种传动比，九种配置型式和三种低速轴轴端型式。



The ZQ(H) type reducers are mainly applied to craning,mining, general chemistry.

textiling and light industry. The applicable conditions are as follows.

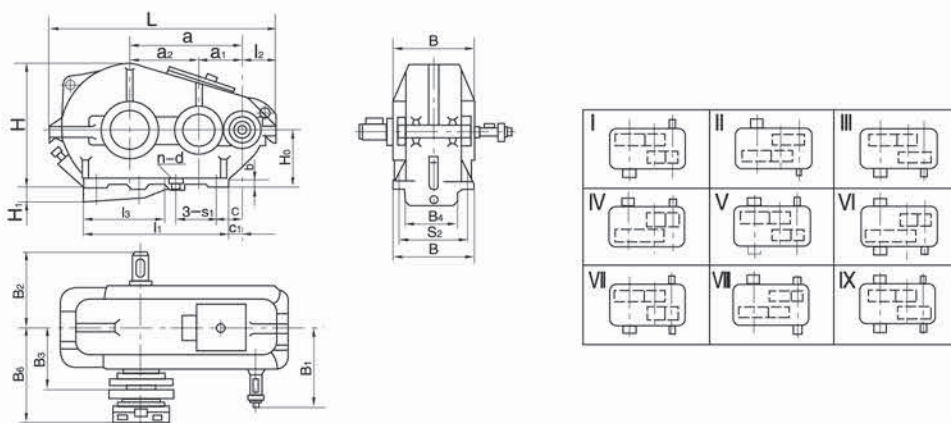
The gear transmission circle velocity no more than 4m/s

The wheeling speed of high-speed axle no more than 1500r.p.m.

The actuating temperature ranging from-40℃ to +40℃.

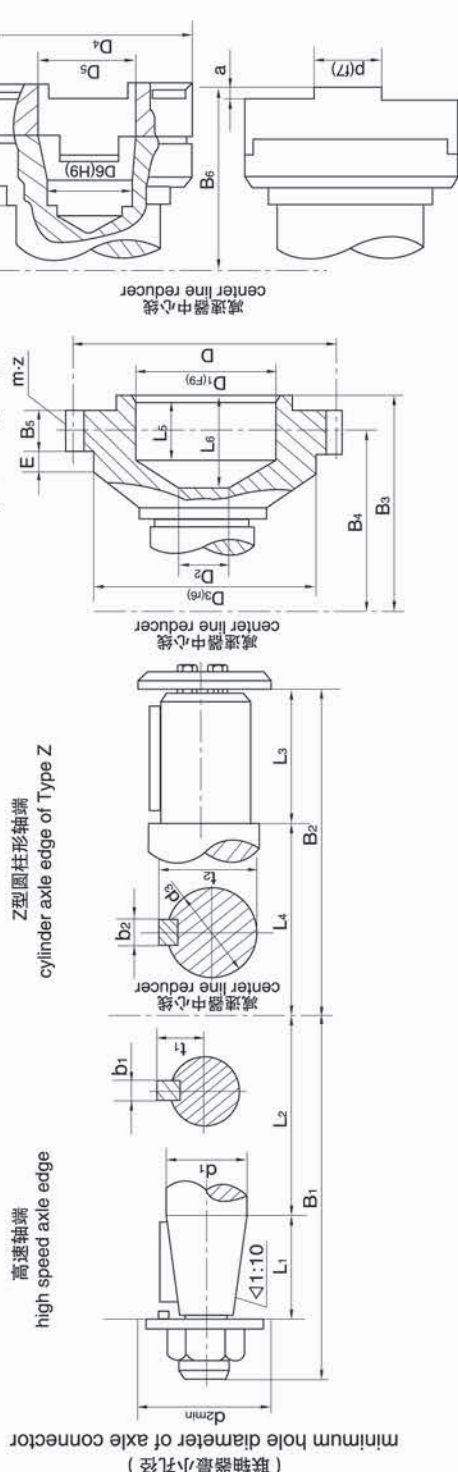
The reducer being applied to right and reverse direction 9transmission ratio,9 installing modes and 3 low-speed axle edge types.

ZQ (H) 型减速器外形、尺寸及装配型式



型 号 Type	中 心 距 center space			中心高 center height	最大外形尺寸 maximum outer space			轴端尺寸 axle edge size				l ₁	l ₂	l ₃	B ₄	H ₁	b	安装尺寸 assembling size						减速器最大质量 (kg)
	a	a ₁	a ₂	H ₀	L	B	H	高速轴 high speed axle	低速轴 low speed axle									C	C ₁	孔距 hole space	孔径 hole diameter d	孔数 n hole n	maximum weight of reducer (kg)	
									B ₁	B ₂	B ₆													B ₃
ZQH25 ZQ25	250	100	150	$\begin{matrix} 0 \\ 160-1.4 \end{matrix}$	540	230	325	200	220	170	164.5	345	101	-	-	-	20	60	28	235	190	17	4	100
ZQH35 ZQ35	350	150	200	$\begin{matrix} 0 \\ 200-1.4 \end{matrix}$	730	290	405	260	250	222	214	470	132	-	-	-	25	100	40	310	250	17	4	200
ZQH40 ZQ40	400	150	250	$\begin{matrix} 0 \\ 250-1.4 \end{matrix}$	826	310	490	270	300	250	234	490	133	-	-	-	25	110	80	370	270	17	4	259
ZQH50 ZQ50	500	200	300	$\begin{matrix} 0 \\ 300-1.5 \end{matrix}$	986	350	590	330	325	290	270	620	148	-	-	-	25	130	80	240	310	17	6	390
ZQH65 ZQ65	650	250	400	$\begin{matrix} 0 \\ 320-1.5 \end{matrix}$	1278	470	700	430	430	370	342	830	183	495	318	95	35	160	85	215	410	25	8	880
ZQH75 ZQ75	750	300	450	$\begin{matrix} 0 \\ 320-1.5 \end{matrix}$	1448	510	745	450	450	410	362	1020	207	620	362	130	35	155	55	275	450	25	8	1100
ZQH85 ZQ85	850	350	500	$\begin{matrix} 0 \\ 400-1.6 \end{matrix}$	1632	580	875	510	525	480	403	1100	236	610	418	105	40	155	75	300	520	32	8	1500
ZQH100 ZQ100	1000	400	600	$\begin{matrix} 0 \\ 400-1.6 \end{matrix}$	1896	660	965	550	605	495	507	1350	257	870	478	200	40	200	100	350	590	32	8	2230

轴端部尺寸 axle edge size



型号 Type	高速轴端 high speed axle edge										低速轴端 low speed axle edge																							
	Z型 Type Z										C型 Type C										F型 Type F													
	d1	L1	L2	B1	d2 min	b1	t1	d3	L3	L4	B2	b2	t2	m	Z	D	D1	D2	D3	B3	B4	B5	E	L5	L6	D4	D5	D6	P	a	B6	T	t2	
ZQH25	ZQ25	30	60	120	200	55	8	16.5	55	85	135	220	16	59	3	40	120	65	40	100	164.5	154.5	20	24.5	35	40	100	50	40	25	10	170	50	25
ZQH35	ZQ35	40	85	150	260	75	12	21.5	55	85	165	250	16	59	3	48	144	90	40	110	214	189.5	25	27	45	60	120	60	45	30	12	222	72	30
ZQH40	ZQ40	40	85	160	270	75	12	21.5	80	125	180	305	24	85	3	56	168	90	40	140	234	207.5	25	35	45	60	150	60	45	35	15	250	90	30
ZQH50	ZQ50	50	85	220	330	85	16	28	80	125	200	325	24	85	4	56	224	120	40	170	270	238.5	35	25	50	75	200	80	60	50	20	290	110	40
ZQH65	ZQ65	60	110	290	430	110	18	32.5	110	165	265	430	32	117	6	56	336	170	45	260	342	310	40	32	68	95	250	110	70	60	25	370	130	45
ZQH75	ZQ75	60	110	310	450	110	18	32.5	110	165	285	450	32	117	6	56	336	170	45	260	362	330	40	32	68	95	275	110	75	75	25	410	150	50
ZQH85	ZQ85	90	135	340	510	150	24	49	130	200	325	525	36	138	8	54	432	200	105	260	403	363	50	22	78	100	300	120	75	75	25	480	180	50
ZQH100	ZQ100	90	135	380	550	150	24	49	150	240	365	605	40	159	10	48	480	200	105	320	507	442	60	45	98	126	325	130	80	80	30	495	180	60

注: 1、全国各厂生产的ZQ型、JZQ型、PM型今后统一为ZQ型

2、ZQH无F型输出轴、齿轮输出轴有CA(无惰轮)、CB(带惰轮)两种,具体尺寸向制造商函索

3、ZQ(H)与JZQ输出轴键宽有差异,JZQ键宽依次为18、18、28、28、36、36、40

Annotation: 1. We now unify the ZQ, JZQ and PM reducer produced in serious factories in China as ZQ reducer.

2. There's now F type output axle for ZQH, and CA(no inert gear) for gear output axle, please contact the producer for specified sizes.

3. The are deviation of output axle key width between ZQ(H) and JZQ reducer. The key width of JZQ are 18, 18, 28, 28, 36, 36, 40.

ZQ(H) 减速机的传动比 Transmission ratio of ZQ(H) reducer

公称传动比 nominal transmission	50	40	31.5	25	20	16	12.5	10	8
实际传动比 actual transmission ratio	48.57	40.17	31.5	23.34	20.49	15.75	12.64	10.35	8.23

ZQ型减速器允许输入功率 Allowed Input Power for Type ZQ Decelerator

传动比 Drive ratio	工作类型 Service type	ZQ-250				ZQ-350				ZQ-400					ZQ-500				
		750	1000	1250	1500	750	1000	1250	1500	600	750	1000	1250	1500	600	750	1000	1250	1500
	转速(r.p.m) Rotate speed	输入减速器功率 (kW) Input decelerator power kW																	
48.57	轻 Light	1.5	1.8	2.2	2.4	3.5	4.6	5.7	6.6	4.5	5.2	5.8	7.4	8.0	9.3	11.6	14.6	16.9	18.8
	中 Middle	1.3	1.6	1.9	2.1	3.0	4.0	4.9	5.8	3.9	4.5	5.0	6.4	7.0	8.1	10.1	12.7	14.7	16.3
	重 Havey	1.1	1.4	1.6	1.8	2.6	3.5	4.4	4.9	3.3	3.8	4.3	5.4	6.9	6.9	8.6	10.8	12.5	13.9
	超重 overwdight	0.4	0.55	0.7	0.8	0.95	1.25	1.6	1.9	1.6	1.9	2.5	3.1	2.7	2.7	3.3	4.3	5.4	6.4
40.17	轻 Light	1.7	2.4	2.6	2.9	4.1	5.5	6.7	7.8	5.8	6.6	8.0	9.2	9.8	11.0	13.8	18.1	21.5	23.0
	中 Middle	1.5	2.1	2.3	2.5	3.6	4.8	5.8	6.8	5.0	5.7	7.0	9.0	8.6	9.7	12.0	15.0	18.5	20.0
	重 Havey	1.3	1.8	2.0	2.1	3.1	4.0	5.0	5.8	4.3	4.9	5.9	6.8	7.3	8.2	10.2	13.4	15.7	17.0
	超重 overwdight	0.5	0.65	0.8	0.95	1.1	1.5	1.9	2.3	1.9	2.2	3.0	3.7	4.5	3.2	3.8	5.2	6.5	7.8
31.5	轻 Light	2.2	2.6	3.0	3.1	5.8	7.5	9.0	10.7	6.3	7.6	9.1	10.0	10.7	14.8	17.4	24.0	23.0	26.0
	中 Middle	1.9	2.3	2.6	2.7	5.0	6.5	7.8	9.3	5.5	6.6	7.9	8.7	9.4	12.9	15.1	18.1	20.5	22.5
	重 Havey	1.6	2.0	2.2	2.3	4.3	5.5	6.6	7.9	4.7	5.6	6.7	7.4	8.0	10.9	12.8	15.4	17.3	19.2
	超重 overwdight	0.7	0.9	1.1	1.35	1.5	2.0	2.5	3.0	2.5	3.1	4.1	5.2	6.2	4.3	5.4	7.2	9.0	10.8
23.34	轻 Light	3.1	3.6	4.0	4.3	7.5	9.5	11.4	13.0	10.0	10.4	12.2	13.5	14.3	21.0	24.5	28.0	31.5	37.0
	中 Middle	2.7	3.1	3.5	3.7	6.5	8.3	9.9	11.3	8.1	9.1	10.6	11.8	13.0	17.6	21.0	24.5	27.5	32.0
	重 Havey	2.3	2.6	3.0	3.1	5.5	7.1	8.4	9.6	6.9	7.7	9.0	10.0	11.0	15.0	18.1	20.5	23.5	27.0
	超重 overwdight	0.9	1.2	1.5	1.8	2.0	2.7	3.4	4.1	3.4	4.2	5.6	7.0	8.5	5.8	7.63	9.7	12.1	14.6
20.49	轻 Light	3.6	4.0	4.6	5.1	8.2	10.5	12.9	14.8	10.0	12.0	13.5	15.5	16.3	22.5	27.5	31.5	35.9	40.0
	中 Middle	3.1	3.5	4.0	4.4	7.1	9.2	11.2	12.9	9.3	10.4	11.7	13.5	14.7	19.8	24.0	27.5	31.0	34.5
	重 Havey	2.6	3.0	3.4	3.7	6.1	7.8	8.5	11.0	7.9	8.9	9.5	11.5	12.5	16.8	20.4	23.0	25.5	29.0
	超重 overwdight	1.0	1.4	1.7	2.0	2.3	3.1	3.8	4.6	3.9	4.6	6.4	8.0	9.7	6.6	8.63	11.0	13.8	16.6
15.75	轻 Light	4.0	4.6	5.2	5.5	11.2	13.9	16.0	18.1	11.9	13.2	15.4	17.4	18.8	28.0	31.0	35.5	40.0	43.5
	中 Middle	3.5	4.0	4.5	4.8	9.7	12.1	14.0	15.7	10.4	11.5	13.4	15.2	16.4	24.5	27.0	31.0	35.0	38.0
	重 Havey	3.0	4.0	3.8	4.1	8.3	10.3	11.9	13.4	8.8	9.8	11.4	12.9	13.9	20.5	23.0	26.0	29.5	32.0
	超重 overwdight	1.4	2.0	2.4	3.0	3.4	4.6	5.7	6.9	5.3	6.7	8.5	10.5	12.7	9.3	11.5	15.4	19.3	23.0
12.64	轻 Light	4.6	5.5	6.1	6.9	13.1	16.1	17.7	21.0	14.2	15.6	18.6	19.8	21.5	33.0	37.0	43.0	47.5	50.0
	中 Middle	4.0	4.8	5.3	5.5	11.4	14.0	15.4	18.2	12.4	13.6	16.2	17.2	18.6	29.0	32.0	37.5	41.5	43.5
	重 Havey	3.4	4.1	4.5	4.7	9.7	11.9	13.1	15.5	10.5	11.6	13.8	14.6	15.8	24.5	27.0	32.0	35.0	37.0
	超重 overwdight	1.8	2.4	3.1	3.8	4.3	5.7	7.1	8.5	6.7	8.4	11.1	14.0	16.1	11.5	14.4	19.2	24.0	26.0
10.35	轻 Light	5.5	6.2	6.5	7.0	15.2	18.1	21.0	26.0	16.2	17.9	21.0	23.0	23.5	37.5	43.0	48.5	52.0	55.0
	中 Middle	4.8	5.4	5.7	6.1	13.2	15.7	18.1	21.0	14.1	15.6	18.3	19.8	20.5	33.0	37.0	42.0	44.5	47.5
	重 Havey	4.0	4.6	4.9	5.2	11.2	13.3	15.4	17.8	12.0	13.3	15.6	16.8	17.4	27.5	31.5	35.5	30.0	40.5
	超重 overwdight	2.2	3.0	3.7	4.5	5.6	7.0	8.7	9.5	8.2	10.2	13.5	17.0	18.7	14.1	17.6	23.5	26.5	32.0
8.23	轻 Light	6.2	6.8	7.4	7.7	17.5	21.5	24.5	27.0	19.1	21.0	22.5	24.5	26.0	44.0	49.0	52.6	57.0	60.5
	中 Middle	5.4	5.9	6.4	6.7	15.2	18.6	21.5	23.5	16.6	18.3	19.7	21.5	22.5	38.0	42.5	46.0	49.5	52.5
	重 Havey	4.6	5.0	5.4	5.7	12.9	15.8	18.3	20.2	14.1	15.5	17.0	20.0	22.0	32.5	36.0	39.0	42.0	44.5
	超重 overwdight	2.8	3.75	4.7	5.6	6.5	8.7	9.9	13.1	10.2	12.8	16.3	18.2	19.2	17.7	22.1	20.8	34.5	40.0

ZQ型减速器允许输入功率 Allowed Input Power for Type ZQ Decelerator

传动比 Drive ratio	工作类型 Service type	ZQ-650					ZQ-750					ZQ-850				ZQ-1000			
		600	750	1000	1250	1500	600	750	1000	1250	1500	600	750	1000	1250	600	750	1000	1250
		输入减速器功率 (kW) Input decelerator power kW																	
48.57	轻 Light	20.5	23.5	28.5	33	36.5	32	40	51	58	65	44	55	73	89	75	94	117	140
	中 Middle	17.9	20.5	25	28.5	32	28	34.5	44	51	56	38.5	47.5	63	78	65	82	104	120
	重 Havey	15.8	17.4	21	24.5	27	23.5	29.5	37	43	48	32.5	40.5	54	66	56	69	88	102
	超重 overwdight	6.7	7.7	10.1	12.7	15.2	9.5	11	14.5	18.1	21.5	13.1	15.2	21.3	24.6	22.5	26.1	34.5	43
40.17	轻 Light	26	30	36	41	44.5	38.5	47.5	62	73	79	53	66	86	105	91	112	146	170
	中 Middle	22.5	26	31.5	35.5	38.5	33.5	41	54	64	69	46	57	75	91	79	98	127	150
	重 Havey	19.2	22	26.5	30.5	33	28.35	35	46	54	59	39	48.5	64	77	67	83	108	127
	超重 overwdight	7.7	9.2	12.3	15.5	18.4	11	13.1	17.5	22	26.5	14.7	17.9	24	30	26	31.5	41.5	52
31.5	轻 Light	29.5	33	40.5	45.5	48.5	51	60	72	80	86	73	88	115	127	121	144	170	190
	中 Middle	25.5	29	33.5	39.5	42	44	52	66	70	75	63	77	100	111	106	124	148	164
	重 Havey	21.5	24.5	30	33.5	36	37.5	44.5	53	59	63	54	65	85	95	89	105	126	139
	超重 overwdight	10.3	12.8	17	21.5	25.5	14.5	18.2	23.8	30.5	36.5	20	25	33	41.5	35	43.5	58	72
23.34	轻 Light	42	47.5	55	61.5	69	70	84	97	109	120	94	116	148	172	166	196	235	255
	中 Middle	36.5	41	48	53.6	60	61	73	85	95	104	82	101	129	150	144	171	205	220
	重 Havey	31	35	40.5	46.5	51	52	62	72	80	89	69	86	110	128	122	145	173	189
	超重 overwdight	13.8	17.4	23	29	34.5	19.5	24.5	35	41	49	27.5	33.5	45	56	47	58.5	78	98
20.49	轻 Light	48.5	55	64	73	70.5	78	95	108	123	135	108	131	162	196	185	225	255	
	中 Middle	42	47.5	56	63.5	80	68	83	94	108	118	94	114	141	171	161	196	220	
	重 Havey	35.5	40.5	47	54	60	58	70	80	92	100	80	97	120	145	137	166	188	
	超重 overwdight	15.8	19.5	26.5	33	39.5	22.5	28	37.5	46.5	56	31	38.5	51	64	53	66	89	
15.75	轻 Light	55	60	69	79	85	96	107	122	138	150	144	174	193		225	255	290	
	中 Middle	47.5	53	60	68.5	74	84	93	106	120	130	125	151	168		198	220	150	
	重 Havey	40	44.5	51	58	53	71	79	90	102	111	106	128	143		168	188	215	
	超重 overwdight	22	27.5	37	46	50	31.5	35	52	95	71	43	54	72		74	92	113	
12.64	轻 Light	65	71	85	92		115	127	149	162		172	200	236		270	305		
	中 Middle	57	62	73	80		100	110	130	142		150	174	205		235	260		
	重 Havey	48	52.5	62.5	68		85	94	110	120		127	148	174		200	220		
	超重 overwdight	27.5	35	46	50		39	48.5	59	74		53.5	67	82		92	105		
10.35	轻 Light	75	84	95	105		129	147	168			202	236			305	350		
	中 Middle	65	72	83	87.5		112	128	146			176	205			265	305		
	重 Havey	35	62	70	74		95	109	124			149	174			225	260		
	超重 overwdight	33.5	42	50.5	53.5		47.5	60	72			66	75			113	129		
8.23	轻 Light	86	95	106			151	168				242	264			355			
	中 Middle	75	83	90			131	146				210	230			310			
	重 Havey	63.5	70	76			111	124				178	195			260			
	超重 overwdight	42	48	64			60	68				83	94			129			

ZQ型减速器轴端允许载荷 Allowed load for shaft end of type ZQ decelerator

传动比 Drive ratio		转速(r.p.m) Rotate speed		ZQ-250				ZQ-350				ZQ-400					ZQ-500				
				750	1000	1250	1500	750	1000	1250	1500	600	750	1000	1250	1500	600	750	1000	1250	1500
工作类型 Serive type		输出轴端的最大短暂允许扭矩 (kg · m) Maximum allowable transient torque on output shaft(kg.m)																			
48.57	各种工作 类型 Serive type	340	340	340	340	800	790	780	770	1630	1620	1600	1580	1570	2700	2700	2600	2600	2550		
40.17		340	340	330	330	790	780	770	740	1580	1570	1550	1530	1490	2590	2650	2600	2550	2500		
31.5		330	320	320	320	760	750	740	710	1510	1490	1410	1350	1280	2550	2550	2500	2450	2500		
23.34		320	320	310	310	740	730	710	690	1410	1350	1270	1200	1140	2500	2500	2400	2350	2300		
20.49		320	310	310	310	730	720	700	680	1340	1290	1200	1130	1060	2500	2450	2400	2300	2200		
15.75		310	300	300	290	700	680	660	640	1110	1060	995	920	860	2400	2350	2100	1950	1850		
12.64		300	290	270	260	680	660	640	610	1010	965	885	820	760	2250	2100	1900	1700	1800		
10.35		280	260	250	230	660	640	610	600	920	870	795	730	670	2050	1900	1700	1500	1400		
8.23		250	230	220	200	640	610	580	540	815	775	690	630	590	1800	1650	1450	1300			
		输出轴端的最大允许径向载荷(kg) Maximum allowable radial load for output shaft(kg)																			
48.57	轻一重 Light-Heavy	2200	2050	1900	1850	2250	2000	1850	1750	2700	2550	2250	2200	2100	2350	2200	1950	1800	1700		
	超重 Over whight	1800	1650	1550	1450	1950	1750	1650	1550	2300	2150	1950	1850	1700	2350	2150	1850	1800	1700		
40.17	轻一重 Light-Heavy	2150	1850	1750	1700	2100	1900	1750	1650	2500	2350	2150	2050	2000	2200	2050	1850	1700	1600		
	超重 Over whight	1700	1550	1450	1350	1800	1650	1550	1450	2200	2000	1850	1700	1600	2100	1950	1750	1600	1550		
31.58	轻一重 Light-Heavy	1950	1750	1650	1550	1800	1650	1500	1500	2350	2200	2000	1800	1800	1950	1850	1650	1550	1450		
	超重 Over whight	1500	1400	1350	1250	1550	1500	1350	1300	2000	1950	1700	1500	1450	1900	1700	1600	1500	1400		
23.34	轻一重 Light-Heavy	1750	1600	1500	1400	1700	1500	1400	1350	2050	1950	1800	1700	1650	1750	1650	1500	1350	1250		
	超重 Over whight	1400	1300	1200	1150	1500	1350	1250	1200	1850	1650	1500	1400	1300	1550	1450	1350	1300	1200		
20.49	轻一重 Light-Heavy	1650	1500	1400	1350	1600	1450	1350	1250	1950	1850	1750	1600	1550	1770	1550	1400	1300	1200		
	超重 Over whight	1350	1250	1150	1100	1450	1300	1200	1150	1700	1600	1400	1300	1250	1450	1350	1300	1250	1200		
15.75	轻一重 Light-Heavy	1500	1400	1300	1250	1450	1300	1200	1150	1800	1750	1600	1500	1450	1500	1350	1250	1200	1150		
	超重 Over whight	1250	1150	1050	1000	1300	1150	1050	1000	1550	1400	1250	1150	1100	1300	1300	1250	1100	1000		
12.64	轻一重 Light-Heavy	1450	1350	1250	1150	1350	1200	1150	1100	1700	1600	1500	1400	1350	1350	1250	1150	1100	1100		
	超重 Over whight	1150	1050	1000	900	1200	1050	1000	950	1400	1300	1050	1000	1000	1200	1200	1100	1000	950		
10.35	轻一重 Light-Heavy	1350	1250	1150	1100	1250	1150	1050	1000	1600	1550	1400	1350	1300	1250	1150	1100	1050	1000		
	超重 Over whight	1050	1000	900	850	1100	1000	940	880	1300	1200	1100	1000	920	1200	1100	1000	900	870		
8.23	轻一重 Light-Heavy	1250	1150	1100	1050	1150	1050	1000	880	1400	1400	1350	1250	1200	1150	1050	1050	1050			
	超重 Over whight	1000	900	850	800	1000	900	860	810	1200	1100	1000	930	860	1050	1050	900	850			

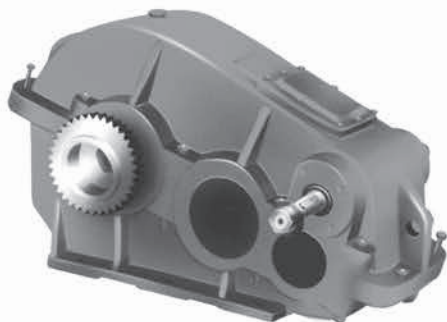
续表 Table continued

转速(r.p.m) Rotate speed		ZQ-650					ZQ-750					ZQ-850				ZQ-1000			
		600	750	1000	1250	1500	600	750	1000	1250	1500	600	750	1000	1250	600	750	1000	1250
传动比 Drive ratio	工作类型 Serve type	输出轴端的最大短暂允许扭矩 (kg · m) Maximum allowable transient torque on output shaft(kg.m)																	
48.57	各种工作 类型 Serive type	6350	6250	6200	6000	5900	9500	8900	8700	8500	8300	12280	12180	11840	11640	20900	20600	20000	19500
40.17		6250	6150	6050	5850	5750	8900	8800	8550	8300	8100	12200	12000	11640	11340	20500	20200	19300	18760
31.5		6000	5950	5700	5400	5250	8500	8400	8100	7900	7650	11680	11520	11040	10640	19600	19100	18200	17800
23.34		5900	5550	5500	4650	4300	8300	8100	7900	7500	6900	11340	10940	10560	10100	19000	18200	17200	15500
20.49		5650	5250	4600	3750	4000	8200	8000	7500	7000	6350	11140	10800	10300	9820	18600	18100	15900	
15.75		4600	4300	3850	3500	3200	7550	7000	7000	5600		10480	10120	9560		15000	14700	12900	
12.64		4100	3800	3400	3050		6750	6200	5600			10160	8260	9000		14200	12500		
10.35		3700	3400	2900	2650		6000	5450				8900	8100			12000	11000		
8.23		3350	2900	2700			5200	4700				7680	6900			10700	9540		
		输出轴端的最大允许径向载荷(kg) Maximum allowable radial load for output shaft(kg)																	
48.57	轻一重 Light-Heavy	11400	11000	9600	9050	8650	10500	9750	8850	8150	7900	15000	13700	12400	11900	17600	16400	15000	13400
	超重 Over whight	8900	8900	7600	7100	6700	8750	8150	7500	6900	6550	12150	11300	10300	9650	14500	13700	12400	11700
40.17	轻一重 Light-Heavy	10600	10000	8950	8650	8200	9900	9100	8250	7850	7400	14100	13100	11900	11500	16700	15100	14100	13000
	超重 Over whight	8400	7950	7150	6800	6400	8250	7650	7000	6550	6150	11500	10800	9800	9200	13700	12700	11700	10800
31.5	轻一重 Light-Heavy	9700	9200	8500	7950	7500	9000	8300	7650	7400	6800	12500	11800	10800	10400	15100	14100	13100	12200
	超重 Over whight	7700	7250	6350	6150	5800	7550	7050	6400	5900	5650	10500	9600	8900	8350	12600	11700	10500	10000
23.34	轻一重 Light-Heavy	8800	8400	7650	7200	6800	8100	7550	6950	6500	6250	11500	10600	9800	9350	13500	12700	11600	11200
	超重 Over whight	7000	6550	6000	5600	5300	6850	6400	5850	6400	5100	9550	8950	8150	7600	11500	10700	9700	9000
20.49	轻一重 Light-Heavy	8600	8050	7350	6900	6550	7700	7200	6650	6200	5950	11000	10400	9400	9000	12800	12100	11100	
	超重 Over whight	6850	6350	5700	6400	5000	6600	6150	5600	5200	4900	9150	8600	7800	7250	10800	9700	9250	
15.75	轻一重 Light-Heavy	7850	7600	6800	6400	6200	7100	6700	6200	5800		10000	9300	8800		11500	11300	10500	
	超重 Over whight	6250	5700	5200	5150	4600	6000	5550	5050	4700		8350	7750	7100		10000	9150	8500	
12.64	轻一重 Light-Heavy	7300	6900	6350	5950		6600	6200	5750			9300	8700	8000		11200	10500		
	超重 Over whight	5750	5250	5050	4500		5600	5200	4700			7800	7250	6800		9100	8950		
10.35	轻一重 Light-Heavy	6900	6500	6000	5300		6250	5850	5450			8700	8400			10500	9800		
	超重 Over whight	5400	5200	4600	4250		5200	4850	4400			7300	6950			8700	8250		
8.23	轻一重 Light-Heavy	6450	6300	5800			5850	5500				8100	8000			10400			
	超重 Over whight	5000	4850	4250			4850	4500				6800	6500			8100			

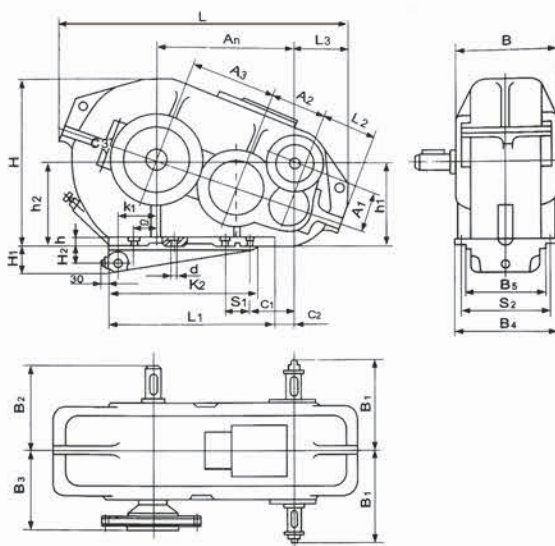
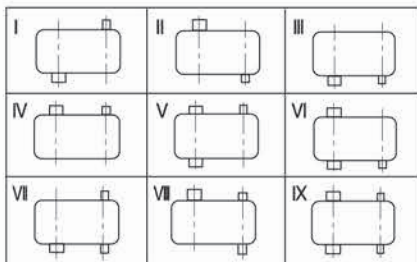
ZQ型大传动比圆柱齿轮减速器 ZQ Great Moweing Cyindrcal Gear Decelerators

ZQ型大传动比减速器是在ZQ型减速器基础上增加一级高速级成为三级减速器、扩大了减速器的传动比。

Type ZQ decelerator with high drive ratio mean that a high-speed class is added on type ZQ decelerator and Class 3 decelerator is obtained to increase decelerator drive ratio.



装配形式



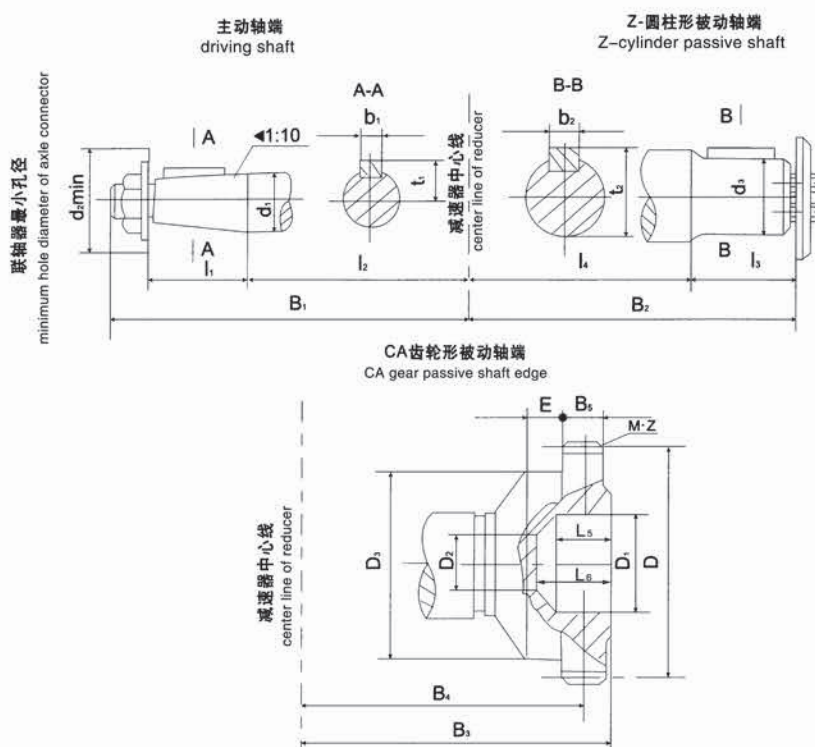
型号 type	尺寸 size	中心距 center space				中心高 center height		轮廓尺寸 axle outlook size			轴端尺寸 axle dege size					
		A _n	A ₁	A ₂	A ₃	h ₁	h ₂	L	B	H	B ₁	B ₂	B ₃	L ₁	L ₂	L ₃
ZQ-350+100		≈365	100	150	200	210	200	≈758	290	400	250	285	-	470	158	≈137
ZQ-400+100		400	100	150	250	250	250	≈852	310	490	265	300	234	490	160	≈155
ZQ-500+150		≈522	150	200	300	295	300	≈1080	350	590	320	350	270	620	206	≈196
ZQ-650+150		650	150	250	400	320	320	≈1355	470	707	380	430	342	830	238	≈240
ZQ-850+250		850	250	350	500	400	400	≈1690	580	875	480	525	403	1100	327	≈290
ZQ-1000+250		≈1030	250	400	600	395	400	≈2000	660	975	530	605	507	1350	334	≈312
型号 type	尺寸 size	K ₁	K ₂	B ₄	B ₅	H ₁	H ₂	h	安装尺寸 assembling size						孔数 n hole	重量 (kg) wight
									C ₁	C ₂	C ₃	孔距 hole space		孔径d hole diameter		
												S ₁	S ₂			
ZQ-350+100		-		290	150	-	23*	25	≈95	≈55	80	350	250	17	4	195
ZQ-400+100		135	-	310	170	-	23*	25	110	≈55	80	370	270	17	4	262
ZQ-500+150		165	-	350	210	-	28*	25	≈152	≈102	110	240	310	17	6	490
ZQ-650+150		240	800	470	316	95	65	35	160	85	155	215	410	25	8	970
ZQ-850+250		295	≈1360	580	418	120	90	35	155	75	205	300	520	32	8	1485
ZQ-1000+250		420	≈1662	660	480	200	170	40	≈231	≈131	250	350	590	32	8	2189

ZQ型大传动比减速器的传动比 Transmission ratio of ZQ large transmission-ratio reducer

传动比代号 no of transmission ratio	I	II	III	IV	V	VI	VII	VIII	IX	X	XI	XII
实际传动比 transmission ratio	317.28	291.19	265.71	243.86	223.8	191.22	163.38	141.73	121.1	92.21	81.7	65.54
公称传动比 nominal transmission ratio	315	300	280	250	224	200	160	140	125	90	80	63

ZQ型大传动比减速器轴端尺寸

Axle edge size of ZQ type large transmission-ratio reducer



尺寸 Size 型号 Type	主动轴 Driving shaft							圆柱形被动轴 “Z” 型 Z type cylinder passive axle						齿轮型被动轴 “CA” 型 CA type gear passive axle															
	d ₁	l ₁	l ₂	B ₁	d _{2min}	b ₁	t ₁	d ₃	l ₃	l ₄	B ₂	b ₂	t ₂	m	z	D	D ₁	D ₂	D ₃	B ₃	B ₄	B ₅	E	l ₅	l ₆				
ZQ-350+100	35	60	170	250	60	10	19.5	75 双端 85 单端	105 115	170 170	275 285	20 24	79.5 90																
ZQ-400+100	35	60	185	265	60	10	19.5	80 双端 90 单端	115 125	185 175	300 300	22 24	85 95	3	56	168	90	40	140	234	207.5	25	35	45	60				
ZQ-500+150	45	85	210	320	75	14	24.5	95	145	205	350	28	101	4	56	224	120	40	170	270	238.5	35	25	50	75				
ZQ-650+150	45	85	270	380	75	14	24.5	110	165	265	430	32	117	6	56	336	170	45	260	342	310	40	32	68	95				
ZQ-850+250	60	110	340	480	110	18	32.5	140	200	325	525	36	148	8	54	432	200	105	260	403	363	50	22	78	100				
ZQ-1000+250	70	110	390	530	120	20	38	160	240	365	605	40	169	10	48	480	200	90	320	507	442	60	45	98	124				

ZQ型大转动比减速器容许输入最大功率(kW)

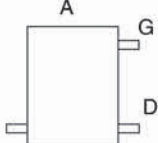
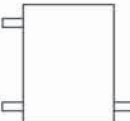
Bearing capacity of ZQ type large transmisson-reducer

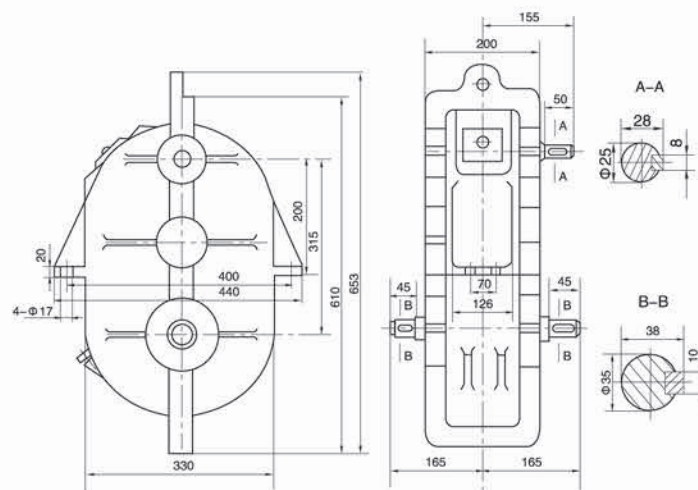
传动比 Transmission ratio		工作类型 Service type	ZQ-350+100型 Type ZQ-350+100		ZQ-400+100型 Type ZQ-400+100		ZQ-500+150型 Type ZQ-500+150		ZQ-650+150型 Type ZQ-650+150		ZQ-850+250型 Type ZQ-850+250		ZQ-1000+250型 Type ZQ-1000+250	
			转 速 (r/min) Wheeling speed (r/min)											
			1000	750	1000	750	1000	750	1000	750	1000	750	1000	750
I	317.28	轻级 light rank	—	—	1.56	1.35	4.75	4.10	6.1	5.5	17.7	15.3	26.5	26.0
		中级 Middle rank	—	—	1.05	0.95	3.20	2.75	4.0	3.8	11.8	10.2	18.0	17.1
II	291.19	轻级 light rank	—	—	1.67	1.52	5.05	4.50	6.8	6.1	19.3	16.9	28.0	28.6
		中级 Middle rank	—	—	1.12	1.02	3.35	3.00	4.5	4.0	12.9	11.3	18.6	18.2
III	265.71	轻级 light rank	—	—	1.92	1.72	5.05	4.50	7.6	6.7	21.2	17.3	30.0	30.0
		中级 Middle rank	—	—	1.28	1.15	3.35	3.00	4.0	4.6	14.0	11.9	20.0	19.3
IV	243.86	轻级 light rank	1.80	1.82	1.92	1.72	5.50	4.86	8.2	7.25	24.8	21.2	31.5	31.0
		中级 Middle rank	1.20	1.22	1.28	1.15	3.70	3.25	6.4	5.0	16.5	14.0	21.0	22.4
V	223.8	轻级 light rank	1.95	1.82	2.05	1.80	6.00	5.10	8.8	8.0	27.0	24.0	33.8	33.8
		中级 Middle rank	1.30	1.22	1.38	1.26	4.00	3.40	5.9	5.5	18.1	16.0	22.5	22.4
VI	191.22	轻级 light rank	2.30	1.95	2.35	1.86	6.90	5.40	9.8	9.1	31.2	29.8	34.5	34.5
		中级 Middle rank	1.55	1.30	1.60	1.25	4.60	3.60	6.6	6.3	20.9	19.8	23.0	23.1
VII	163.38	轻级 light rank	2.60	2.24	2.90	2.32	8.10	6.35	10.6	9.8	35.2	33.0	35.5	34.5
		中级 Middle rank	1.74	1.50	2.00	1.56	5.40	4.26	7.1	6.8	23.6	22.2	23.6	23.1
VIII	141.73	轻级 light rank	3.00	2.45	3.10	2.65	9.40	7.60	14.5	12.5	36.8	34.2	39.0	38.0
		中级 Middle rank	2.00	1.65	2.15	1.77	6.30	5.12	9.5	8.7	24.6	22.8	26.0	25.2
IX	121.1	轻级 light rank	3.30	2.55	3.25	2.65	11.50	9.60	16.0	14.5	44.2	40.5	45.0	44.0
		中级 Middle rank	2.20	1.70	2.20	1.77	7.80	6.50	10.7	10.0	29.5	27.2	29.8	28.4
X	92.21	轻级 light rank	4.26	3.40	4.27	3.55	15.0	12.5	16.8	15.3	48.0	44.0	49.5	48.5
		中级 Middle rank	2.85	2.30	2.85	2.40	10.50	8.58	11.2	10.6	32.0	29.5	33.0	31.5
XI	81.7	轻级 light rank	4.87	4.20	4.85	3.80	17.20	14.0	18.5	16.7	52.5	49.5	56.0	55.0
		中级 Middle rank	3.25	2.80	3.25	2.55	11.60	9.35	12.3	11.6	35.0	33.2	37.5	35.6
XII	65.54	轻级 light rank	5.60	4.85	5.50	4.40	20.0	15.5	23.6	21.0	—	—	70.0	68.5
		中级 Middle rank	3.75	3.25	3.75	2.98	13.5	10.5	15.5	14.5	—	—	46.6	44.2

B315型圆柱齿轮减速机外形及安装尺寸

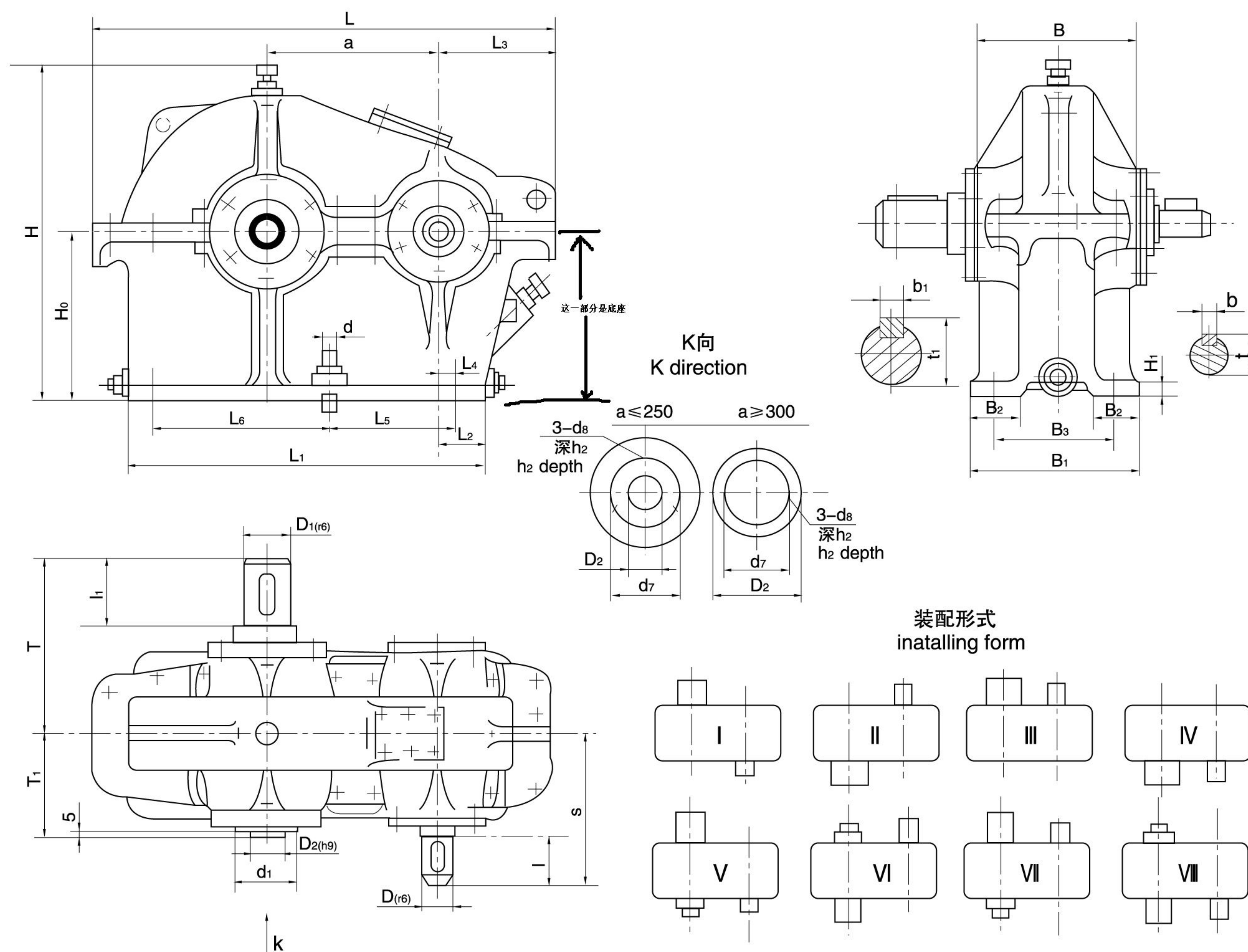
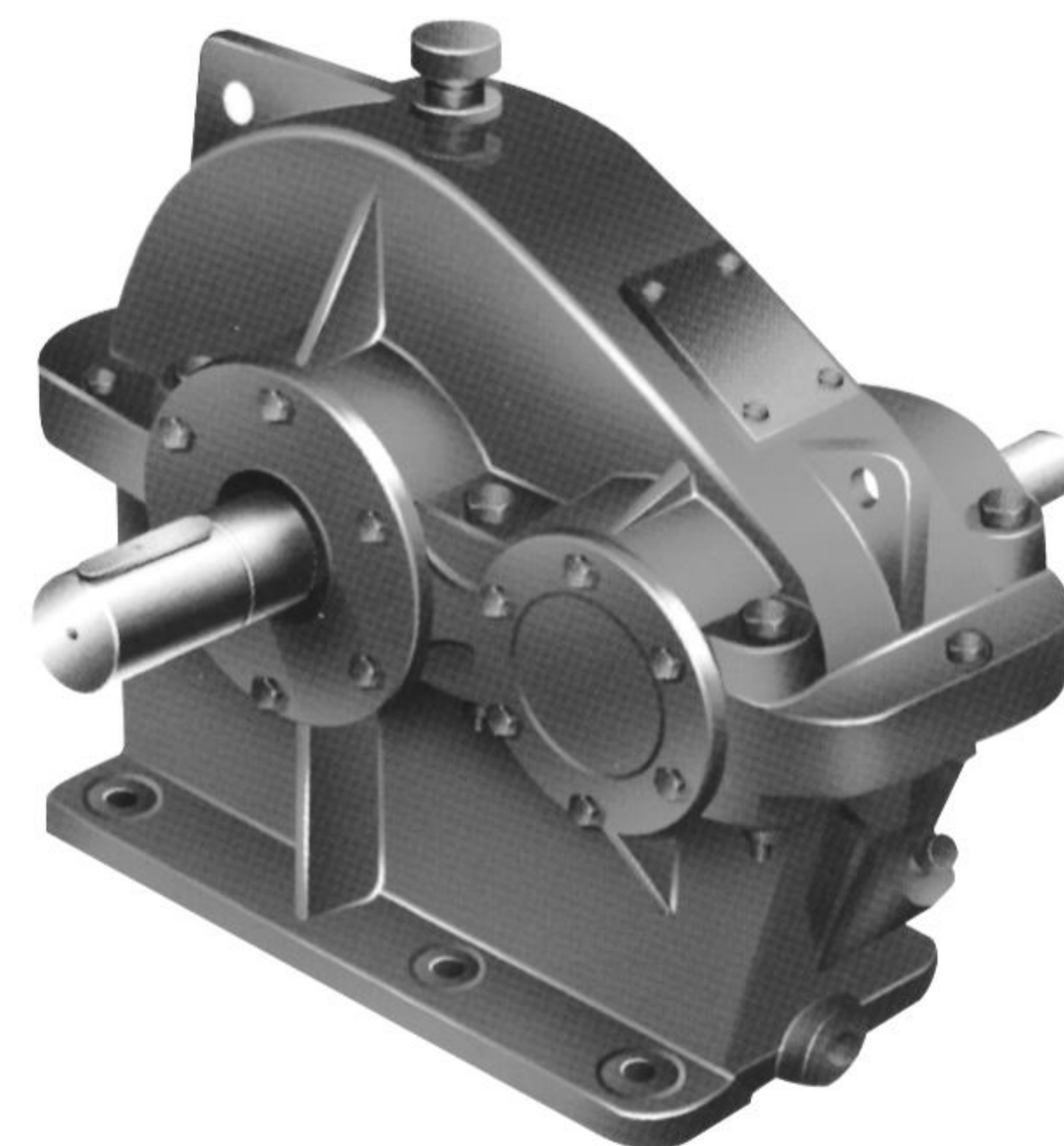
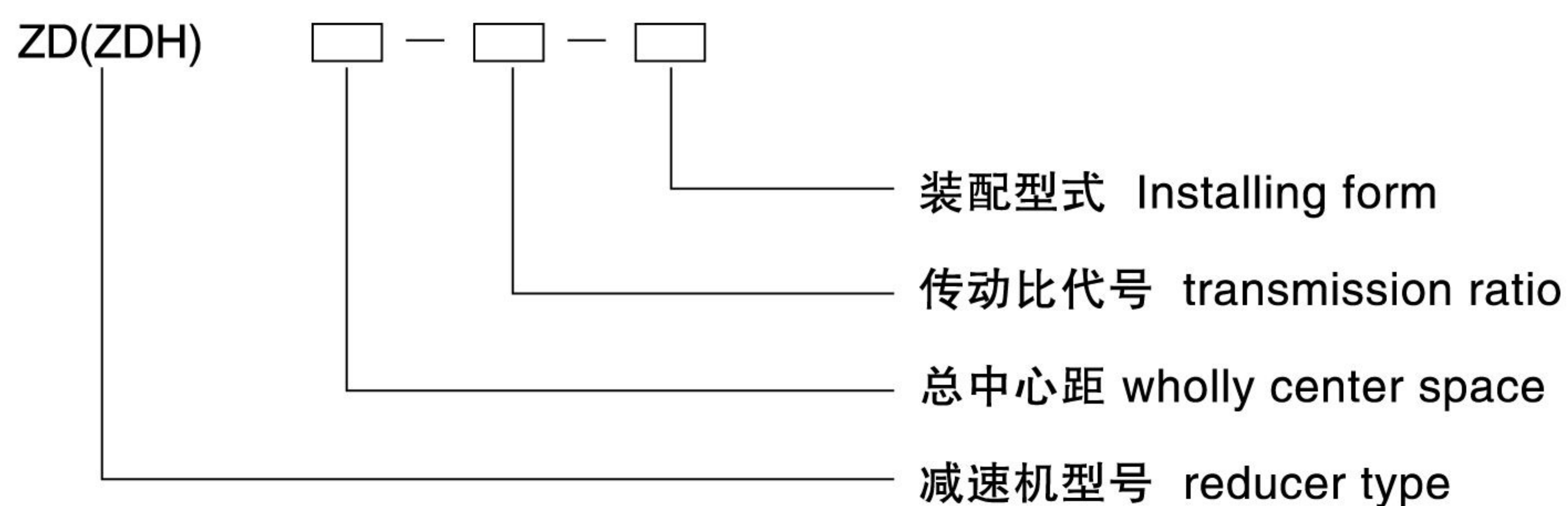
Outlook and assembling size of B315 type cylinder gear reducer.

减速机型式表 Modes of reducer			
编号 No.	型式 Type	速比 Speed ratio	重量 Weight
1	I	50.3	89
2	II	37.5	88
3	III	31.4	88
4	IV	24.6	87
5	V	21	87
6	VI	15	87

减速机型式表 Modes of reducer	
A	B
	



ZD和ZDH系列圆柱齿轮减速器 ZD and ZDH Cylindrical Gear Decelerators



外型及安装尺寸、装配型式

Outlook, assembling size and installing form

型号 Type	中心距 center space	中心高 center height	轮廓尺寸 axle size			B ₁	B ₂	L ₁	L ₂	L ₃	H ₁	地脚螺钉 lower margin screw					
			H	L	B							d	n	B ₃	L ₄	L ₅	L ₆
ZDH10	ZD10	100	0 130-0.5	240	335	140	150	48	245	35	95	16	4	110	-	195	
ZDH15	ZD15	150	0 200-0.5	355	450	210	220	70	340	35	110	20	M16	160	80	200	
ZDH20	ZD20	200	0 250-0.5	493	575	250	250	80	440	45	145	20		170	10 130	220	
ZDH25	ZD25	250	0 300-0.5	593	710	270	290	90	545	50	165	25	M20	210	160	295	
ZDH30	ZD30	300	0 350-0.5	683	835	300	320	100	650	64	195	30	M24	240	205	350	
ZDH35	ZD35	350	0 400-0.5	778	955	350	360	110	750	68	215	30		280	20	250	400
ZDH40	ZD40 ^{6M} 8M	400	0 450-0.5	878 820	1085 1050	390 410	400 410	120	850 940	67 170	240 225	32 35	M30	310 320	280 120	470 380	460
ZDH45	ZD45	450	0 500-0.5	973	1210	430	450	130	970	92	265	40		340	35	325	525
ZDH50	ZD50	500	0 550-0.5	1106	1320	470	500	140	1070	97	275	40	M36	390	40	355	600
ZDH60	ZD60	600	0 650-1.0	1301	1550	540	540	145	1265	97	310	45		430		440	700
ZDH70	ZD70	700	0 750-1.0	1496	1820	580	610	150	1490	128	370	52	M42	500		550	790
ZDH80	ZD80	800	0 835-1.0	1653	2041	620	650	150	1715	163	405	54	M48	545	55 650	860	

型 号 Type		高速轴 high-speed axle				S	低速轴 low-speed axle				T	T ₁	d ₁	D ₂	d ₇	d ₈	h ₂	重量 kg weight
		I	D	b	t		I ₁	D ₁	b ₁	t ₁								
ZDH10	ZD10	55	25	8	27.5	155	55	30	8	32.5	155	95	35	14	24			32
ZDH15	ZD15	55	30	8	32.5	210	70	40	12	42.8	225	135	45		35	M6	15	85
ZDH20	ZD20	70	40	12	42.5	255	85	55	16	58.5	270	160	60	25	40			155
ZDH25	ZD25	85	50	16	53.5	280	105	70	20	74.5	315	170	75					260
ZDH30	ZD30	105	60	18	63.9	315	115	85	24	90	340	185	95					375
ZDH35	ZD35	105	70	20	74.2	355	125	100	28	105.7	380	215	110					530
ZDH40	ZD40 ^{6M} 8M	125	80	24	85	400	140	110	32	116.5	415	255	120					735
		124					450				400							
ZDH45	ZD45	140	90	24	95	435	165	130	36	137.2	470	255	140	75	55	M8	20	950
ZDH50	ZD50	160	100	28	105.7	475	180	140	36	147.2	500	275	150					1345
ZDH60	ZD60	165	120	32	126.5	515	200	170	40	178.5	570	310	180					1945
ZDH70	ZD70	180	140	36	148	580	240	200	45	210	630	335	220					2700
ZDH80	ZD80	180	140	36	148	600	240	200	45	210	650	355	200					3500

ZD(H)减速器的传动比 Transmission ratio of ZD(H) reducer

传动比代号 No. of transmission ratio	1	2	3	4	5	6	7	8	9	10	11
I	2	2.24	2.5	2.8	3.15	3.55	4	4.5	5	5.6	6.3

承载能力表 Bearing capacity

型号type 工作类型 service type 电机 电 机 速比 speed ratio		ZD10		ZD15		ZD20		ZD25		ZD30		ZD35		ZD40		ZD45		ZD50		ZD60		ZD70	
		中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued	中型 middle sized	连续 contin- ued
2	1000	8.91	7.23	29.2	23.7	67.5	54.7	128	104	216	175	365	296	530	430	736	597	984	798	-	-	-	-
	1500	11.7	10.5	38.1	34.2	86.8	77.9	178	160	295	265	-	-	-	-	-	-	-	-	-	-	-	-
2.24	1000	8.07	6.53	26.5	21.5	61.3	49.6	117	94.6	197	160	306	248	485	393	675	546	904	731	-	-	-	-
	1500	10.7	9.43	34.6	30.7	79.2	70.1	163	144	271	240	415	368	-	-	-	-	-	-	-	-	-	-
2.5	1000	7.26	5.88	23.9	19.4	55.4	44.8	106	85.6	179	145	278	225	406	328	615	498	825	667	1370	1100	-	-
	1500	9.61	8.40	31.3	27.4	71.8	62.7	136	119	247	216	379	331	548	479	-	-	-	-	-	-	-	-
2.8	1000	6.47	5.23	21.4	17.3	49.5	40.1	94.7	76.4	160	130	249	202	365	295	555	448	745	602	1240	1000	-	-
	1500	8.58	7.39	28.0	24.1	64.4	55.5	122	105	223	192	343	295	497	428	-	-	-	-	-	-	-	-
3.15	1000	5.69	4.56	18.8	15.1	43.7	35.0	83.8	67.1	142	114	221	177	324	260	453	363	665	532	1100	886	1690	1360
	1500	7.56	6.45	24.8	21.1	57.0	48.6	108	92.3	182	155	306	261	444	379	615	525	-	-	-	-	-	-
3.55	1000	4.96	3.91	16.4	13.0	38.2	30.2	73.3	57.9	124	98.2	194	153	285	225	399	315	538	425	979	772	1500	1190
	1500	6.60	5.62	21.7	18.5	50.0	42.6	95.1	81.0	160	137	270	230	393	335	546	165	730	622	-	-	-	-
4	1000	4.29	3.33	14.2	11.1	33.2	25.8	63.7	49.5	108	84.2	169	132	249	193	349	271	471	366	860	668	1320	1030
	1500	5.72	4.86	18.8	16.0	43.5	37.0	82.9	70.6	140	119	217	185	345	294	480	409	643	548	-	-	-	-
4.5	1000	3.58	2.76	11.9	9.18	27.8	21.4	53.4	41.2	90.9	70.2	142	110	209	162	294	227	397	307	668	516	1120	867
	1500	4.78	4.08	15.8	13.4	36.5	31.2	69.7	59.5	118	101	183	157	268	229	407	348	547	467	906	773	-	-
5	1000	3.11	2.37	10.4	7.89	24.2	18.4	46.6	35.5	79.4	60.5	124	94.8	183	140	258	196	349	266	587	447	990	775
	1500	4.16	3.51	13.7	11.6	31.9	26.9	61.1	51.5	103	87.2	161	136	236	199	330	278	483	407	802	677	-	-
5.6	1000	2.51	1.92	8.37	6.38	19.6	14.9	37.8	28.8	64.4	49.1	101	77.1	149	114	210	160	284	217	479	366	744	657
	1500	3.36	2.84	11.1	9.39	25.9	21.8	49.6	41.9	84.2	71.0	131	111	192	162	269	227	333	307	660	557	1010	854
6.3	1000	2.13	1.60	7.09	5.33	16.6	12.5	32.1	24.1	54.8	41.1	86.0	64.6	127	95.4	179	134	243	182	410	308	638	497
	1500	2.85	2.37	9.44	7.85	22.0	18.3	42.2	35.1	71.8	59.7	112	93.2	165	137	231	192	312	259	568	472	874	726

本表仅列出在两种不同的输入转数及工作类型的情况下，减速器高速轴的许用功率，其它转数、类型、负荷性质可近似地参考此表，但要注意，当每一循环的工作时间 $t_{\text{工作}} > 20$ 分钟时，应按连续型选用，有尖峰载荷的，要选比连续型大2-3.5倍。

This table lists allowable power for decelerator high-speed shaft under 2 different numbers of input revolution as well as serives types. Other number of turns, type, and nature of load may refer to this list. However, if serives time of each circulation is $t_{\text{service}} > 20\text{min}$, selection should be made according to comtinuous type; If peak load is applicable, the value 2-3.5 times bigger than that of continuous type should be selected.

ZD80,ZDH80减速器承载能力表

Bearing capacity of ZD80,ZDH80 reducer

$n_1=500\text{r/min}$

中型 middle-sized	2	2.24	2.5	2.8	3.15	3.55	4	4.5	5	5.6	6.3
重型 heavy-duty sized	2219	1981	1775	1585	1409	1250	1110	965	853	699	604
特重型 special heavy-duty sizde	1655	1496	1332	1187	1057	938	823	686	596	484	410
连续型 continued sized	1628	1453	1302	1163	1034	913	789	664	574	471	397
连续型 continued sized	1625	1443	1290	1151	999	853	729	600	514	416	346

$n_1=750\text{r/min}$

中型 middle-sized	-	-	-	2197	1953	1728	1497	1248	1085	879	759
重型 heavy-duty sized	-	-	-	1736	1543	1347	1162	973	845	686	579
特重型 special heavy-duty sizde	-	-	-	1736	1543	1295	1119	939	815	669	566
连续型 continued sized	-	-	-	1711	1480	1269	1081	896	767	622	514

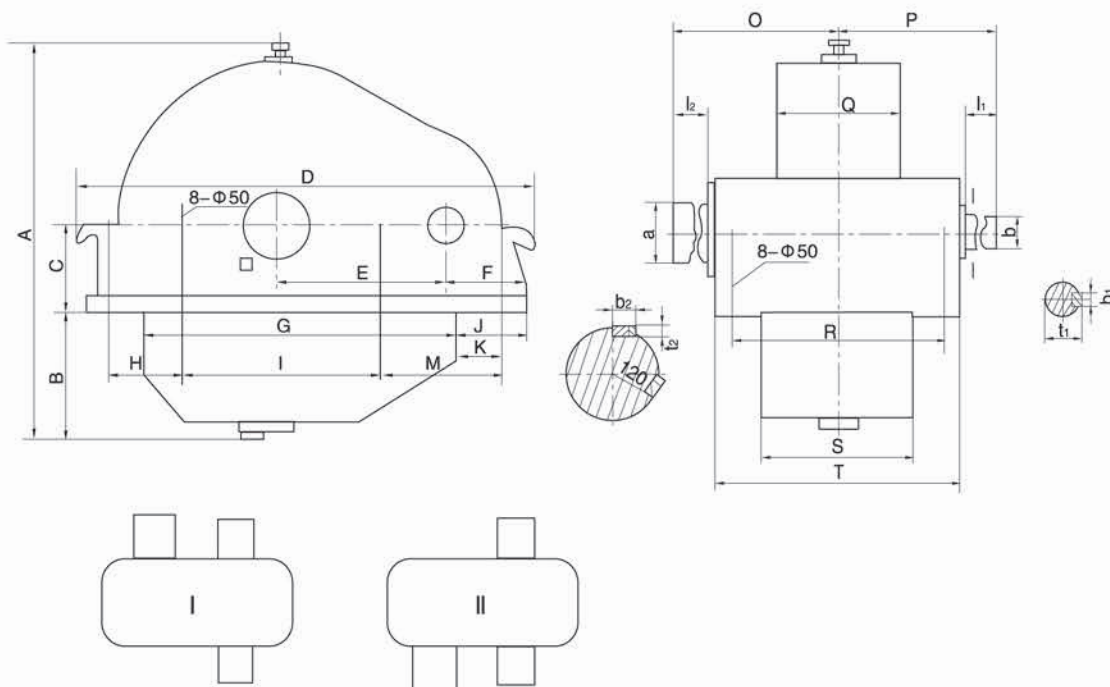
$n_1=1000\text{r/min}$

中型 middle-sized	-	-	-	-	-	-	1795	1535	1334	1076	913
重型 heavy-duty sized	-	-	-	-	-	-	1473	1244	1081	879	742
特重型 special heavy-duty sizde	-	-	-	-	-	-	1432	1201	1042	853	720
连续型 continued sized	-	-	-	-	-	-	1428	1184	1016	823	686

注：若用户需要，本系列减速器可选用铸钢箱体

Note:such series of reducer can adopt cast steel casing if necessary

ZD80、ZD100人字齿圆柱齿轮减速器 ZD80 ZD100 Herringbone Cylindrical Gear Decelerator



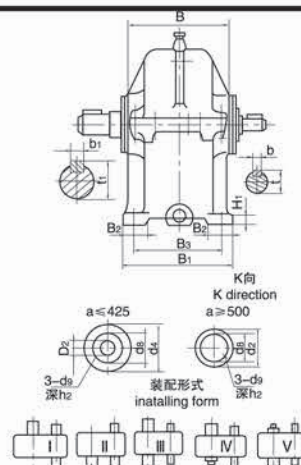
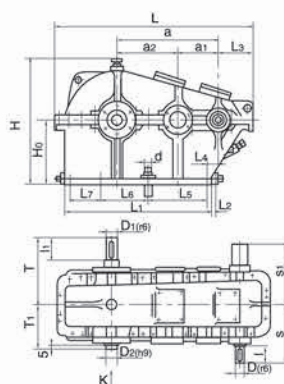
一、ZD80、ZD100的外形尺寸及装配型式 Outer size and installing form of ZD80,ZD100 decelerator

数值 Valve 型号 Type	代号 No	A	B	C	D	E	F	G	H	I	J	K	M	O	P	Q	R	S	T	a r6	b r6	l1	b1	t1	l2	b2	t3
	ZD80	1853	582.5	400	2210	800	375	1570	300	950	310	280	610	905	815	590	1030	720	1200	220	120	160	32	129	240	66	22
	ZD100	2540	790	500	2790	1000	480	1980	450	1150	480	350	780	1080	940	730	1220	880	1410	280	150	170	40	139	280	84	28

二、传动比 Transmission ratio

代号 No.	传动比 Transmission ratio		
	公称 Nominal	实际 Actual	
		ZD80	ZD100
1	4.5	4.516	4.516
2	5	4.891	4.897
3	5.6	5.577	5.577
4	6.3	6.435	6.435
5	7.1	7.143	7.143
6	6.3	6.297	6.308

ZL和ZLH系列圆柱齿轮减速器 ZL and ZLH Cylindrical Gear Decelerators



型 号 Type		中心距 center space			中心高 center height	轮廓尺寸 axle size			B1	B2	L1	L2	L3	H1	地脚螺钉 lower margin screw							
		a	a1	a2	H0	H	L	B							d	n	B3	L4	L5	L6	L7	
ZLH25	ZL25	250	100	150	200 ⁰ _{-0.5}	398	560	256	256	70	435	-35	120	20	M20	6	210	-5	175	205	-	
35	35	350	150	200	250 ⁰ _{-0.5}	493	720	316	316	80	585	-40	135	20			260	0	255	255	-	
42.5	42.5	425	175	250	300 ⁰ _{-0.5}	588	860	346	346	80	705	-39	149	25			280	10	275	335	-	
50	50	500	200	300	350 ⁰ _{-0.5}	688	1035	400	400	90	850	-58	185	30	M24	8	330	30	290	275	150	
60	60	600	250	350	400 ⁰ _{-0.5}	821	1185	460	460	100	945	-8	190	35			390	30	370	310	180	
65	65	650	250	400	450 ⁰ _{-0.5}	916	1300	500	500	110	1025	8	205	38			420	55	395	325	200	
75	75	750	300	450	500 ⁰ _{-0.5}	1016	1460	570	570	120	1200	-18	214	40	M30		480	25	485	370	240	
85	85	850	350	500	550 ⁰ _{-0.5}	1116	1655	620	620	130	1320	12	251	45			M36	530	65	505	445	250
100	100	1000	400	600	650 ⁰ _{-0.5}	1306	1910	710	710	145	1550	22	265	50				610	75	595	510	320
115	115	1150	450	700	750 ⁰ _{-0.5}	1496	2190	785	785	145	1770	42	295	55	M36			700	105	655	595	380
130	130	1300	500	800	850 ⁰ _{-0.5}	1691	2460	845	845	150	2015	42	317	60			M42	740	105	740	670	450

型 号 Type	高 速 轴 high-speed axle				S	S1	低 速 轴 low-speed axle				T	装配型式Ⅳ-V installing form						最大重量 (kg) maximum weight
	l	D	b	t			l1	D1	b1	t1		T1	D2	d4	d3	d9	h2	
ZLH25 ZL25	55	25	8	28	235	245	70	40	12	43	250	160	25	45	35	M6	15	135
35 35	55	30	8	33	265	275	85	55	16	59	305	190		60	40			230
42.5 42.5	55	35	10	38	280	290	105	70	20	74.5	355	210		75				305
50 50	70	45	14	48.5	325	340	115	85	24	90.0	390	235	75	95	55	M8	20	490
60 60	85	50	16	54	375	386	140	100	28	106	450	270		110				725
65 65	85	50	16	54	395	406	140	110	32	117	470	290		120				980
75 75	105	60	18	64	450	463	165	130	36	138	540	325		140				1390
85 85	105	70	20	74.5	490	500	180	140	36	148	580	350		150				1910
100 100	125	80	24	85	560	567	200	170	40	179	655	395		180				2730
115 115	140	90	24	95	610	620	240	200	45	210	735	435		220				4000
130 130	160	100	28	106	660	670	280	220	50	231.0	805	465		240				5430

带负号的尺寸在高速轴轴心线的右侧。不带负号的尺寸位置与图示位置相同。

The negative size lies in the right part of the center line of high-speed axles. The positions of the general sizes are as per the graphs.

传动比代号 NO of transmission ratio	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
总传动比 i total transmission ratio	7.1	8	9	10	11.2	12.5	14	16	18	20	22.4	25	28	31.5	35.5	40	45

ZL(ZLH)减速器承载能力表1

Table 1 of ZL(ZLH) Decelerator carrying capacity

电机 转速 速比 speed ratio		型号 size 工作类型 service type motor rotate speed	ZL25	ZL35	ZL42.5	ZL50	ZL60	ZL65	ZL75	ZL85	ZL100	ZL115	ZL130
		连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued	连续 continued
7.1	1000	6.24	14.6	28.3	48.5	76.3	93.9	158	216	367	538	719	
	1500	9.22	21.6	41.5	70.8	111	144	230					
8	1000	5.31	12.5	24.2	41.4	65.2	90.9	136	185	315	492	719	
	1500	7.86	18.4	35.5	60.5	94.9	140	197					
9	1000	4.75	11.2	21.7	37.1	58.5	85.3	123	167	284	445	655	
	1500	7.04	16.5	31.9	54.5	85.5	126	178	241				
10	1000	4.27	10	19.5	33.4	52.7	77.2	111	151	257	403	594	
	1500	6.34	14.9	28.7	49.2	77.3	107	161	291	371			
11.2	1000	3.82	9	17.5	30	47.3	69.1	99.4	136	231	363	536	
	1500	5.68	13.3	25.8	44.2	69.5	94.7	145	197	335			
12.5	1000	3.4	8.02	15.6	26.8	42.3	61	88.9	121	207	326	481	
	1500	5.06	11.9	23.1	39.5	62.2	83.3	130	177	301	471		
14	1000	2.88	6.79	13.2	22.7	35.9	53.3	75.5	103	176	277	410	
	1500	4.29	10.1	19.6	33.5	52.9	78.3	111	151	257	402		
16	1000	2.56	6.04	11.7	20.2	31.9	47.5	67.3	91.9	157	248	367	
	1500	3.81	8.98	17.4	29.9	47.2	70	99	135	230	361	532	
18	1000	2.28	5.37	10.5	18	28.5	42.3	60	82	141	221	328	
	1500	3.39	7.99	15.5	26.7	42.1	62.5	88.4	121	206	324	478	
20	1000	2.03	4.78	9.31	16	25.4	37.7	53.5	73.2	126	198	288	
	1500	3.02	7.12	13.8	23	37.6	55.8	79.1	108	185	290	420	
22.4	1000	1.73	4.1	7.98	13.7	21.8	32.4	45.9	62.8	108	170	252	
	1500	2.59	6.11	11.9	20.4	32.3	47.9	67.9	92.7	159	250	369	
25	1000	1.56	3.69	7.19	12.4	19.6	29.2	41.5	56.7	97.4	154	228	
	1500	2.33	5.51	10.7	18.4	29.1	43.3	61.4	83.9	144	226	335	
28	1000	1.4	3.3	6.43	11.1	17.6	26.1	37.1	50.8	87.3	138	205	
	1500	2.09	4.93	9.59	16.5	26.1	38.8	55.1	75.2	129	203	294	
31.5	1000	1.24	2.94	5.73	9.87	15.6	23.1	33.1	45.3	77.9	123	175	
	1500	1.86	4.39	8.54	14.7	23.3	33.7	49.1	67.2	115	182	249	
35.5	1000	1.02	2.42	4.72	8.15	12.9	19.2	27.3	37.4	64.3	102	151	
	1500	1.53	3.62	7.05	12.1	19.2	28.6	40.6	55.5	95.3	150	223	
40	1000	0.91	2.15	4.2	7.24	11.5	17.1	24.3	33.3	57.3	90.6	135	
	1500	1.36	3.22	6.27	10.8	17.1	25.5	36.1	49.4	85	134	199	
45	1000	0.76	1.79	3.49	6.03	9.55	14.2	20.2	27.2	47.7	75.5	112	
	1500	1.13	2.68	5.22	9	14.2	21.2	30.1	41.2	70.9	112	166	

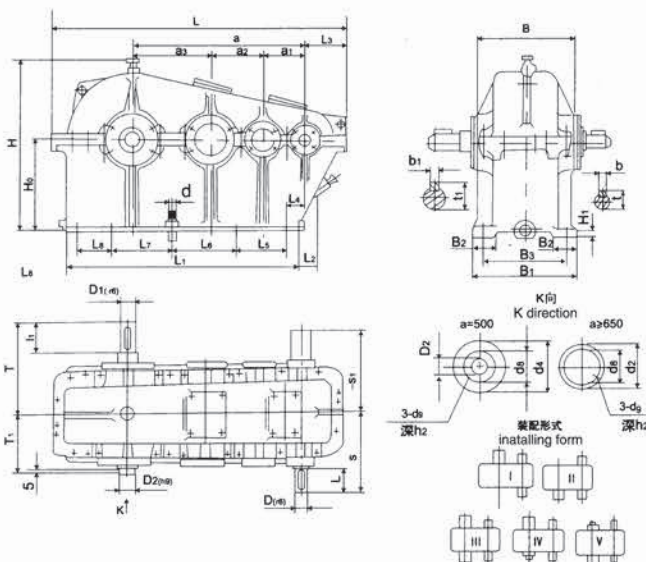
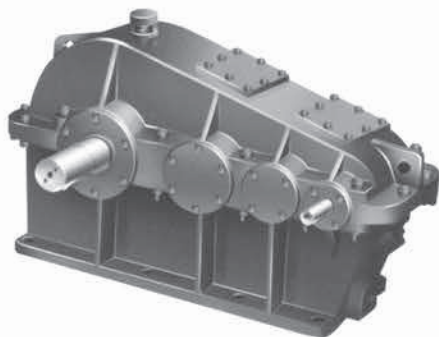
ZL(ZLH)减速器承载能力表2 Table 2 of ZL(ZLH) Decelerator carrying capacity

速比 speed ratio	电机转速 motor rotate speed	型号 size	ZL25	ZL35	ZL42.5	ZL50	ZL60	ZL65	ZL75	ZL85	ZL100	ZL115	ZL130
		工作类型											
		service type											
		中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized	中型 middle sized
7.1	1000	7.92	21.4	40.7	60.0	111	114	192	316	471	654	875	
	1500	10.4	28.5	52.7	77.2	146	158	263					
8	1000	7.92	18.8	36.5	60.0	98.4	114	192	280	471	654	875	
	1500	10.4	24.7	47.5	77.2	127	158	263					
9	1000	7.17	17.7	34.3	54.5	92.7	104	175	264	431	600	830	
	1500	9.47	22.8	44.0	70.4	118	145	241	333				
10	1000	6.46	16.7	32.3	49.3	87.5	94.0	159	547	361	247	733	
	1500	8.54	21.1	40.7	63.8	110	121	220	310	487			
11.2	1000	5.75	15.7	29.8	44.0	82.4	84.2	142	222	324	493	662	
	1500	7.62	19.6	37.8	57.2	102	108	198	290	441			
12.5	1000	5.06	14.7	26.3	38.9	74.4	74.4	126	197	228	403	591	
	1500	6.72	18.3	34.4	50.7	95.9	96.2	162	272	395	547		
14	1000	5.06	12.9	25.0	38.9	68.0	74.4	126	195	228	403	591	
	1500	6.72	16.1	31.2	50.7	89.4	96.2	162	241	395	547		
16	1000	4.41	11.8	22.9	34.0	62.3	65.2	111	173	253	355	479	
	1500	5.86	15.1	29.3	44.4	79.2	84.5	142	227	349	485	649	
18	1000	3.8	10.5	19.9	29.5	55.5	56.6	96.3	150	221	310	419	
	1500	5.08	14.1	26.2	38.7	73.7	73.7	124	193	307	427	572	
20	1000	3.28	9.34	17.2	25.4	48.9	48.9	83.3	130	192	269	364	
	1500	4.38	13.2	22.7	33.5	63.9	63.9	108	168	246	473	501	
22.4	1000	3.28	8.00	15.6	25.4	42.5	48.9	83.3	123	192	269	364	
	1500	4.38	11.7	22.7	33.5	62.0	63.9	108	168	246	373	501	
25	1000	2.85	7.21	14.0	22.2	38.3	42.7	72.8	111	168	236	320	
	1500	3.81	10.8	19.8	29.2	56.0	56.0	94.8	148	216	302	443	
28	1000	2.38	6.46	12.5	18.5	34.3	35.7	60.9	95.6	141	198	269	
	1500	3.18	9.62	16.1	24.5	46.9	46.9	79.6	124	182	255	344	
31.5	1000	2.01	5.37	10.6	15.7	30.3	30.3	51.8	81.3	120	169	229	
	1500	2.69	8.56	14.1	20.8	40.0	40.4	67.9	106	156	218	295	
35.5	1000	1.95	4.70	9.16	17.5	25.0	30.3	51.8	72.5	120	169	229	
	1500	2.69	7.02	13.7	20.8	37.3	40.4	67.9	106	156	218	295	
40	1000	1.69	4.17	8.13	13.2	22.2	25.6	43.7	64.5	101	143	194	
	1500	2.26	6.24	11.9	17.6	33.1	33.8	57.5	89.9	132	186	251	
45	1000	1.47	3.47	6.77	11.7	18.5	25.6	39.2	53.7	92.5	143	194	
	1500	2.20	5.1	10.1	17.4	27.6	33.8	57.5	79.9	132	186	251	

表1、2仅列出两种不同的输入转速及工作类型情况下高速轴的许用功率，其他情况可近似地参考此表，但当每一工作循环时间 $t_2 > 20$ 分钟时，应按表1选用，有尖峰载荷时，要选比连续型大2~3.5倍。

Table 1 and 2 list allowed power for high-speed shaft under 2 different numbers of input revolution as well as service types. Other situations may refer to this list. However, if each service circulation time is $t_2 > 20$ min, selection should be made according to Taber 1; if peak load is applicable, the value 2~3.5 times bigger than that of continuous type should be selected.

ZS和ZSH系列圆柱齿轮减速器 ZD and ZSH Cylindrical Gear Decelerators



型号 Type	中心距 center space				中心高 center height	轮廓尺寸 axle size				B ₁	B ₂	L ₁	L ₂	L ₃	H ₁	地脚螺钉 lower margin screw							
	a	a ₁	a ₂	a ₃		H ₀	H	L	B							d	n	B ₃	L ₄	L ₅	L ₆	L ₇	L ₈
ZSH50	ZS50	500	100	150	250	300	588	910	346	346	90	760	-19	124	25	M20	8	280	15	150	240	300	-
65	65	650	150	200	300	350	688	1155	400	400	100	955	-13	155	30	M24	8	330	25	220	260	400	-
75	75	750	150	250	350	400	821	1305	460	460	105	1110	-23	160	35	M30	10	390	35	220	320	330	130
82.5	82.5	825	175	250	400	450	916	1450	500	500	110	1230	-22	180	38	M36	10	420	30	230	320	380	195
95	95	950	200	300	450	500	1016	1625	570	570	120	1360	21	180	40	M42	10	480	70	280	350	380	250
110	110	1100	250	350	500	550	1116	1865	620	620	130	1582	0	211	45	M42	10	530	55	345	435	430	260
125	125	1250	250	400	600	650	1306	2115	710	710	145	1745	77	218	50	M42	10	610	130	300	510	490	330
145	145	1450	300	450	700	750	1496	2440	785	785	145	2040	72	245	55	M42	10	700	135	365	585	570	390
165	165	1650	350	500	800	850	1691	2760	845	845	160	2305	102	267	60	M42	10	740	165	415	640	650	460

型号 Type		高速轴 high-speed axle				S	S ₁	低 速 轴 low-speed axle				T	装 配 型 式Ⅳ-V installing form						最大重量 (kg) maximum weight
		I	D	b	t			I ₁	D ₁	b ₁	t ₁		T ₁	d ₄	D ₂	d ₈	d ₉	h ₂	
ZSH50	ZS50	55	25	8	28	280	290	105	70	20	74.5	355	210	75	25	40	M6	15	325
65	65	55	30	8	33	305	317	115	85	24	90	390	235	95					580
75	75	55	30	8	33	335	347	140	100	28	106	450	270	110					825
82.5	82.5	55	35	10	38	355	367	140	110	32	117	470	290	120					1105
95	95	70	40	12	43	415	425	165	130	36	138	540	325	140					1445
110	110	85	50	16	54	455	466	180	140	36	148	580	350	150					2100
125	125	85	50	16	54	500	511	200	170	40	179	655	395	180					2911
145	145	105	60	18	65	560	571	240	200	45	210	735	435	220					4020
165	165	105	70	20	74.5	605	613	280	220	50	231.0	805	465	240				5720	

带负号的尺寸在高速轴轴心线的右侧。不带负号的尺寸位置与图示位置相同。

The negative size lies in the right part of the center line of high-speed axles. The positions of the general sizes are as per the graphs.

ZS(H)型减速器传动比 Transmission ratio of ZS(H) type decelerator

传动比代号 No of transmission ratio	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
总传动比 total transmission ratio	50	56	63	71	80	90	100	112	125	140	160	180	200	224	250	280

ZS(ZSH)减速器承载能力表
Table of ZS(ZSH) Decelerator carrying capacity

尺寸 size 电机转速 motor rotate speed 工作类型 service type 速比 speed ratio		50	56	63	71	80	90	100	112	125	140	160	180	200	224	250	280
		n1=1000(转/分) turns/min															
ZS50	中型 middle type	6.46	5.75	5.06	5.06	4.41	3.81	3.28	2.85	2.65	2.37	2.12	1.89	1.67	1.39	1.24	1.10
	连续型 continuous type	3.70	3.30	2.96	2.65	2.32	2.06	1.86	1.66	1.37	1.23	1.09	0.973	0.864	0.718	0.637	0.567
ZS65	中型 middle type	12.5	11.1	9.98	8.92	7.81	6.95	6.25	5.59	4.58	4.10	3.66	3.26	2.89	2.40	2.13	1.90
	连续型 continuous type	6.38	5.70	5.11	4.57	4.00	3.56	3.20	2.86	2.36	2.12	1.89	1.68	1.49	1.24	1.10	0.979
ZS75	中型 middle type	19.7	17.6	15.8	14.1	12.4	11.0	9.92	8.86	7.26	6.51	5.81	5.17	4.59	3.82	3.39	3.01
	连续型 continuous type	10.1	9.04	8.11	7.25	6.35	5.65	5.09	4.54	3.75	3.36	3.00	2.67	2.37	1.97	1.75	1.55
ZS82.5	中型 middle type	29.4	26.3	23.6	21.1	18.5	16.4	14.8	13.2	10.8	9.71	8.67	7.71	6.85	5.70	5.06	4.49
	连续型 continuous type	15.1	13.5	12.1	10.8	9.47	8.42	7.58	6.78	5.59	5.01	4.47	3.98	3.53	2.94	2.61	2.32
ZS95	中型 middle type	41.8	37.4	33.6	30.0	26.3	23.4	21.1	18.8	15.4	13.8	12.3	11.0	9.75	8.11	7.2	6.40
	连续型 continuous type	21.4	19.2	17.2	15.4	13.5	12.0	10.8	9.64	7.95	7.13	6.37	5.66	5.03	4.18	3.71	3.30
ZS110	中型 middle type	57.3	51.3	46	41.1	36	32.1	28.9	25.8	21.1	18.9	16.9	15.1	13.4	11.1	9.87	8.77
	连续型 continuous type	29.4	26.3	23.6	21.1	18.5	16.4	14.8	13.2	10.9	9.78	8.73	7.77	6.90	5.73	5.09	4.53
ZS125	中型 middle type	94	84.2	74.4	70.9	62.1	55.3	48.9	42.7	36.5	32.7	29.2	26.0	23.1	19.2	17.0	15.2
	连续型 continuous type	50.6	45.3	40.6	36.3	31.8	28.3	25.5	22.8	18.8	16.9	15.1	13.4	11.9	9.9	8.79	7.82
ZS145	中型 middle type	156	140	126	112	98.5	87.7	79	70.6	57.8	51.9	46.4	41.2	36.6	30.5	27.0	24.1
	连续型 continuous type	80.1	71.7	64.4	57.6	50.5	44.9	40.5	36.2	29.8	26.8	23.9	21.3	18.9	15.7	14.0	12.4
ZS165	中型 middle type	233	208	187	167	147	131	118	105	86.2	77.4	69.1	61.5	54.6	45.4	40.3	35.9
	连续型 continuous type	119	107	95.8	85.7	75.2	66.9	60.3	53.9	44.5	39.9	35.7	31.7	28.2	23.4	20.8	18.5

尺寸 size		50	56	63	71	80	90	100	112	125	140	160	180	200	224	250	280
速比 speed ratio	电机转速 motor rotate speed	n1=1500(转/分) turns/min															
	工作类型 service type																
ZS50	中型 middle type	8.54	7.62	6.72	6.72	5.86	5.08	4.38	3.81	3.81	3.56	3.18	2.69	2.51	2.09	1.85	1.65
	连续型 continuous type	5.53	4.94	4.43	3.96	3.47	3.09	2.78	2.48	2.05	1.84	1.64	1.46	1.29	1.08	0.955	0.849
ZS65	中型 middle type	18.6	16.6	14.9	13.3	11.7	10.4	9.36	8.36	6.85	6.14	5.49	4.88	4.33	3.60	3.20	2.84
	连续型 continuous type	9.53	8.52	7.64	6.83	5.99	5.32	4.80	4.29	3.53	3.17	2.83	2.52	2.23	1.86	1.65	1.47
ZS75	中型 middle type	27.8	24.9	22.0	21.1	18.5	16.5	14.4	12.6	10.9	9.75	8.71	7.74	6.87	5.72	5.08	4.51
	连续型 continuous type	15.1	13.5	12.1	10.8	9.49	8.45	7.61	6.80	5.61	5.03	4.49	4.00	3.55	2.95	2.62	2.33
ZS82.5	中型 middle type	40.7	37.8	34.4	31.2	27.6	24.6	22.1	19.8	16.2	14.5	13.0	11.6	10.3	8.53	7.57	6.73
	连续型 continuous type	22.5	20.1	18.1	16.1	14.1	12.6	11.3	10.1	8.36	7.50	6.70	5.96	5.29	4.40	3.91	3.47
ZS95	中型 middle type	62.3	55.8	50.1	44.8	39.3	34.9	31.5	28.1	23.1	20.7	18.5	16.4	14.6	12.1	10.8	9.59
	连续型 continuous type	31.9	28.6	25.7	22.9	20.1	17.9	16.1	14.4	11.9	10.7	9.53	8.48	7.53	6.26	5.56	4.95
ZS110	中型 middle type	85.3	76.4	68.6	61.3	53.8	47.9	43.1	38.6	31.6	28.3	25.3	22.5	20.0	16.6	14.8	13.1
	连续型 continuous type	43.7	39.1	35.1	31.4	27.6	24.5	22.1	19.8	16.3	14.6	13.1	11.6	10.3	8.59	7.63	6.78
ZS125	中型 middle type	121	108	96.2	96.2	84.5	73.7	63.9	56.0	54.5	48.9	43.7	38.9	34.5	28.7	25.5	22.7
	连续型 continuous type	75.2	67.3	60.5	54.1	47.6	42.3	38.1	34.1	28.1	25.2	22.6	20.1	17.8	14.8	13.2	11.7
ZS145	中型 middle type	220	198	162	162	142	124	108	94.8	86.4	77.5	69.3	61.7	54.8	45.6	40.5	36.0
	连续型 continuous type	119	107	95.7	85.7	75.2	67.0	60.4	54.0	44.6	40.0	35.8	31.8	28.3	23.5	20.9	18.6
ZS165	中型 middle type	310	290	272	241	218	193	168	140	129	116	103	91.9	81.7	68.0	60.4	53.7
	连续型 continuous type	177	158	142	127	122	99.7	90.0	80.5	66.4	59.6	53.3	47.4	42.1	35.1	31.1	27.7

ZSC(L)型立式圆柱齿轮减速器



注: 主动轴之轴端只有ZSC-750是锥形其余均为圆柱形

Note: Only the driving shaft edge of ZSC-750 type decelerator is taper and others are cylinder

型号 Type	中心距 center space				中心高 center height	轮廓尺寸 axle size			轴端尺寸 axle end size										安装尺寸 sembling size						重量 weight (kg)								
	a	a ₁	a ₂	a ₃		H ₀	L	B	H	高速轴				high-speed axle			低速轴			low-speed axle			K ₁	K ₂		K ₃	K ₄	K ₅	孔径 hole				
										d ₁	L ₁	B ₁	b ₁	t ₁	D	L ₂	B ₂	b ₂	t ₂	L ₁	L ₂	L ₃							L ₄	K	h	d	n
ZSC-350	350	87	123	140	130	600	180	282	22	50	145	6	24.5	45	70	182	14	48.2	110	290	152	98	195	25	77.5	42	220	50	21	4	76		
ZSC-400	400	90	140	170	150	670	210	330	30	55	170	8	33	65	85	205	18	69	100	340	160	90	230	25	95	25	280	60	21	4	170		
ZSC-600	600	150	200	250	235	980	312	481	35	55	220	10	38	80	115	290	24	85	160	410	250	130	340	30	140	30	120	230	85	21	6	297	
									50																								
ZSC-750	750	200	250	300	335	1220	374	653	锥度 taper 1:10	110	342	16	(28)	95	145	350	28	101	236	580	336	134	400	35	165	35	120	380	85	25	6	452	

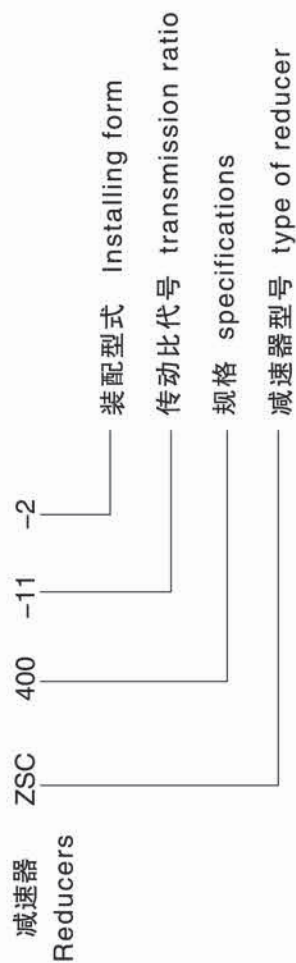
传动比代号及参数

传动比代号 No of transmission ratio	I	II	III	IV	V	VI	VII	VIII	IX
ZSC350	35.1	17.2							
ZSC400	22.4	16.4	37.33	49.86		27			
ZSC600	77.5	59	46.7	37.9	27.3	31.2	21.15	17.16	14.19
ZSC750	166.86	133.87	54.75	34.4	38.97				

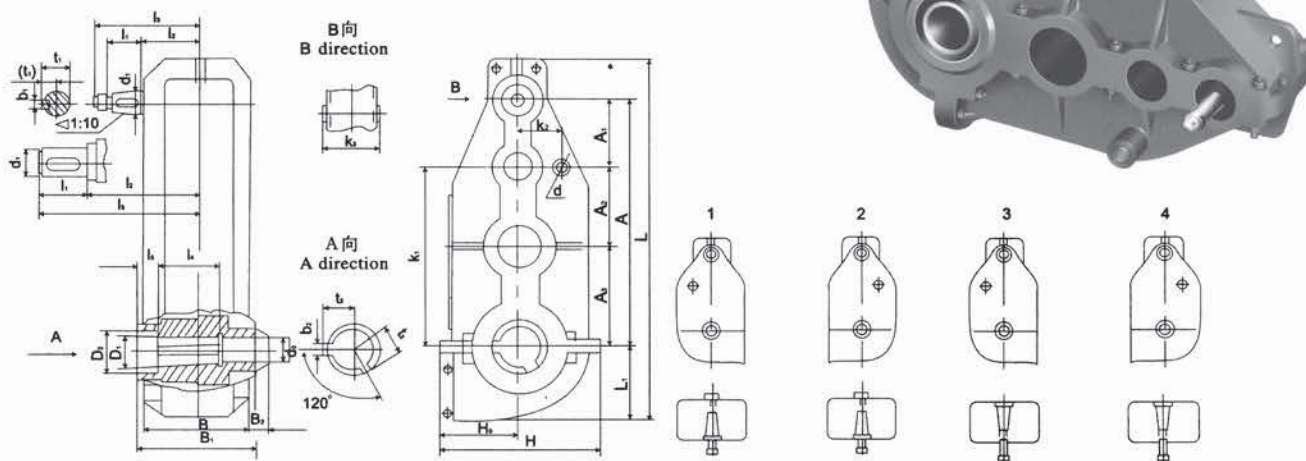
ZSC 立式圆柱齿轮减速器承载能力表 Table of ZSC vertical type cylindrical gear decelerator carrying capacity

型号type		ZSC 350					ZSC 400					ZSC 600					ZSC 750						
电机转速 motor rotate speed	工作 级别 operation level	传动代号 ratio code		I	II	III	IV	V	VI	I	II	III	IV	V	VI	VII	VIII	IX	I	II	III	IV	V
		I	II																				
600	M1-M3	25.1	17.2	22.4	16.4	37.33	49.86	32.4	27	77.5	59	46.7	37.9	27.3	31.2	21.15	17.16	14.9	166.86	133.87	54.75	34.4	38.97
	M4-M5	1.2	2.5	3.5	5.0	2.1	1.5	2.31	2.73	4.1	5.4	6.9	8.5	12.0	9.78	14.4	17	21.2	2.6	3.3	8.4	10.0	10.0
	M6	1.0	2.2	1.9	2.0	1.4	1.2	1.54	1.82	4.1	5.4	6.9	8.5	12.0	9.78	14.4	17	21.2	2.6	3.3	8.4	10.0	10.0
750	M1-M3	0.6	1.1	1.3	1.4	0.9	0.8	0.99	1.17	2.2	2.8	3.2	3.6	4.7	4.14	6.12	7.2	9	2.0	2.5	5.3	7.5	6.6
	M4-M5	1.5	3.1	4.5	6.2	2.8	1.9	3.08	3.64	5.2	6.8	8.7	10.5	15.0	12.1	17.9	21	26.3	3.3	4.1	10.4	12.5	12.5
	M6	1.3	2.2	2.1	2.3	1.4	1.2	1.54	1.82	5.2	6.8	8.2	10.5	13.0	12.1	17.9	21	26.3	3.3	4.1	10.4	12.5	12.5
1000	M1-M3	0.7	1.2	1.4	1.7	0.9	0.8	0.99	1.17	2.3	2.8	3.2	4.1	5.2	4.72	6.97	8.2	10.2	2.4	3.0	5.5	9.5	7.0
	M4-M5	2.1	4.2	6.0	8.4	3.8	2.5	4.18	4.93	7.0	9.2	11.5	14.4	20.0	16.6	24.5	28.8	36	4.4	5.6	14.0	16.8	16.8
	M6	1.9	3.0	2.8	3.1	1.8	1.6	1.98	2.34	7.0	9.2	11.5	14.0	18.0	16.1	23.8	28	35	4.4	5.6	14.0	16.8	16.8
1250	M1-M3	0.9	1.5	1.9	2.1	1.2	1.0	1.32	1.56	3.3	3.8	4.6	5.4	7.0	6.21	9.17	10.8	13.5	3.2	4.0	7.6	10.0	9.5
	M4-M5	2.6	5.2	7.5	10.0	4.8	3.1	5.28	6.23	8.7	11.5	14.5	18.0	25.0	20.7	30.6	36	45	5.6	7.0	17.5	21.0	21.0
	M6	2.2	3.5	3.3	3.7	2.4	1.8	2.64	3.12	8.7	11.5	14.0	16.0	21.0	18.4	27.2	32	40	5.6	7.0	17.5	21.0	21.0
1500	M1-M3	1.1	1.7	2.2	2.6	1.4	1.7	1.54	1.82	3.7	4.6	5.4	6.5	8.3	7.48	11	13	16.2	4.0	4.7	8.7	12.2	11.3
	M4-M5	2.0	6.2	9.0	12.4	5.6	3.8	6.16	7.28	10.4	13.6	17.4	21.0	30.0	25.1	35.7	42	52.5	6.6	8.2	20.8	25.0	25.0
	M6	2.6	4.4	4.2	4.6	2.8	2.4	3.08	3.64	10.4	13.6	16.2	21.0	26.0	25.1	35.7	42	52.5	6.6	8.2	20.8	25.0	25.0
		1.4	2.4	2.8	3.4	1.8	1.6	1.98	2.34	4.6	5.6	6.4	8.2	10.4	9.42	13.9	16.4	20.5	4.8	6.0	11.0	15.0	14.0

订货时选用代号示例图
Example of Selecting model



ZSC(A)型立式套装圆柱齿轮减速器 ZSC(A) Vertical suit-mounted Cylindrical Gear Decelerators



减速器型号 Type of decelerator	中心距 center space				主动轴 driving shaft						被动轴 passive axle						
	A	A ₁	A ₂	A ₃	d ₁	b ₁	t ₁	l ₁	l ₂	l ₃	D ₁	D ₂	L ₄	L ₅	B ₁	B ₂	d ₀
ZSC-320	320	84	106	130	直22	6	24.5	55	105	-	44.5	53	85	50	200	40	40
ZSC-400	400	105	130	165	直30	8	33	55	115	-	64.5	75	105	60	230	50	50
ZSC-500	500	100	150	250	锥35	10	(19.5)	60	152.5	232.5	79.5	95	130	65	303	72	66
ZSC-600	600	150	200	250	锥40	12	(21.5)	85	160	265	89.5	98	130	140	330	80	105
ZSC-650	650	150	200	300	锥40	12	(21.5)	85	185	295	99.5	112	165	65	380	72	85
ZSC-800	800	200	250	350	锥50	16	(28)	85	265	375	119.5	136	165	95	470	77	85
减速器型号 Type of decelerator	d	K ₁	K ₂	K ₃	L	H ₀		H	L ₁	t ₂	t ₃	b ₂	B	P ₂	质量 weight (kg)		
ZSC-320	25	240	90	120	525	150		300	120	24.7	-	14	175	52.5	63		
ZSC-400	25	350	110	130	650	182.5		366	155	35.6	-	18	210	60	114		
ZSC-500	28	400	140	205	822	255		511	225	44.2	-	24	285	81	253		
ZSC-600	28	420	180	208	955	268		530	235	46.7	-	24	312	-	273		
ZSC-650	32	470	200	270	1060	307(325)		614(632*)	277	54.2	54.2	28	360	82	435		
ZSC-800	40	600	285	305	1340	400(430)		800(830*)	340	65.2	65.2	32	450	80	866		

注：1、ZSC-320和ZSC-400减速器的主动轴为圆柱形，其余为圆锥形。

2、ZSC-320、ZSC600，ZSC650和ZSC-800减速器装配型式仅有1.2种。

3、表中星号数据为油管路的尺寸

Note: 1. The driving shafts of ZSC-320, ZSC-400 decelerator are cylinder, while other are taper

2. The installing forms of ZSC-320, ZSC-600, ZSC-800 decelerators are only two types 1 and 2.

3. The values with "*" are the sizes to oil tubes.

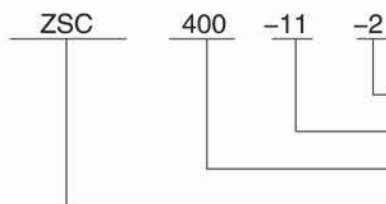
传动比代号及参数 Symbol of transmission ratio and relevant parameters

传动比代号 No. of transmission ratio	I	II	III	IV	V	VI
ZSC320	21.6					
ZSC400	12.45	24.9	45.8	32.8	9.58	
ZSC500	16.18	24.08	33.1	44.5		
ZSC600	77.5	59	46.7	37.9	27.3	21.15
ZSC650	96.5	81.9	62.4	51.7	37.6	
ZSC800	31.6	37.4	48.9	62.5		

订货时选用代号示图

Example of selecting model

减速器
Reducers



装配型式 Installing form

传动比代号 transmission ratio

总中心距 Specifications

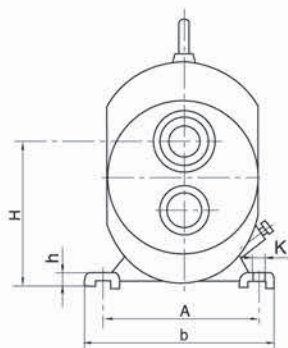
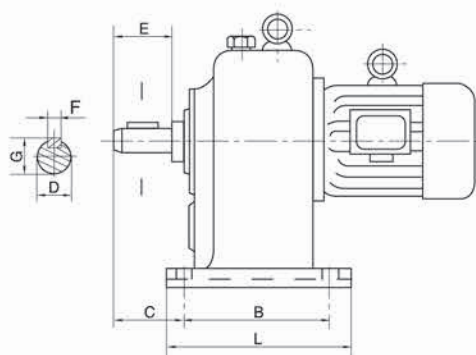
减速器型号 Type of reducer

高速轴容许功率P(kW)

Allowed power for high-speed shaft P(kW)

速比 speed ratio	电机 motor speed	尺寸 size	ZSC-320	ZSC-400					ZSC-500				ZSC-600						ZSC-650						ZSC-800			
			I	I	II	III	IV	V	I	II	III	IV	I	II	III	IV	V	VI	I	II	III	IV	V	VI	I	II	III	IV
		工作类型 service type	21.6	12.45	24.9	45.8	32.8	9.58	16.18	24.08	33.1	44.5	77.5	59	46.7	37.9	27.3	21.15	96.5	81.9	62.4	51.7	37.6	24.03	31.6	37.4	48.9	62.5
600		轻级 Light Duty	2.02	4.1	3.0	2.16	2.45	9.27	6.02	5.56	5.4	4.3	4.1	5.4	6.9	8.5	12.0	15	7.1	8.1	8.8	9.7	11.4		18.5	15.7	12	9.2
		中级 Middle Duty	1.76	3.65	2.61	1.88	2.13	4.92	5.24	4.9	4.68	3.72	4.1	5.4	6.9	8.5	12.0	14	6.19	7	7.6	8.4	9.85	14.4	16.1	13.6	10.4	8
		重级 Heavy Duty	1.3	2.9	2.1	1.62	1.65	3.01	4.45	4.16	4.0	3.16	2.2	2.8	3.2	3.6	4.7	6	5.26	5.95	6.5	7.15	8.5		13.7	11.5	8.8	6.8
750		轻级 Light Duty	2.53	5.15	3.76	2.7	3.06	10.6	7.5	7.1	6.74	5.35	5.2	6.8	8.7	10.5	15	18.5	8.9	10.2	10.9	12.1	13		23	19.5	15	11.5
		中级 Middle Duty	2.2	4.46	6.26	2.35	2.66	5.66	6.54	6.15	5.85	4.6	5.2	6.8	8.2	10.5	13	16	7.74	8.8	9.45	10.5	12.3	18	20.1	17	13	10
		重级 Heavy Duty	1.6	3.6	2.6	2.02	2.06	3.96	5.53	5.2	5	3.95	2.3	2.8	3.2	4.1	5.2	6.5	6.56	7.5	8.1	8.55	10.5		17	14.5	11	8.5
1000		轻级 Light Duty	3.4	6.85	5.0	3.6	4.1	13.15	10	9.45	9	7.15	7.0	9.2	11.5	14.4	20	24	11.8	13.5	14.5	16.2	19		31	26.1	20	15.4
		中级 Middle Duty	2.34	5.95	4.35	3.14	3.55	6.08	8.72	8.2	7.8	6.2	7.0	9.2	11.5	1.4	18	21	10.3	11.7	12.6	14	16	24	26.8	22.7	17.3	13.3
		重级 Heavy Duty	2.1	4.8	3.45	2.68	2.75	4.72	7.4	7.0	6.6	5.26	3.3	3.8	4.6	5.4	7	9	8.75	10	10.7	12	14		22.8	1.93	14.7	11.3

YTC (JTC) 系列齿轮减速电机 YTC(JTC)Series Gear Decelerators



外形尺寸 Outer size

机座号 Pedestal No.	A	B	C	D	E	F	G	H	K	b	h	l	重量 weight (kg)
501	310	250	100	35	80	10	38	250	19	370	30	310	90
502	310	250	100	35	80	10	38	250	19	370	30	310	95
561	370	300	121	50	110	16	54	280	19	430	35	368	130
562	370	300	121	50	110	16	54	280	19	430	35	368	140
751	500	360	147	60	140	18	64	375	24	580	45	446	260
752	500	360	147	60	140	18	64	375	24	580	45	446	275
902	550	360	148	70	140	20	74.5	450	24	640	50	450	385
903	550	360	148	70	140	20	74.5	450	24	640	50	450	455

技术参数 Teehcnical Data

型号 Type	额定数据 Rated data				起动电流 Initial current	起动转矩 Initial turning	最大转矩 Maximum turning moment
	功率 (kW) Power	电压 (V) Voltage	电流 (A) Current	转速 (r/min) Wheeling speed	额定电流(A) Rated current	额定转矩 Rated turning moment	额定转矩 Rated turning moment
YTC501	0.75	380	2.3	31.35.39.44	6.0	2.0	2.0
501	1.1	380	2.7	48.53.59.67.75.88.97.102 114.129.140.164.180.196.219	6.5	2.2	2.2
502	1.1	380	3.2	31.35.39.44	6.0	2.0	2.0
502	1.5	380	3.7	48.53.59.67.75.88.97.102.114 129.150 164.171.184.219	6.5	2.0	2.2
561	1.5	380	4	31.35.39.44	6.0	2.0	2.0
561	2.2	380	5	48.53.59.67.75.88.97.102.114 129.150 164.171.184.219	7.0	2.0	2.2
562	2.2	380	5.6	31.35.39.44	6.0	2.0	2.0
562	3	380	6.8	48.53.59.67.75.88.97.102.114 129.150 164.171.184.219	7.0	2.0	2.0
751	4	380	9.4	31.35.39.44	6.5	2.0	2.0
751	5.5	380	11.6	48.53.59.67.75	7.0	2.0	2.2
752	5.5	380	12.6	31.35.39.44	6.5	2.0	2.0
752	7.5	380	15.4	48.53.59.57.67.75	7.0	2.0	2.2
902	7.5	380	17	33	6.5	2.0	2.0
902	11	380	22.6	50.59	7.0	2.2	2.2
903	11	380	24.6	33	6.5	2.0	2.0
903	15	380	30.3	50.59	7.0	2.2	2.2

ZJ型减速器

ZJ型减速器是平等轴成折线布置，二级圆柱硬齿面齿轮传动，是采用涨圈无键联接和接触式模块逆止器等结构的套装式减速器。

ZJ型减速器主要用于固定式输送机，特别在斗式提升机中得到广泛应用，也运用于其它多种机械传动中。

工作条件

- 1、输入轴转速不大于1500r/min；
- 2、工作环境温度为-20℃~+45℃，当环境温度低于0℃时，必须采用润滑油加热装置，使油温超过0℃时才能启动。
- 3、可正反两向运转。

型式

装配型式 ZJ型减速器按空心输出轴端分为闷盖（M）和通盖（T），输出端的旋转方向有双向（L），顺时针单向（S），逆时针单向（N）；按输入轴装配型式分为右（Ⅰ）装和左装（Ⅱ）。减速器共有12种装配型式。

ZJ decelerator

ZJ decelerator is a set decelerator with equal shaft diagonal in stallation,two stage hard tooth gear driving,up ring no-shaft connection and tangent model arrester.

ZJ decelerator is applied in fitting transporter,especially in lifter.

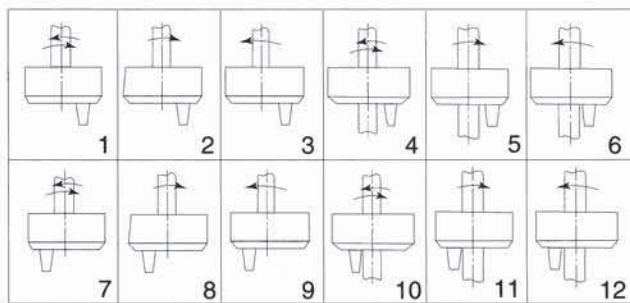
Working condition

- 1.The input shaft rotating speed in no more than 1500r/min
- 2.The ambient temperature is the lubricating oil must be heated up to 0℃ when it is below that.
- 3.Both forward and backward operation are applied.

Type

Installing form

The hollow shaft edge of ZJ decelerator has type,hole edge and close edge.The rotating direction are double direction(L),"s" clockwise direction,"N"--anticlockwise and single direction,the shaft installing form are left and right installation,there are totally 12 installing form below.

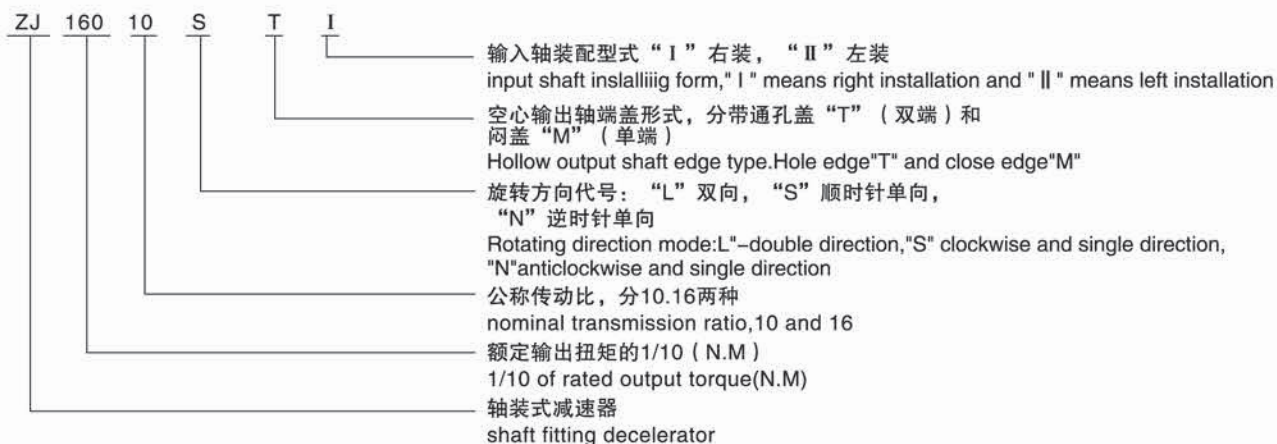


编号 No.	1	2	3	4	5	6	7	8	9	10	11	12
旋转方向代号 Rotating direction symbol	L	S	N	L	S	N	L	S	N	L	S	N
空心输出轴端盖型式代号 Type of hollow output shaft edge	M			T			M			T		
输入轴装配型式代号 Type of input shaft installing form	Ⅰ						Ⅱ					

安装型式 Installing form

ZJ减速器的输出端套装在被动轴上，一般采用直立工作位置。在有些特殊情况下，也可采用水平、倾斜、甚至倒置的工作位置。在箱体的一端装有双螺纹拉杆装置。

The output shaft of ZJ reducer is installed on passive shaft,usually the vertical position is applied.Under special circumstance,the level,slope and reverse position are applied the other edge of box is installed double worm pole fitting



型号 基本参数 Type	ZJ63		ZJ100		ZJ160		ZJ250		ZJ400		ZJ630	
额定输出转矩 (N·m) Rated output torque	630		1000		1600		2500		4000		6300	
公称传动比 nominal transmissior ratio	10	16	10	16	10	16	10	16	10	16	10	16
额定逆止力矩(Nm) rated arrested torque	1000		1600		2500		4000		6300		10000	
质 量(kg) weight	78		108		163		230		320		470	

基本参数 Basic Parameter

ZJ减速器的基本参数见表

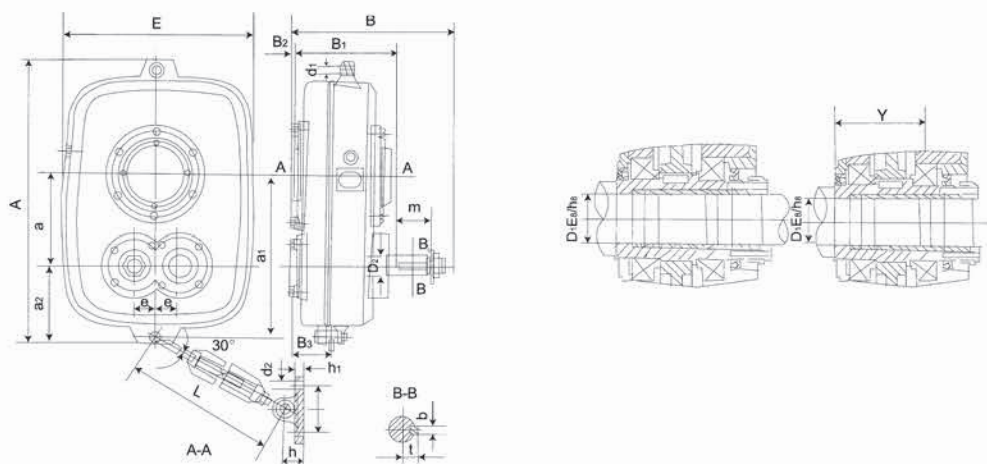
The basic parameters of ZJ decelerator are losted below

注：额定输出扭矩为平衡负荷、连续工作时的值。

Note:The pated output torque is the valaeif of balanced loat of continuous operation.

外形和安装尺寸 Contour and installing size

ZJ型减速器的外形和安装尺寸见表 The contour and installing size of ZJ decelerator are listed below



ZJ型减速器的外形安装尺寸 Installing size of ZJ type decelerator

代号 型号 type	A	a	a ₁	a ₂	B	B ₁	B ₂	B ₃ ±2	E	e	D ₁	Y		D ₂	b	t	m	d ₁	d ₂	L		l	h	h ₁
												max	min							max	min			
ZJ63	495	149	280	151	288	205	0	86	335	42	55	205	138	35	6	18.5	60	16	13	416	310	88	38	12
ZJ100	552	174	315	161	334	222	2	90	385	47	70	215	155	40	10	20.9	85	16	13	416	310	88	38	12
ZJ160	679	198	395	219	348	238	1	100	465	58	70	230	165	45	12	23.4	85	20	20	582	390	100	45	12
ZJ250	755	223	420	222	382	272	2	116	530	63	90	260	180	50	12	25.9	85	22	20	582	390	100	45	12
ZJ400	900	274	495	251	449	309	3	128	620	73	110	265	185	60	12	31.4	110	25	24	690	470	125	52	16
ZJ630	995	298	545	282	487	347	3	141	680	84	110	275	195	65	16	33.9	110	25	24	690	470	125	52	16

承载能力 Carrying Capacity

ZJ减速器的额定输出功率，当公称传动比为10时，见表；当公称传动比为16时，见表，减速机允许短期超负荷能力为额定输出转矩的2.5倍。

When nominal transmission ratio is 10, rated output power of ZJ decelerator is showed on graph, when the ratio is 16, the allowed capacity is 2.5 times of rated output torque.

减速器型号 Type			ZJ63-10	ZJ100-10	ZJ160-10	ZJ250-10	ZJ400-10	ZJ630-10
电机转速 motor wheeling speed (r/min)	带传动速比 belt transmission speed ratio	输出轴转速 output shaft wheeling speed r/min	额定输出功率 (kw) Rated output power					
1500	1.00	147.00	9.7	15.4	24.6	38.5	61.6	97.0
	1.12	131.25	8.7	13.7	22.0	34.4	55.0	86.6
	1.25	118.55	7.8	12.4	19.9	31.5	49.7	78.2
	1.40	105.00	6.9	11.0	17.6	27.5	44.0	69.3
	1.60	91.88	6.1	9.6	15.4	24.1	38.5	60.6
	1.80	81.67	5.4	8.6	13.7	21.4	34.2	53.9
	2.00	73.50	4.8	7.7	12.3	19.2	30.8	48.5
	2.24	65.63	4.3	6.9	11.0	17.2	27.5	43.3
	2.50	58.80	3.9	6.2	9.9	15.4	24.6	38.8
1000	1.00	98.00	6.5	10.3	16.4	25.7	41.0	64.6
	1.12	87.50	5.8	9.2	14.7	22.9	36.6	57.7
	1.25	78.40	5.2	8.2	13.1	20.5	32.8	51.7
	1.40	70.00	4.6	7.3	11.7	18.3	29.3	46.2
	1.60	61.25	4.0	6.4	10.3	16.0	25.7	40.4
	1.80	54.44	3.6	5.7	9.1	14.3	22.8	35.9
	2.00	49.00	3.2	5.1	8.2	12.8	20.5	32.3
	2.24	43.75	2.9	4.6	7.3	11.5	18.32	28.9
	2.50	39.20	2.6	4.1	6.6	10.3	16.4	25.9
750	1.00	73.50	4.8	7.7	12.3	19.2	30.8	48.5
	1.12	65.63	4.3	6.9	11.0	17.2	27.5	43.3
	1.25	58.80	3.9	6.2	9.9	15.4	24.6	38.8
	1.40	52.50	3.5	5.5	8.8	13.7	22.0	34.6
	1.60	45.94	3.0	4.8	7.7	12.0	19.2	30.3
	1.80	40.83	2.7	4.3	6.8	10.7	17.1	26.9
	2.00	36.75	2.4	3.8	6.2	9.6	15.4	24.2
	2.24	32.81	2.2	3.4	5.5	8.6	13.7	21.6
	2.50	29.40	1.9	3.1	4.9	7.7	12.3	19.3

注：1、本表是按减速器实际传动比 $i=9.82$ 计算编制的。

2、输出轴转速是按线绳结构的三角带计算即选取弹性滑动系数 $e=0.02$ 。

Note:1.The graph above is designed under actual transmission ratio $i=9.82$

2.The output shaft wheeling speed is calculated under temporary factor $e=0.02$

减速器型号 Type			ZJ63-16	ZJ100-16	ZJ160-16	ZJ250-16	ZJ400-16	ZJ630-16
电机转速 motor wheeling speed (r/min)	带传动速比 belt transmission speed ratio	输出轴转速 output shaft wheeling speed (r/min)	额定输出功率 (kw) Rated output power					
1500	1.00	93.67	6.2	9.8	15.7	24.5	39.2	61.8
	1.12	83.65	5.5	8.8	14.0	21.9	30.5	55.2
	1.25	74.95	4.9	7.8	12.6	19.6	31.4	49.0
	1.40	66.92	4.4	7.0	11.2	17.5	28.0	44.1
	1.60	58.56	3.9	6.1	9.8	15.3	24.5	38.6
	1.80	52.05	3.4	5.5	8.7	13.6	21.8	34.3
	2.00	46.85	3.1	4.9	7.8	12.3	19.6	30.9
	2.24	41.83	2.8	4.4	7.0	10.9	17.5	27.6
	2.50	37.48	2.5	3.9	6.3	9.8	15.7	24.7
1000	1.00	62.46	4.1	6.5	10.5	16.4	26.2	41.2
	1.12	55.77	3.7	5.8	9.3	14.6	23.4	36.8
	1.25	49.97	3.3	5.2	8.4	13.1	20.9	33.0
	1.40	44.61	2.9	4.6	7.5	11.7	18.7	29.4
	1.60	39.04	2.6	4.1	6.5	10.2	16.4	25.8
	1.80	34.70	2.3	3.6	5.8	9.1	14.5	22.9
	2.00	31.23	2.1	3.3	5.2	8.2	13.1	20.6
	2.24	27.88	1.8	2.9	4.7	7.3	11.7	18.4
	2.5	25.00	1.6	2.6	4.2	6.5	10.5	16.48
750	1.00	46.85	3.1	4.9	7.8	12.3	19.6	30.9
	1.12	41.83	2.8	4.4	7.0	10.9	17.5	27.6
	1.25	37.48	2.5	3.9	6.3	9.8	15.7	24.7
	1.40	33.46	2.2	3.5	5.6	8.8	14	22.1
	1.60	29.28	1.9	3.1	4.9	7.7	12.3	19.3
	1.80	26.03	1.7	2.7	4.4	6.8	10.9	17.2
	2.00	23.42	1.5	2.5	3.9	6.1	9.8	15.5
	2.24	20.91	1.4	2.2	3.5	5.5	8.8	13.8
	2.50	18.74	1.2	2.0	3.1	4.9	7.8	12.4

本产品样本书内容仅供参考，如有改进、变动，恕不另行通知。